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True Union Ball Check Valves -

See preceding sections on True Union 2000 and Regular True Union Ball Check Valves



Sample Engineering Specification

All thermoplastic check valves shall be flanged Swing Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454 or CPVC Type IV, ASTM D 1784 Cell Classification 23447, or Polypropylene, ASTM D 4101. All O-rings shall be EPDM or FKM. All valves components shall be replaceable. All valves shall have top-entry access with O-ring sealed drain plug for in-line servicing. All valves shall have optional external Arrow Position Indicator or optional external Counter Balance. All 3/4" - 4" valves shall be pressure rated to 150 psi, all 6" valves to 100 psi, and all 8" valves to 70 psi for water at 73°F, as manufactured by Spears® Manufacturing Company.

Quick-View Valve Selection Chart

Valve Size	O-ring Material	Part Number ^{1,2,3}	Pressure Rating
3/4	EPDM	4423-007	150 psi Non-Shock Water @ 73°F
	FKM	4433-007	
1	EPDM	4423-010	
	FKM	4433-010	
1-1/4	EPDM	4423-012	
	FKM	4433-012	
1-1/2	EPDM	4423-015	
	FKM	4433-015	
2	EPDM	4423-020	
	FKM	4433-020	
2-1/2	EPDM	4423-025	
	FKM	4433-025	
3	EPDM	4423-030	100 psi @ 73°F
	FKM	4433-030	
4	EPDM	4423-040	70 psi @ 73°F
	FKM	4433-040	
6	EPDM	4423-060	
	FKM	4433-060	
8	EPDM	4423-080	
	FKM	4433-080	

1: For CPVC valves, add the letter "C" to part numbers listed (e.g. 4423-025C).

2: For valve with Arrow Position Indicator, add the letter "I" before the dash separator (e.g., 4423I-025).

3: For Polypropylene valves, add the letter "P" to the part number (e.g. 4423-025P).

Features – PVC, CPVC & PP

Designed for optimum flow, quick response and positive shutoff with minimum turbulence, this industrial grade Swing Check Valve is used in a variety of industrial and chemical processing applications where high volume fluid transfer is required. Suitable for horizontal or up-flow vertical applications. Available in PVC, CPVC and Glass Filled Polypropylene, IPS 3/4" - 8" with Flanged Body.

Engineered for Quick Response, Full-Flow Fluid Transfer

- Heavy Bodied All-Plastic Interior Construction
- Top Access & O-ring Sealed Drain Plug for In-line Servicing
- Standard O-ring type Seat & Seals in EPDM or FKM
- Sizes 3/4" - 4" Pressure Rated to 150 psi @ 73°F, 6" Pressure Rated to 100 psi and 8" to 70 psi @ 73°F
- Stainless Steel External Hardware
- Fully Serviceable, Replaceable Components
- Suitable for Vacuum Service
- Assembled with Silicone-Free, Water Soluble Lubricants

Options & Accessories

- External Arrow Position Indicator¹
- External Counter Balance¹
- Natural Polypropylene Body

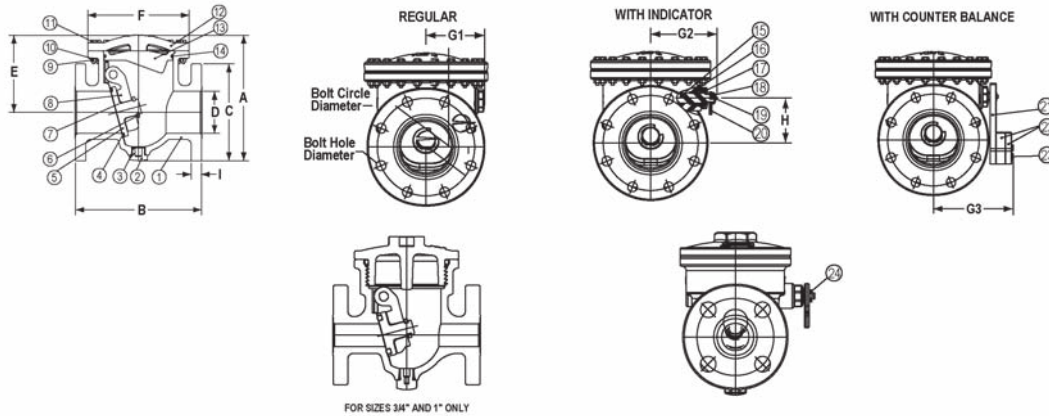
1: Available as assembled valve or kit for installed valve

General Installation Information: Industrial Swing check valves are designed for horizontal installations, but may be installed in up-flow only vertical position. Check valves should be installed a minimum of ten (10) pipe diameters from pump or other sources of turbulence. Check valves **MUST** be installed with the valves **FLOW** arrow pointing in the direction of flow. Do not install valve upside down. Normal flange-bolt assembly in top holes of the valve flange requires bolt insertion through the companion flange with nuts secured on Swing Check flange side. Certain system configurations involving direct connection of a Swing Check Valve to other flanged equipment may require consideration of this bolt clearance.



Valves Product Guide & Engineering Specifications

Industrial Swing Check Valves



Replacement Parts

No.	Component	Qty.	Material
1	Body	1	PVC/CPVC/PP
2	Plug	1	PVC/CPVC/PP
3	Plug O-ring	1	EPDM/FKM
4	Disc O-ring A	1	EPDM/FKM
5	Disc	1	PVC/CPVC/PP
6	Disc Ret. Clip	1	PP
7	Disc O-ring B	1	EPDM/FKM
8	Swing Arm	1	PVC/CPVC/PP
9	Nut	12-30	SS 316
10	Washer	24-60	SS 316
11	Bolt	12-30	SS 316
12	Bonnet	1	PVC/CPVC/PP

No.	Component	Qty.	Material
13	Seal Carrier	1	PVC/CPVC/PP
14	Body O-ring	1	EPDM/FKM
15	Arm Pin	1	PVC/CPVC/PP
16	Arm Pin Seal	2	FKM
17	Arm Pin Plug	1	PVC/CPVC/PP
18	Arm Pin Washer	1	SS 316
19	Arm Pin Bolt	1	SS 316
20	Indicator	1	PP
21	Counterbalance	1	PVC
22	Weight Block	1	PVC
23	Weight Block Bolt	2	SS 316
24	Arm Pin Ret. Clip	1	PP

Dimensions & Weights

Nominal Size	A	B	C	D	E	F	G1	G2	G3	H	I	Approx. Wt (Lbs.)	
												PVC	CPVC
3/4	5-5/16	5-1/2	3-7/8	3/4	3-3/4	3-3/4	2-1/2	3	4	1-7/16	1/2	1.72	1.80
1	6-5/8	6-5/16	4-1/4	31/32	4-1/2	4-1/2	2-25/32	3-7/32	4-7/32	1-21/32	5/8	2.62	2.80
1-1/4	7-3/8	7-3/32	5	1-19/32	4-9/16	5-3/4	3-3/16	3-25/32	4-3/8	1-27/32	23/32	4.61	4.87
1-1/2	7-3/8	7-3/32	5	1-19/32	4-9/16	5-3/4	3-3/16	3-25/32	4-3/8	1-27/32	23/32	4.61	4.87
2	8-1/2	7-7/8	6	2	5-1/4	7	3-9/16	4-1/8	4-23/32	2-29/32	13/16	6.99	7.24
2-1/2	10-3/4	10-1/4	7-1/2	3-1/8	6-3/4	8-5/8	4-1/4	5	6-9/32	3-1/16	7/8	14.77	15.74
3	10-3/4	10-1/4	7-1/2	3-1/8	6-3/4	8-5/8	4-1/4	5	6-9/32	3-1/16	7/8	14.77	15.74
4	11-3/4	11-13/16	9	3-29/32	7-1/4	9-1/2	4-1/2	5-1/4	6-17/32	3-17/32	31/32	18.37	19.78
6	15-5/8	15-1/4	11	5-7/8	9-1/2	13-7/16	6	6-3/4	8-1/32	5-1/32	1	42.64	44.56
8	19-1/8	19-23/32	13-1/2	7-7/8	11-5/8	16-5/16	7	7-3/4	9-1/32	6-1/2	1-5/32	68.85	76.05

Cv Values

Valve Size	Cv ¹
3/4	18
1	24
1-1/4	70
1-1/2	70
2	95
2-1/2	300
3	300
4	480
6	1100
8	1900

1: Gallons per minute at 1 psi pressure drop.

