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# **Installation Instructions**

2-3 minutes

#### **Round Base & Square Base Flashing**



**STEP 1:** Cut to pipe diameter marked on the flashing (this is approximately 20% smaller than the diameter of the pipe).

**STEP 2:** Slide the boot down the pipe, using water to lubricate if necessary.

**STEP 3:** Form & bend the aluminum base of the flashing to fit the surface of the roof.

**STEP 4:** Seal the boot by applying urethane or silicone sealant between the flashing & the roof. Use a large slot screwdriver to press the base down tightly.

**STEP 5:** Fasten the boot with weather-resistant fasteners to complete the seal.

#### **Square Base Retrofit Flashing**



**STEP 1:** Choose appropriate size retrofit flashing. If necessary trip opening to be about 20% smaller than the pipe diameter.

**STEP 2:** Wrap the flashing around the pipe and install all snap rivets to seal the flange.

**STEP 3:** Press the retrofit boot down, bending it to conform to the roof profile and/or roof irregularities. A blunt tool will help press the flashing into tight roof angles.

**STEP 4:** Apply silicone or urethane sealant between the base of the flashing and the roof.

**STEP 5:** Use fasteners to complete the sealing. For UPC installation, fastener spacing shall not exceed 1½".

**STEP 6:** Install supplied cable tie at the upper-most part of the flashing and apply sealant to any gaps.

### **Round Base Retrofit Flashing**



**STEP 1:** Begin cutting opposite of the mechanical locking joiner. Cut through the joiner with tin snips.

**STEP 2:** Wrap the flashing around the pipe. Engage the top section of the joiner first, then proceed down until the joiner is completely engaged.

**STEP 3:** Crimp joiner tightly, starting at the top by squeezing joiner "fingers" with pliers.

STEP 4: Apply sealant to the underside of the ribbed aluminum base. Press the boot against contours of the panel configuration.STEP 5: Attach the flashing to the panel with self-drilling screws. Screws should be spaced as necessary to avoid gaps between the base and the panel.

**STEP 6**: Apply additional sealant around the top of the flashing and along the mechanical locking joiner seam.

## Videos