Nominal Size	Bolt Circle Diameter	Bolt Hole Diameter	Number of Bolt Holes
3/4	2-3/4	5/8	4
1	3-1/8	5/8	4
1-1/4	3-1/2	5/8	4
1-1/2	3-7/8	5/8	4
2	4-3/4	3/4	4
2-1/2	5-1/2	3/4	4
3	6	3/4	4
4	7-1/2	3/4	8
6	9-1/2	7/8	8
8	11-3/4	7/8	8



Temperature Pressure Rating

System Operating Temperature °F (°C)			100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	3/4" – 4"	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0-	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	150 (1.03)	140 (.97)	130 (.90)	120 (.83)	110 (.76)	100 (.70)	90 (.62)	80 (.55)	70 (.48)	60 (.41)	50 (.34)	-0-
		PP	150 (1.03)	105 (.72)	90 (.62)	80 (.55)	75 (.52)	65 (.45)	55 (.38)	50 (.34)	45 (.31)	-0-	-0-	-0-
	6"	PVC	100 (.70)	90 (.62)	80 (.55)	65 (.38)	50 (.34)	-0-	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	100 (.70)	95 (.66)	90 (.62)	85 (.59)	80 (.55)	75 (.52)	70 (.48)	65 (.45)	60 (.41)	55 (.38)	50 (.34)	-0-
		PP	100 (.70)	90 (.62)	85 (.59)	75 (.52)	70 (.48)	60 (.41)	55 (.38)	50 (.34)	45 (.31)	-0-	-0-	-0-
	8"	PVC	70 (.48)	65 (.45)	60 (.41)	50 (.34)	45 (.31)	-0-	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	70 (.48)	65 (.45)	62 (.43)	60 (.41)	57 (.39)	55 (.38)	52 (.36)	50 (.34)	45 (.31)	42 (.29)	40 (.28)	-0-
		PP	70 (.48)	60 (.41)	57 (.39)	55 (.38)	52 (.36)	50 (.34)	47 (.32)	45 (.31)	40 (.28)	-0-	-0-	-0-

Arrow Position Indicator Kit

Spears® Swing Check Valve Indicator Kit is designed for field installation of external Indicator Arrow in Spears® Swing Check Valves. This kit can be installed through the bonnet assembly and removal of valve from line is not required.

Kit Includes:

- 1 - Extended Shaft
- 2 - Shaft Cup Seals
- 1 - Shaft Nut
- 1 - Indicator Arrow
- 1 - Retaining clip

Valve Size	Part Numbers		
	PVC Kit	CPVC Kit	PP Kit
3/4	I3K-007	I3K-007C	I3K-007P
1	I3K-010	I3K-010C	I3K-010P
1-1/4 & 1-1/2	I3K-015	I3K-015C	I3K-015P
2	I3K-020	I3K-020C	I3K-020P
2-1/2 & 3	I3K-030	I3K-030C	I3K-030P
4	I3K-040	I3K-040C	I3K-040P
6	I3K-060	I3K-060C	I3K-060P
8	I3K-080	I3K-080C	I3K-080P

Application of Counter Balance

Swing Check Valves operate in response to a fluid stream flow opening a swinging disc. As the fluid stream slows and reverses, the disc responds by swinging to the closed position. Sudden reversal of flow direction can result in “slamming” condition as the disc closes. The function of the Counter Balance mechanism is to start the disc closing earlier as the fluid stream begins to slow so that it is almost closed when flow reversal takes place, thereby eliminating slamming of the disc. Available as installed unit with valve or as a kit for adaptation of installed valves.

Counter Balance Kits

Spears® Swing Check Valve Counter Balance Kit is designed for field installation of counter balance mechanism in Spears® Swing Check Valves. This kit can be installed through the bonnet assembly and removal of valve from line is not required.

Kit Includes:

- 1 - Extended Shaft
- 2 - Shaft Cup Seals
- 1 - Shaft Nut
- 1 - Counter Balance
- 1 - Retaining Bolt
- 1 - Flat Washer
- 1 - Extra Weight Plates
(1-small & 1-large)
- 1 - Plate Mounting Bolts
(2-long & 2 short).

Valve Size	Part Numbers		
	PVC Kit	CPVC Kit	PP Kit
3/4	CB3K-007	CB3K-007C	CB3K-007P
1	CB3K-010	CB3K-010C	CB3K-010P
1-1/4 & 1-1/2	CB3K-015	CB3K-015C	CB3K-015P
2	CB3K-020	CB3K-020C	CB3K-020P
2-1/2 & 3	CB3K-030	CB3K-030C	CB3K-030P
4	CB3K-040	CB3K-040C	CB3K-040P
6	CB3K-060	CB3K-060C	CB3K-060P
8	CB3K-080	CB3K-080C	CB3K-080P



Valves Product Guide & Engineering Specifications

Utility Swing & Spring Check Valves



Sample Engineering Specification

All thermoplastic check valves Shall be Utility Swing Check or Utility Spring Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All valves shall be maintenance free seal unit construction with EPDM seat and weighted disc. All Spring Check Valves shall have stainless steel spring assisted operation. All valves shall have external flow arrow direction designation. All valves shall be certified by NSF International for use in potable water service. All valves 1/2" – 4" shall be pressure rated to 150 psi for water @ 73°F in full flow (open) position and to 75 psi @ 73°F back pressure (closed), all valves 6" – 8" shall be pressure rated to 100 psi for water @ 73°F in full flow (open) position and to 50 psi @ 73°F back pressure (closed), as manufactured by Spears® Manufacturing Company.

Quick-View Utility Swing Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹			Pressure Rating
		Socket	Threaded	SR Threaded	
1/2	EPDM	S1520-05	S1520-05F	S1520-05FSR	150 psi @ 73°F Full Flow (Open) 75 psi Back Pressure (Closed)
3/4	EPDM	S1520-07	S1520-07F	S1520-07FSR	
1	EPDM	S1520-10	S1520-10F	S1520-10FSR	
1-1/4	EPDM	S1520-12	S1520-12F	S1520-12FSR	
1-1/2	EPDM	S1520-15	S1520-15F	S1520-15FSR	
2	EPDM	S1520-20	S1520-20F	S1520-20FSR	
2-1/2	EPDM	S1520-25	S1520-25F	S1520-25FSR	
3	EPDM	S1520-30	S1520-30F	S1520-30FSR	
4	EPDM	S1520-40	S1520-40F	S1520-40FSR	100 psi @ 73°F Full Flow (Open) 50 psi Back Pressure (Closed)
6	EPDM	S1520-60	S1520-60F	S1520-60FSR	
8	EPDM	S1520-80	N/A	N/A	

1: For PVC Clear Swing Check, replace dash (-) separator with the letter "C" in the part number (e.g. S1520C05), (e.g. S1520C05F) or (e.g. S1520C05FSR)

Features - PVC White & PVC Clear

Spears® Utility Swing Check and spring assisted Utility Spring Check Valves offer a compact, high performance check valve for Landscape & Irrigation, Pool & Spa, Aquaculture, OEM and many general purpose applications. These maintenance free sealed units feature long-life EPDM elastomer seats with weighted disc for full-flow with minimal restriction and positive shutoff. Spring assisted "Spring Check" model incorporates a positive-pressure spring to assist in valve closing without slamming. Produced from PVC White or PVC Clear material with Socket, Threaded or SR Threaded end connectors. Available in IPS Sizes 1/2" through 8" for Swing Check Valves and 1/2" through 4" for Spring Check Valves.

- Chemical & Corrosion Resistant PVC White or High Visibility PVC Clear Construction
- No Metal Parts on Swing Check - Stainless Steel Spring on Spring Check
- Maintenance Free Sealed Unit in a Compact Space Saving Design
- Engineered for Maximum Flow, Quick Response & Positive Shutoff
- Long-Life, High Grade EPDM Seat with Weighted Disc
- Spring Assisted Spring Check Model Option for Positive Closing
- Sizes 1/2" – 4" Pressure Rated to 150 psi @ 73°F Full Flow (open) and 75 psi @ 73°F Back Pressure (closed)
- Sizes 6" – 8" Pressure Rated to 100 psi @ 73°F Full Flow (open) and 50 psi @ 73°F Back Pressure (closed)
- Suitable for either Horizontal or Vertical Up-flow Installations and Vacuum Service
- NSF® Certified for Potable Water Use
- Silicone-Free Assembly

Quick-View Utility Spring Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹			Pressure Rating
		Socket	Threaded	SR Threaded	
1/2	EPDM	S1580-05	S1580-05F	S1580-05FSR	150 psi @ 73°F Full-Flow (Open)
3/4	EPDM	S1580-07	S1580-07F	S1580-07FSR	
1	EPDM	S1580-10	S1580-10F	S1580-10FSR	
1-1/4	EPDM	S1580-12	S1580-12F	S1580-12FSR	
1-1/2	EPDM	S1580-15	S1580-15F	S1580-15FSR	75 psi Back Pressure (Closed)
2	EPDM	S1580-20	S1580-20F	S1580-20FSR	
2-1/2	EPDM	S1580-25	S1580-25F	S1580-25FSR	
3	EPDM	S1580-30	S1580-30F	S1580-30FSR	
4	EPDM	S1580-40	S1580-40F	S1580-40FSR	

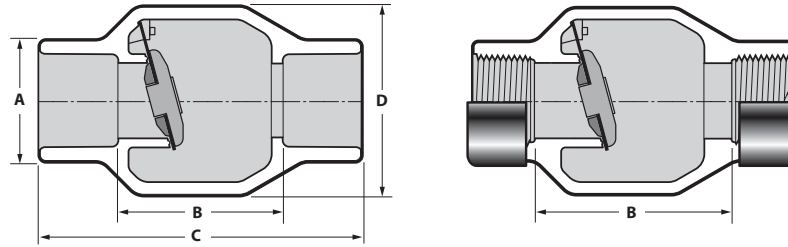
1: For PVC Clear Spring Check, replace dash (-) separator with the letter "C" in the part number (e.g. S1580C05), (e.g. S1580C05F) or (e.g. S1580C05FSR)

Valves Product Guide & Engineering Specifications

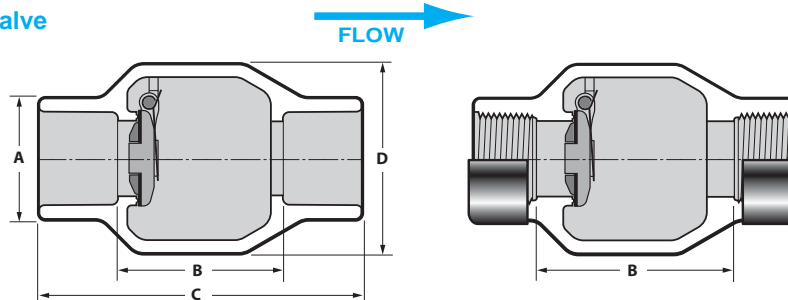
Utility Swing & Spring Check Valves



Utility Swing Check Valve



Utility Spring Check Valve



Dimensions

Nominal Size	Dimension Reference (inches, $\pm 1/16$)					
	A	B		C	D	
		Socket	Threaded/SR Threaded		Swing	Spring
1/2	1-3/8	2-19/32	2-5/8	4-3/32	2-1/8	2-5/8
3/4	1-3/8	2-5/32	2-1/16	4-1/16	2-1/8	2-5/8
1	1-11/16	2-5/16	2-15/16	4-9/16	2-5/8	2-5/8
1-1/4	2-1/16	2-15/16	3-5/8	5-1/2	3-3/8	3-3/8
1-1/2	2-7/16	3	3-11/16	5-5/8	3-3/8	3-3/8
2	3	3-5/8	4-3/8	6-3/8	4-1/4	4-1/4
2-1/2	3-9/16	4-3/8	5-1/4	7-7/8	5-1/8	5-1/8
3	4-5/16	4-11/16	5-5/8	8-7/16	5-3/4	5-3/4
4	5-1/4	6	7-1/16	10-1/16	6-3/8	6-3/8
6	7-11/16	8-1/2	11-5/16	14-9/16	9-1/4	N/A
8	9-7/16	11-3/16	N/A	19-1/4	11-15/16	N/A

General Installation Information: Utility Swing check valves are designed for horizontal installations, but may be installed in up-flow only vertical position. Check valves **MUST** be installed with the valves **FLOW** arrow pointing in the direction of the flow. Do not install valve upside down. Flow velocity should not exceed 5ft./sec. Minimum opening pressure less than 0.5 psi.

Temperature Pressure Rating

System Operating Temperature °F (°C)			100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	1/2" - 8"	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)



Valves Product Guide & Engineering Specifications

True Union Utility Swing & Spring Check Valves



Sample Engineering Specification

All thermoplastic check valves shall be True Union Utility Swing Check or True Union Utility Spring Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All union nuts shall have Buttress threads coupled to a replaceable sealed unit with EPDM seat and weighted disc. All Spring Check Valves shall have stainless steel spring assisted operation. All valves shall have external flow arrow direction designation. All valves shall be certified by NSF International for use in potable water service. All valves shall be pressure rated to 150 psi for water @73°F in full flow (open) position and to 75 psi @ 73°F back pressure (closed), as manufactured by Spears® Manufacturing Company.

Features - PVC White & PVC Clear

Spears® True Union Utility Swing Check and spring assisted True Union Utility Spring Check Valves offer a compact, high performance check valve for Landscape & Irrigation, Pool & Spa, Aquaculture, OEM 1 and many general purpose applications. True Union design allows for easy in-line replacement of maintenance free sealed units. These valves feature long-life EPDM elastomer seats with weighted disc for full-flow with minimal restriction and positive shutoff. Spring assisted "Spring Check" model incorporates a positive-pressure spring to assist in valve closing without slamming. Produced from PVC White or PVC Clear material with Socket, Threaded or SR Threaded end connectors in IPS Sizes 1/2" through 4".

- Chemical & Corrosion Resistant PVC White or High Visibility PVC Clear Construction
- No Metal Parts on Swing Check - Stainless Steel Spring on Spring Check
- True Union style for Easy In-line Replacement of Sealed Unit
- Strong Buttress Threaded Union Nuts
- Engineered for Maximum Flow, Quick Response & Positive Shutoff
- Long-Life, High Grade EPDM Seat with Weighted Disc
- Spring Assisted Spring Check Model Option for Positive Closing
- Pressure Rated to 150 psi @ 73°F Full-Flow (open) and 75 psi @ 73°F Back Pressure (closed)
- Suitable for either Horizontal or Vertical Up-flow Installations and Vacuum Service
- NSF® Certified for Potable Water Use
- Silicone-Free Assembly

Quick-View True Union Utility Swing Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹			Pressure Rating
		Socket	Threaded	SR Threaded	
1/2	EPDM	S1720-05	S1720-05F	S1720-05FSR	150 psi @ 73°F Full Flow (Open)
3/4	EPDM	S1720-07	S1720-07F	S1720-07FSR	
1	EPDM	S1720-10	S1720-10F	S1720-10FSR	
1-1/4	EPDM	S1720-12	S1720-12F	S1720-12FSR	
1-1/2	EPDM	S1720-15	S1720-15F	S1720-15FSR	75 psi Back Pressure (Closed)
2	EPDM	S1720-20	S1720-20F	S1720-20FSR	
2-1/2	EPDM	S1720-25	S1720-25F	S1720-25FSR	
3	EPDM	S1720-30	S1720-30F	S1720-30FSR	
4	EPDM	S1720-40	S1720-40F	S1720-40FSR	

1: For PVC Clear Swing Check, replace dash (-) separator with the letter "C" in the part number (e.g. S1720C05), (e.g. S1720C05F) or (e.g. S1720C05FSR)

Quick-View True Union Utility Spring Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹			Pressure Rating
		Socket	Threaded	SR Threaded	
1/2	EPDM	S1780-05	S1780-05F	S1780-05FSR	150 psi @ 73°F Full Flow (Open)
3/4	EPDM	S1780-07	S1780-07F	S1780-07FSR	
1	EPDM	S1780-10	S1780-10F	S1780-10FSR	
1-1/4	EPDM	S1780-12	S1780-12F	S1780-12FSR	
1-1/2	EPDM	S1780-15	S1780-15F	S1780-15FSR	75 psi Back Pressure (Closed)
2	EPDM	S1780-20	S1780-20F	S1780-20FSR	
2-1/2	EPDM	S1780-25	S1780-25F	S1780-25FSR	
3	EPDM	S1780-30	S1780-30F	S1780-30FSR	
4	EPDM	S1780-40	S1780-40F	S1780-40FSR	

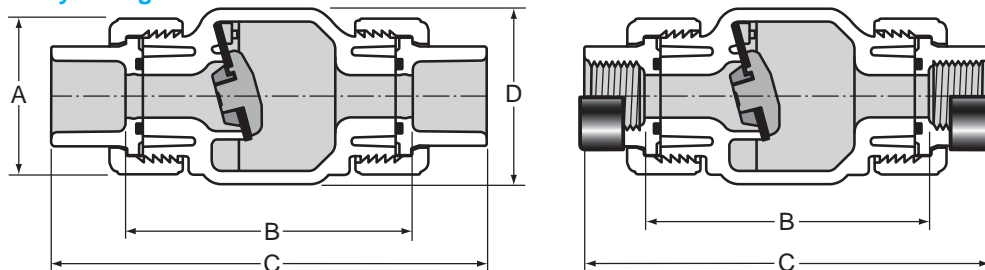
1: For PVC Clear Spring Check, replace dash (-) separator with the letter "C" in the part number (e.g. S1780C05), (e.g. S1780C05F) or (e.g. S1780C05FSR)

Valves Product Guide & Engineering Specifications

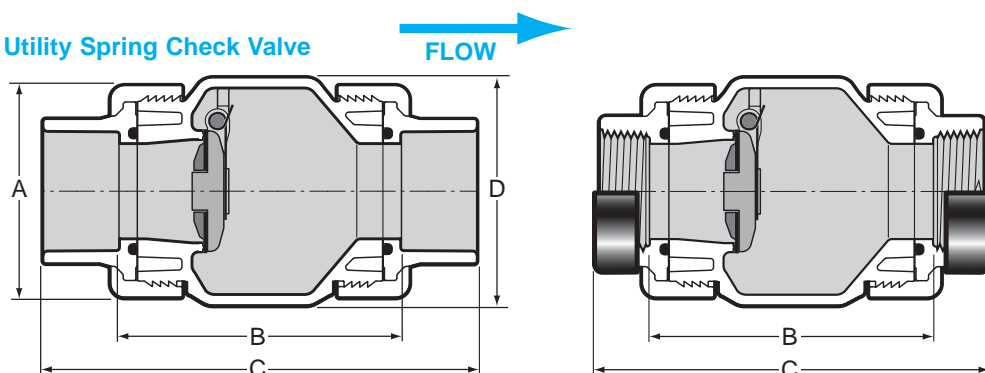
True Union Utility Swing & Spring Check Valves



True Union Utility Swing Check Valve



True Union Utility Spring Check Valve



Dimensions

Nominal Size	A	Dimension Reference (inches, ± 1/16)				D	
		B		C			
		Socket	Threaded/SR Threaded	Socket	Threaded/SR Threaded	Swing	Spring
1/2	1-7/8	3-7/16	3-1/2	5-3/16	4-13/16	2-1/8	2-5/8
3/4	2-1/4	3-9/16	3-9/16	5-1/2	4-15/16	2-1/8	2-5/8
1	2-9/16	4-1/8	4-5/16	6-7/16	6	2-5/8	2-5/8
1-1/4	3-1/8	4-7/8	5-1/16	7-7/16	6-13/16	3-3/8	3-3/8
1-1/2	3-9/16	4-9/16	4-3/4	7-3/8	6-1/2	3-3/8	3-3/8
2	4-5/16	5-5/8	5-3/4	8-5/8	7-9/16	4-1/4	4-1/4
2-1/2	6-3/16	7-7/16	7-9/16	10-15/16	10-3/16	5-11/16	5-11/16
3	6-13/16	7-7/16	7-1/2	11-3/16	10-1/4	5-11/16	5-11/16
4	7-3/4	9-3/4	9-7/8	14-5/16	12-3/4	7-1/4	7-1/4

General Installation Information: True Union Swing Check valves are designed for horizontal installations, but may be installed in up-flow only vertical position. Check valves **MUST** be installed with the valves **FLOW** arrow pointing in the direction of the flow. Do not install valve upside down. Flow velocity should not exceed 5ft./sec. Minimum opening pressure less than 0.5 psi.

Temperature Pressure Rating

System Operating Temperature °F (°C)			100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	1/2" - 4"	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)



Valves Product Guide & Engineering Specifications

Compression Utility Swing & Spring Check Valves



Sample Engineering Specification

All thermoplastic check valves Shall be Utility Compression Swing Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All valves shall be maintenance free seal unit construction with EPDM seat and weighted disc. All valves shall have external flow arrow direction designation. All valves shall be certified by NSF International for use in potable water service. All valves shall be pressure rated to 150 psi for water @73°F in full flow (open) position and to 75 psi @ 73°F back pressure (closed), as manufactured by Spears® Manufacturing Company.

Quick-View Compression Utility Swing Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹ Compression	Pressure Rating
1/2	EPDM	S1500-05	150 psi @ 73°F Full Flow (Open)
3/4	EPDM	S1500-07	
1	EPDM	S1500-10	
1-1/4	EPDM	S1500-12	
1-1/2	EPDM	S1500-15	
2	EPDM	S1500-20	75 psi Back Pressure (Closed)
2-1/2	EPDM	S1500-25	
3	EPDM	S1500-30	
4	EPDM	S1500-40	

1: For PVC Clear, replace dash (-) separator with the letter "C" in the part number (e.g. S1500C05).

Features - PVC White & PVC Clear

Spears® Compression Utility Swing Check Valves offer a compact, high performance check valve with EPDM gasketed compression-type ends for fast, convenient connection to virtual and IPS size pipe, plastic or metal. Maintenance-free sealed unit design features long-life EPDM elastomer seats and weighted disc for full flow with minimal restriction and positive shutoff. Produced from PVC White or PVC Clear with White compression end connectors and EPDM seats. Available in IPS Sizes 1/2" through 4".

- Standard Swing Check Assembly Maintains a Positive Seal
- Convenient Compression Ends for Quick Connections
- Engineered for Maximum Flow, Quick Response & Positive Shutoff
- Excellent for Pool & Spa, OEM and General Purpose Applications
- Compact, Space-Saving Design
- Replaceable PVC White or Clear Sealed Unit
- High Grade EPDM Seat
- Suitable for Horizontal or Vertical Up-flow Installations
- Pressure Rated to 150 psi @ 73°F Full Flow (open), 75 psi Back Pressure (closed)
- Maximum Service Temperature 140°F (temperature/pressure de-ratings apply)



Compression Coupling Nut Wrenches

Part Number	Size
CCW-005	1/2
CCW-007	3/4
CCW-010	1
CCW-012	1-1/4
CCW-015	1-1/2
CCW-020*	2
CCW-030**	3

* CCW-020 - Wrench also fits 2-1/2" Coupling Body
**CCW-030 - Wrench also fits 4" Coupling Body

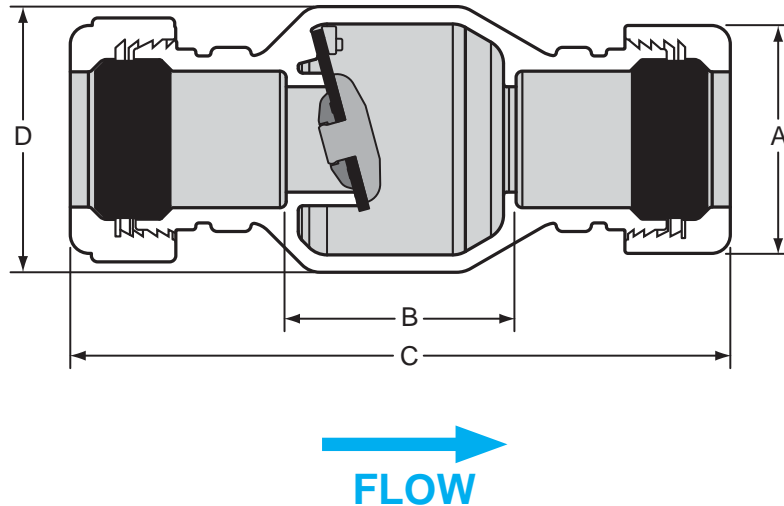
Compression Coupling Nut Wrench Sets

Part Number	Size
CCW-000	Set

Complete Set of Wrenches, Sizes 1/2" - 3"

Valves Product Guide & Engineering Specifications

Compression Utility Swing & Spring Check Valves



WARNING: The compression joints provide a positive seal but do not restrain pipe from thrust and movement under pressure. Use of compression joint requires blocking of connecting pipe to prevent any movement. Failure to do so can result in system failure or severe personal injury. Use in cold water/fluid applications only.

Dimensions

Nominal Size	Dimension Reference (inches, $\pm 1/16$)			
	A	B	C	D
1/2	1-3/4	1-3/4	5-15/16	2-1/8
3/4	2-1/16	1-3/4	6	2-1/8
1	2-7/16	2-1/4	6-5/16	2-21/32
1-1/4	2-15/16	2-15/16	8-9/16	3-3/8
1-1/2	3-5/16	2-15/16	8-17/32	3-3/8
2	3-3/4	3-1/2	9-7/32	4-1/4
2-1/2	4-11/16	4-1/4	11-3/32	5-1/8
3	5-7/16	4-9/16	12-3/8	5-23/32
4	6-3/4	5-15/16	16-7/8	6-3/8

General Installation Information: Swing check valves are designed for horizontal installations, but may be installed in up-flow only vertical position. Check valves **MUST** be installed with the valve's **FLOW** arrow pointing in the direction of the flow. Do not install valve upside down. Flow velocity should not exceed 5 ft./sec. Minimum opening pressure less than 0.5 psi.

Temperature Pressure Rating

System Operating Temperature °F (°C)			100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	1/2" - 4"	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)



Valves Product Guide & Engineering Specifications

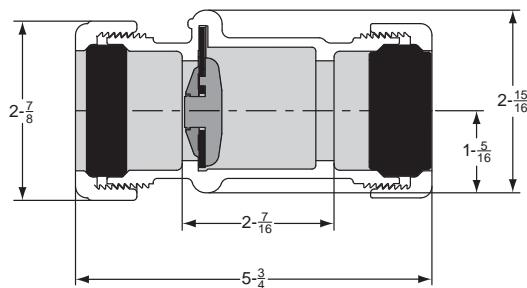
Sump Pump Swing Check Valves



Sample Engineering Specification

All thermoplastic check valves shall be Sump Pump Swing Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All valves shall be maintenance free seal unit construction with EPDM seat and weighted disc. All valves shall have external flow arrow direction designation. All valves shall be dual-fit design with Buna-N Compression Gaskets for use with either IPS sizes 1-1/4" or 1-1/2" pipe. All valves shall be pressure rated to 150 psi for water @ 73°F in full flow (open) position and to 75 psi @ 73°F back pressure (closed), as manufactured by Spears® Manufacturing Company.

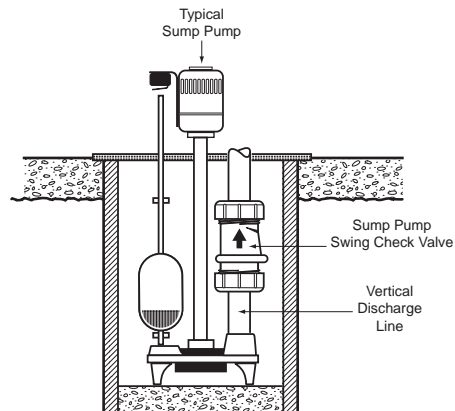
Dimensions



Features - PVC White & PVC Clear

Spears® Sump Pump Swing Check Valves provide a high performance specialty valve engineered for use on sump pump discharge lines, as illustrated. This compact valve is a maintenance free sealed Check Valve featuring long-life EPDM elastomer seats and weighted disc for full-flow with minimal restriction and positive shutoff. Produced in PVC White with compression type end connectors. Dual-fit design is available with Buna-N Gaskets for both 1-1/4" and 1-1/2" pipe.

- All Plastic Construction with Elastomer Seals – No Metal Parts
- Includes Compression End Connectors with Buna-N Gaskets for Use on Either 1-1/4" or 1-1/2" Pipe
- Angled Seat and Weighted Flapper for Low-Pressure Seal
- Pressure Rated to 150 psi @ 73°F Full-Flow (open) and 75 psi @ 73°F Back Pressure (closed)
- Suitable for Vertical Up-flow or Horizontal Installations



General Installation Information: Sump Pump Swing Check Valves may be installed in either vertical up-flow (see illustration) or horizontal positions on pump discharge line. Check valves **MUST** be installed with the valve's **FLOW** arrow pointing in the direction of the flow. In horizontal installations, the designated side must be positioned "up". Do Not install Check Valve upside down.

Quick-View Sump Pump Swing Check Valve Selection Chart

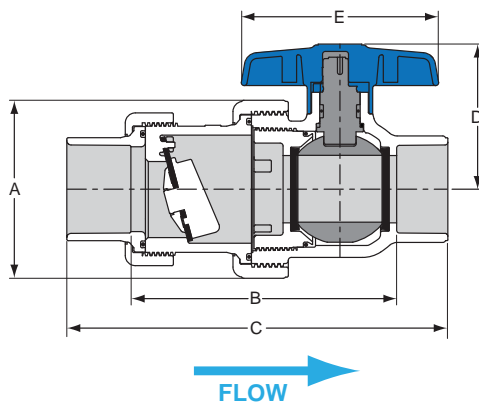
Valve Size	Seat Material	PVC Material ¹ Socket	Pressure Rating
1-1/4 & 1-1/2	EPDM	S1400-15	150 psi @ 73°F Full Flow (Open) 75 psi Back Pressure (Closed)

¹: For PVC Clear Sump Pump, replace dash (-) separator with the letter "C" in the part number (e.g., S1400C15)



Sample Engineering Specification

All thermoplastic check valves shall be Swing Check Ball Valve combination type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All Ball Valve units shall have Safe-T-Shear® stem, Safe-T-Blocked® Seal Carrier and double stop Polypropylene handle. All valve components shall be replaceable. All Swing Check Units shall be maintenance free seal unit construction with EPDM seat and weighted disc. All valves shall have external flow arrow direction designation. All valves shall be pressure rated to 150 psi for water @73°F in full flow (open) position and to 75 psi @ 73°F back pressure (closed), as manufactured by Spears® Manufacturing Company.



Dimensions

Size	A	B	C	D	E
1-1/2	3-7/8	5-3/4	8-1/4	3-3/16	4-1/4
2	4-7/16	6-11/16	9-3/8	3-7/8	5-1/16

Features - PVC White

Spears® Swing Check Ball Valve offers a compact, high performance one-piece combination valve for applications requiring an in-line Ball Valve and Check Valve. This space, time and labor saving valve is designed for general purpose use and in wastewater pumping applications, such as ejector pits. Provides quick shut-off for easy pump or equipment servicing. Fully serviceable Ball Valve with replaceable, maintenance free sealed Check Valve Cartridge featuring long-life EPDM elastomer seats and weighted disc for full-flow with minimal restriction and positive shutoff. Produced in PVC White with socket end connectors. Available in IPS sizes 1-1/2" and 2".

- Compact, Space-Saving Design
- Union Design Allows Easy Service and Cleaning
- High Grade EPDM Seals
- Replaceable PTFE/HDPE Ball Valve Seats
- Safe-T-Blocked® Seal Carrier on Ball Valve with Safe-T-Shear® Stem and High Impact Polypropylene Handle
- Replaceable Sealed Check Valve Cartridge with Weighted EPDM Seat
- Pressure Rated to 150 psi @ 73°F Full-Flow (open) and 75 psi @ 73°F Back Pressure (closed)
- Suitable for Horizontal or Vertical Up-flow Installations

General Installation Information: Swing Check Ball Valves are designed for horizontal installations, but may be installed in up-flow only vertical position. The Check Valve portion **MUST** be installed with the valve's **FLOW** arrow pointing in the direction of flow and with the designated side up in horizontal installations. Do Not install Check Valve upside down. The Ball Valve portion may be rotated and installed in any position. Flow velocity should not exceed 5 ft./sec. Minimum opening pressure is less than 0.5 psi.

Quick-View Swing Check Ball Valve Selection Chart

Valve Size	Seat Material	PVC Material	Pressure Rating
		Socket	
1-1/2	EPDM	7622-015	150 psi @ 73°F Full Flow (Open)
2	EPDM	7622-020	75 psi Back Pressure (Closed)



Y-Check Valves



Sample Engineering Specification

All thermoplastic valves shall be Y-Check configuration manufactured to ASTM F 1970 and constructed from PVC, ASTM D 1784 Cell Classification 12454, or CPVC, ASTM D 1784 Cell Classification 23447. All valves shall have Buttress thread bonnet and standard O-ring type seating disc. All O-rings shall be EPDM or FKM. All 1/2" - 2" valves shall be pressure rated at 150 psi and all 3" - 4" valves shall be pressure rated at 90 psi for water at 73°F, as manufactured by Spears® Manufacturing Company.

Features - PVC Gray, PVC Clear & CPVC

Spears® Y-Check Valves are an angle type check valve that automatically stops reverse flow by the dead weight of the disc plug. Y-checks are less affected by turbulent flow and typically have lower shutoff characteristics than ball checks. Valves are available in PVC Gray, PVC Clear, and CPVC materials in IPS Sizes 1/2" through 4" with Socket, SR Threaded or Flanged end connections, plus True Union styles with Socket and SR Threaded ends.

- Chemical & Corrosion Resistant PVC, PVC Clear, and CPVC Construction
- Improved Flow Characteristics Over Ball Checks, Outperforms Spring Loaded Designs
- Easy Access Cap for In-Line Clean Out & Servicing
- Optional True Union Design for Easy Valve Service Replacement
- Standard O-ring type EPDM or FKM Seat & Seals
- Sizes 1/2" – 2" Pressure Rated to 150psi @ 73°F, Sizes 3" – 4" Pressure Rated to 90 psi @ 73°F
- Suitable for either Horizontal or Vertical Up-flow Installations
- Assembled with Silicone-Free, Water Soluble Lubricants

Quick-View Valve Selection Chart

Valve Size	O-ring Material	PVC Part Number ^{1,2,3}					Pressure Rating
		Socket	SR Threaded	Flanged	Soc Union	SR Thd Union	
1/2	EPDM	1622-005	1621-005SR	1623-005	162A-005	162B-005SR	150 psi Non-Shock Water @ 73°F
	FKM	1632-005	1631-005SR	1633-005	163A-005	163B-005SR	
3/4	EPDM	1622-007	1621-007SR	1623-007	162A-007	162B-007SR	
	FKM	1632-007	1631-007SR	1633-007	163A-007	163B-007SR	
1	EPDM	1622-010	1621-010SR	1623-010	162A-010	162B-010SR	
	FKM	1632-010	1631-010SR	1633-010	163A-010	163B-010SR	
1-1/4	EPDM	1622-012	1621-012SR	1623-012	162A-012	162B-012SR	
	FKM	1632-012	1631-012SR	1633-012	163A-012	163B-012SR	
1-1/2	EPDM	1622-015	1621-015SR	1623-015	162A-015	162B-015SR	
	FKM	1632-015	1631-015SR	1633-015	163A-015	163B-015SR	
2	EPDM	1622-020	1621-020SR	1623-020	162A-020	162B-020SR	90 psi Non-Shock Water @ 73°F
	FKM	1632-020	1631-020SR	1633-020	163A-020	163B-020SR	
3	EPDM	1622-030	1621-030SR	1623-030	162A-030	162B-030SR	
	FKM	1632-030	1631-030SR	1633-030	163A-030	163B-030SR	
4	EPDM	1622-040	1621-040SR	1623-040	162A-040	162B-040SR	
	FKM	1632-040	1631-040SR	1633-040	163A-040	163B-040SR	

1: For CPVC Y-Check, add the letter "C" to the part number (e.g. 1622-005C)

2: For PVC Clear Y-Check, add the letters "CL" to the part number (e.g. 1622-005CL) or (e.g. 162A-005CL)

3: For CPVC or PVC Clear Special Reinforced Y-Check, (e.g. 1621-005CSR) or (e.g. 1621-005CLSR)

Replacement Parts (next page)

NO.	COMPONENT	QTY.	MATERIAL
1	Body ¹ (SOC/SR/FLG/UNION)	1	PVC/CLEAR/CPVC
2	Seat	1	EPDM/FKM
3	Compressor Assembly ²	1	PVC/CPVC
4	Bonnet O-ring	1	EPDM/FKM
5	Bonnet Nut	1	PVC/CPVC
6	Bonnet	1	PVC/CPVC
7	Retaining Clip	1	PP
8	Plug O-ring	1	EPDM/FKM
9	Plug	1	PVC/CPVC
10	Union O-ring	2	EPDM/FKM
11	Union Socket End	2	PVC/CPVC
12	Union SR Threaded End	2	PVC/CPVC

1 - Body Includes: Body (1), Spigot Adapters (2), SS Collars (2)

- Flange Body Includes: Body (1), Spigot Hubs (2), Flange Rings (2)

- Union Body Includes: Body (1), Spigot Ends (2), Nuts (2)

2 - Compressor Assembly Includes: Compressor (1), Weight (1), Compressor Plug (1)

Temperature Pressure Rating

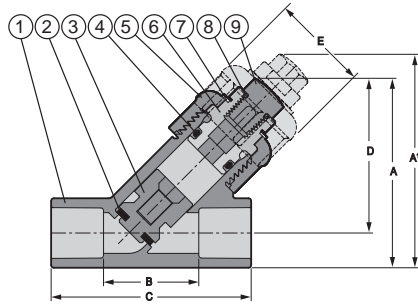
System Operating Temperature °F (°C)		100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	1/2" - 2"	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	150 (1.03)	140 (.97)	130 (.90)	120 (.83)	110 (.76)	100 (.70)	90 (.62)	80 (.55)	70 (.48)	60 (.41)	50 (.34)
	3" - 4"	PVC	90 (.70)	85 (.62)	75 (.52)	60 (.41)	40 (.30)	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	90 (.70)	85 (.62)	80 (.55)	75 (.52)	70 (.48)	60 (.41)	50 (.34)	45 (.31)	40 (.30)	35 (.24)	30 (.21)

Cv Values

Size	Values
1/2	6.7
3/4	12.6
1	22.9
1-1/4	33.8
1-1/2	50.7
2	79.2
3	235
4	387

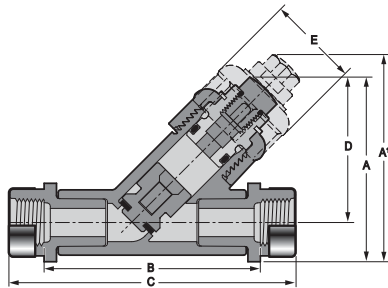
Valves Product Guide & Engineering Specifications

Y-Check Valves



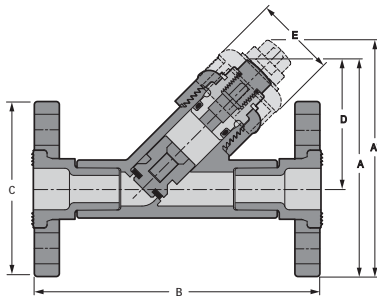
Socket Y-Check Dimensions & Weights

Nominal Size	Dimension Reference (inches, $\pm 1/16$)						Approx. Wt. (Lbs.)	
	A ¹	A	B	C	D	E	Socket	
							PVC	CPVC
1/2	4-1/32	3-5/32	1-19/32	3-11/32	2-19/32	1-5/8	.31	.33
3/4	4-27/32	3-27/32	2	4	3-5/32	2	.50	.53
1	5-5/8	4-1/2	2-15/32	4-23/32	3-5/8	2-1/4	.85	.90
1-1/4	6-1/2	5-5/16	3-1/32	5-9/16	4-9/32	2-13/16	1.21	1.28
1-1/2	7-17/32	6-1/32	3-19/32	6-5/16	4-7/8	3-5/32	1.66	1.76
2	8-15/32	6-29/32	4-31/32	7-1/2	5-1/2	3-23/32	2.96	3.10
3	12-15/32	9-21/32	6-9/16	10-11/32	7-9/16	5-1/4	5.34	5.64
4	15-17/32	12-11/16	8-5/8	13-1/8	9-25/32	6-17/32	9.97	10.45



SR Threaded Y-Check Dimensions & Weights

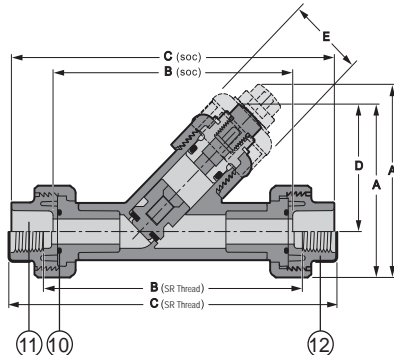
Nominal Size	Dimension Reference (inches, $\pm 1/16$)						Approx. Wt. (Lbs.)	
	A ¹	A	B	C	D	E	SR Threaded	
							PVC	CPVC
1/2	4-5/32	3-9/32	3-27/32	5-1/8	2-19/32	1-5/8	.31	.33
3/4	5	4	4-3/4	5-31/32	3-5/32	2	.50	.53
1	5-25/32	4-21/32	5-9/32	6-15/16	3-5/8	2-1/4	.85	.90
1-1/4	6-23/32	5-1/2	6-1/4	7-31/32	4-9/32	2-13/16	1.21	1.28
1-1/2	7-25/32	6-9/32	7-5/32	8-7/8	4-7/8	3-5/32	1.66	1.76
2	8-3/4	7-3/16	8-5/16	10-1/8	5-1/2	3-23/32	2.96	3.10
3	12-3/4	9-15/16	11-17/32	14-5/16	7-9/16	5-1/4	5.34	5.64
4	15-25/32	12-11/16	14-11/32	17-11/32	9-25/32	6-17/32	9.97	10.45



Flanged Y-Check Dimensions & Weights

Nominal Size	Dimension Reference (inches, $\pm 1/16$)						Approx. Wt. (Lbs.)	
	A ¹	A	B	C	D	E	Flanged	
							PVC	CPVC
1/2	5-7/32	4-11/32	5-23/32	3-1/2	2-19/32	1-5/8	.82	.85
3/4	6-1/16	5-3/32	6-7/16	3-7/8	3-5/32	2	1.23	1.28
1	6-7/8	5-3/4	7-5/32	4-1/4	3-5/8	2-1/4	1.70	1.81
1-1/4	7-25/32	6-9/16	8-1/8	4-5/8	4-9/32	2-13/16	2.40	2.52
1-1/2	8-7/8	7-3/8	9-5/32	5	4-7/8	3-5/32	3.07	3.25
2	10-1/32	8-15/32	10-1/2	5-31/32	5-1/2	3-23/32	5.20	5.42
3	13-29/32	11-5/16	12-1/16	7-1/2	7-9/16	5-1/4	9.44	10.07
4	17-13/32	14-5/16	15-11/16	9-1/16	9-25/32	6-17/32	14.87	16.15

Note: 4" flanged Y-Check use split flange ring



True Union Y-Check Dimensions & Weights

Nominal Size	Dimension Reference (inches, ± 1/16)								Approx. Wt. (Lbs.)	
	A ¹	A	B		C		D	E	Union	
			Socket	SR Thread	Socket	SR Thread			PVC	CPVC
1/2	4-3/8	3-1/2	5-3/32	5-1/2	6-7/8	7	2-19/32	1-5/8	.49	.53
3/4	5-5/16	4-9/32	5-7/8	6-13/32	7-29/32	8	3-5/32	2	.80	.85
1	6-1/16	4-29/32	6-15/32	7-5/16	8-3/4	9	3-5/8	2-1/4	1.13	1.20
1-1/4	7-1/16	5-13/16	7-7/16	8-7/32	10-1/8	10-5/32	4-9/32	2-13/16	1.84	1.90
1-1/2	8-1/8	6-5/8	8-1/4	9	11	11-1/16	4-7/8	3-5/32	2.44	2.52
2	9-7/32	7-5/8	9-13/32	10-13/16	12-7/16	12-13/16	5-1/2	3-23/32	4.33	4.45
3	13-7/16	10-5/8	13-5/8	15-11/32	17-13/32	18-7/32	7-9/16	5-1/4	10.35	10.55
4	16-3/4	13-5/8	17-3/32	19-9/32	21-21/32	22-5/16	9-25/32	6-17/32	18.51	18.80

Drain Plug Tap Size

Y-Check Size	Tap Size (NPT)	Y-Check Size	Tap Size (NPT)
1/2	1/4 - 18	1-1/2	1-11-1/2
3/4	1/4 - 18	2	1-11-1/2
1	3/8 - 18	3	1-11-1/2
1-1/4	1/2 - 14	4	1-11-1/2



Butterfly Check Valves



Features – PVC, CPVC

This multi-purpose check valve provides an extremely low profile and very quick response to back flow without slamming. Since most all components are internal, Spears® Butterfly Check Valves require no more space than a piece of pipe and fitting. Special design incorporates flexible reinforced elastomer seal for long life and is suitable for mounting in any position for greater versatility. Available in IPS sizes 2" - 12" with Flanged, Spigot, Male Threaded, Grooved Pipe style & Wafer end connections, and 14" - 24" Flanged, Spigot, Grooved & Wafer end connections. Can be custom produced to virtually any standard pipe diameter.

- Chemical Resistant PVC & CPVC Construction
- No Metal Components
- Quick Response Shut-off In Any Position
- Replaceable Internal Components - Choice of Reinforced EPDM or FKM
- Suitable for Horizontal or Vertical Installation
- Sizes 2" - 8" Pressure Rated to 150 psi for water at 73°F
- Sizes 10" - 14" Pressure Rated to 100 psi for water at 73°F
- Sizes 16" Pressure Rated to 70 psi for water at 73°F
- Sizes 18" - 24" Pressure Rated to 50 psi for water at 73°F
- Assembled with Silicone-Free, Water Soluble Lubricants

Sample Engineering Specification

All thermoplastic Check Valves shall be Butterfly design constructed from PVC Type I, ASTM D 1784 Cell Classification 12454 or CPVC Type IV, ASTM D 1784 Cell classification 23447. Valves shall be Flanged, Spigot, Male Threaded, Grooved end or Wafer style. All valve seals shall be reinforced EPDM or FKM with replaceable internal components. All 2" - 8" valves shall be pressure rated at 150 psi, all 10" - 14" valves at 100 psi for water at 73°F, 16" valves at 70 psi and all 18" - 24" valves at 50 psi for water at 73°F as manufactured by Spears® Manufacturing Company.

Valves Product Guide & Engineering Specifications

Butterfly Check Valves



Quick-View Butterfly Check Valve Selection Chart

C_v Values

Valve Size	O-ring Material	PVC Material ¹					Pressure Rating
		Flanged	Spigot	Threaded	Grooved	Wafer	
2	EPDM	5423-020	5427-020	5421A-020	542G-020	5420-020	150 psi Non-Shock Water @73°F
	FKM	5433-020	5437-020	5431A-020	543G-020	5430-020	
2-1/2	EPDM	5423-025	5427-025	5421A-025	542G-025	5420-025	
	FKM	5433-025	5437-025	5431A-025	543G-025	5430-025	
3	EPDM	5423-030	5427-030	5421A-030	542G-030	5420-030	
	FKM	5433-030	5437-030	5431A-030	543G-030	5430-030	
4	EPDM	5423-040	5427-040	5421A-040	542G-040	5420-040	
	FKM	5433-040	5437-040	5431A-040	543G-040	5430-040	
6	EPDM	5423-060	5427-060	5421A-060	542G-060	5420-060	
	FKM	5433-060	5437-060	5431A-060	543G-060	5430-060	
8	EPDM	5423-080	5427-080	5421A-080	542G-080	5420-080	
	FKM	5433-080	5437-080	5431A-080	543G-080	5430-080	
10	EPDM	5423-100	5427-100	5421A-100	542G-100	5420-100	100 psi Non-Shock Water @73°F
	FKM	5433-100	5437-100	5431A-100	543G-100	5430-100	
12	EPDM	5423-120	5427-120	5421A-120	542G-120	5420-120	
	FKM	5433-120	5437-120	5431A-120	543G-120	5430-120	
14	EPDM	5423-140	5427-140	N/A	542G-140	5420-140	
	FKM	5433-140	5437-140	N/A	543G-140	5430-140	
16	EPDM	5423-160	5427-160	N/A	542G-160	5420-160	
	FKM	5433-160	5437-160	N/A	543G-160	5430-160	
18	EPDM	5423-180	5427-180	N/A	542G-180	5420-180	50 psi Non-Shock Water @73°F
	FKM	5433-180	5437-180	N/A	543G-180	5430-180	
20	EPDM	5423-200	5427-200	N/A	542G-200	5420-200	
	FKM	5433-200	5437-200	N/A	543G-200	5430-200	
24	EPDM	5423-240	5427-240	N/A	542G-240	5420-240	
	FKM	5433-240	5437-240	N/A	543G-240	5430-240	

Size	C _v ¹
2	91
2-1/2	123
3	365
4	665
6	1695
8	2990
10	5595
12	8490
14	10,000
16	13,000
18	15,000
20	18,000
24	29,000

¹: Gallons per minute at 1 psi pressure drop.

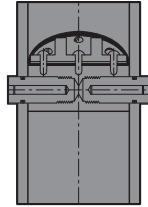
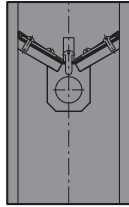
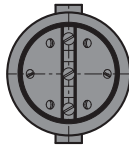
¹: For CPVC valves add the letter "C" following the size code of the part number listed (e.g., 5423-020C)

Temperature Pressure Rating

System Operating Temperature °F (°C)		100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	2" - 8"	PVC	150 (1.03)	135 (.93)	110 (.76)	75 (.52)	50 (.34)	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	150 (1.03)	140 (.97)	130 (.90)	120 (.83)	110 (.76)	100 (.70)	90 (.62)	80 (.55)	70 (.48)	60 (.41)	50 (.34)
	10" - 16"	PVC	100 (.70)	90 (.62)	80 (.55)	65 (.38)	50 (.34)	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	100 (.70)	95 (.66)	90 (.62)	85 (.59)	80 (.55)	75 (.52)	70 (.48)	65 (.45)	60 (.41)	55 (.38)	50 (.34)
	18" - 24"	PVC	50 (.34)	45 (.31)	40 (.30)	35 (.24)	30 (.21)	-0-	-0-	-0-	-0-	-0-	-0-
		CPVC	50 (.34)	47 (.32)	45 (.31)	42 (.31)	40 (.30)	37 (.26)	35 (.24)	30 (.21)	25 (.17)	20 (.14)	15 (.10)

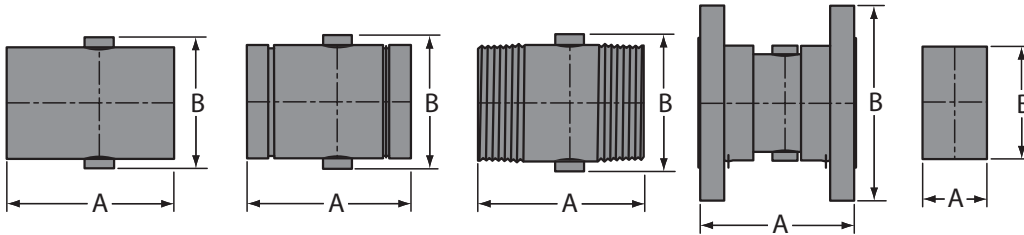


Butterfly Check Valves



Replacement Parts

No.	Component	Qty.	Material
1	Body	1	PVC/CPVC
2	Flapper	2	PVC/CPVC
3	Flex Seal Gasket	1	EPDM/FKM
4	Flapper Cover	2	PVC/CPVC
5	Flapper Screws	6	PVC/CPVC
6	Hinge Post Screws	3	Encapsulated SS
7	Post Strip	1	PVC/CPVC
8	Post Bolt	3	PVC/CPVC (Steel Reinforced)
9	O-ring	2	EPDM/FKM
10	Hinge Post	1	PVC/CPVC



Dimensions

Size	Spigot (Plain End) Valve, Grooved End Valve & Threaded Valve		Flanged		Wafer		Pressure Rating (psi)
	A	B	A	B	A	B	
2	5-3/4	2-9/16	6-1/16	6	1-3/4	4	150
2-1/2	5-3/4	3-3/32	6-1/8	7	2-3/8	4-3/4	150
3	5-3/4	4-1/32	6-1/4	7-1/2	2-3/4	5-1/4	150
4	6-3/4	4-13/16	7-1/4	9	3-5/8	6-5/8	150
6	10-1/2	7-9/32	11-3/8	11	4-1/4	8-5/8	150
8	14	10-7/32	14-9/16	13-1/2	6	11	150
10	16	11-31/32	17-3/8	16	10	13-1/4	100
12	16	14-1/32	17-1/4	19	12	16	100
14	18	14-3/4	20	21	13	17-5/8	100
16	19-3/4	16-17/32	21-1/4	23-1/2	13-1/2	20-1/8	70
18	26-1/2	19-31/32	27	25	15-1/2	21-1/2	50
20	28-7/8	21-25/32	40-7/8	27-1/2	17	23-3/4	50
24	29-7/8	25-21/32	43-7/8	32	19	24	50

As a general guideline, Opening & Closing Pressures will range from .2 to .5 psi for horizontal applications. Opening pressure tends to decrease in larger size valves. Valves installed in vertical up-flow applications will require slightly higher pressures.

General Installation Information

Butterfly Check Valve seating may be affected by normal system turbulence. Valves should be installed at least 5 pipe diameters away from any fitting. If used as a foot valve, do not place near bottom of a tank. Butterfly type check valves should not be used in continuous cycling applications, such as with reciprocating pumps. This can result in premature failure of sealing membrane. In horizontal installations, always orient the Hinge Post Bolts visible on the external body in a vertical (top and bottom) position, perpendicular to flow. In vertical installations downstream from an elbow, flow velocities can be higher on the outer radius of the elbow. To avoid uneven butterfly plate loading, the Hinge Post Bolts should align with crotch and outer radius of elbow and **NOT** from side to side of the elbow.

Notes: Flanged valves are designed for mounting between two (2) ANSI Class 125/150 bolt pattern flanges using user supplied 1/8" full-faced gaskets, bolts, nuts and flat washers. Male thread ends are standard NPT tapered. Grooved ends are for use with mechanical coupler designed for thermoplastic pipe.

Valves Product Guide & Engineering Specifications

Diaphragm Check Valves



Features – PVC, CPVC

Spears® Diaphragm Check Valves do not depend on gravity, springs, or even reverse flow to seat. Resilient thermoplastic elastomer (TPE) diaphragm is the only moving component, which automatically seats when flow stops. No sticking, no chatter. This specialty elastomer exhibits high flex and tear resistance to provide excellent durability and long life. Valves are available in PVC and CPVC material size of 3/4" with socket and threaded end connections.

- "Normally Closed" operation is excellent for applications with low seating pressure
- Low cracking pressure, 1 to 1-1/2 psi
- Leak-free, silent operation
- Installs just like a Union – in ANY position
- Pressure rated to 150 psi full-flow (open), 100 psi back pressure (closed) for water @ 73°F
- Santoprene™ TPE diaphragm seat provides extended life and durability – fully serviceable and replaceable
- All materials are NSF® Certified for use with potable water

Sample Engineering Specification

All thermoplastic Diaphragm Check Valves shall be Diaphragm design constructed from PVC Type 1, ASTM D 1784 Cell Classification 12454 or CPVC Type IV, ASTM D 1784 Cell Classification 23447. Valves shall be socket or threaded ends. All diaphragms shall be Santoprene™ TPE material. Valves shall be pressure rated at 150 psi full-flow (open), 100 psi back pressure (closed) for water @ 73°F, as manufactured by Spears® Manufacturing Company.

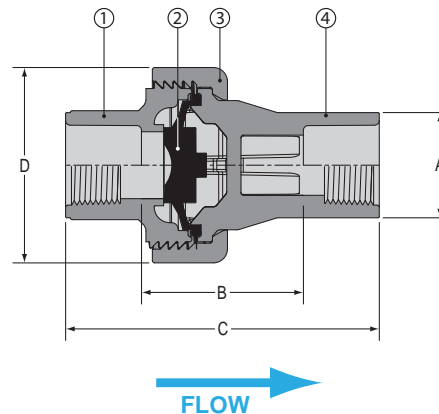
Quick-View Diaphragm Check Valve Selection Chart

Valve Size	Seat Material	PVC Material ¹		Pressure Rating
		Socket	Threaded	
3/4	SANTOPRENE™	6562-007	6561-007	150 psi @ 73°F Full Flow (open) 100 psi Back Pressure

1: For CPVC Diaphragm Check Valve, add the letter "C" to the part number (e.g. 6562-007C)

Replacement Parts

No.	Component	Qty	Material
1	Body Inlet	1	PVC/CPVC
2	Diaphragm	1	Santoprene™ Rubber
3	Nut	1	PVC/CPVC
4	Body Outlet	1	PVC/CPVC



Dimensions & Weights

Nominal Size	Dimension Reference (inches, ±1/16)					Approx. Wt. (Lbs.)	
	A	B		C	D	PVC	CPVC
		Socket	Threaded				
3/4	1-7/16	2-1/8	2-5/8	4-1/8	2-21/32	.32	.34

NOTE: Check valves **MUST** be installed with the valve's **FLOW** arrow pointing in the direction of the flow. Flow velocity should not exceed 5 ft./sec. Do not use Union Nut to draw together system components. Using a strap wrench, tighten hand-tight plus no more than 1/16 turn. Do not use conventional pipe wrenches.

Santoprene™ is a trademark of Exxon Mobil Corporation



Valves Product Guide & Engineering Specifications

In-Line Adjustable Spring Check Valves



Features - PVC

Adjustable feature allows control of back pressure in system, reduces water hammer, and prevents siphoning. Easily adjusts to hold back from 5 to 32 feet of pressure head, 1 psi (2.3 feet of head) for each full turn of the adjustment screw. Ideal for landscape and irrigation applications, quickly installs with space saving in-line design.

- 2 - 14 lbs. Adjustable Spring Tension (5 to 32 feet of head) Factory Preset to Approx. 5 psi (12 feet of head)
- Stainless Steel Adjustment Spring with EPDM Seat
- Pressure Rated to 200 psi for Water @ 73°F
- Standard Unit Available in 1/2", 3/4", 1" & 1/2" x 3/4" with Fipt Inlet x Mipt Outlet Configuration
- Plus, Popular Configuration Options of 1/2" Mipt Inlet x Fipt Outlet & 3/4" Fipt Inlet x Fipt Outlet

Sample Engineering Specification

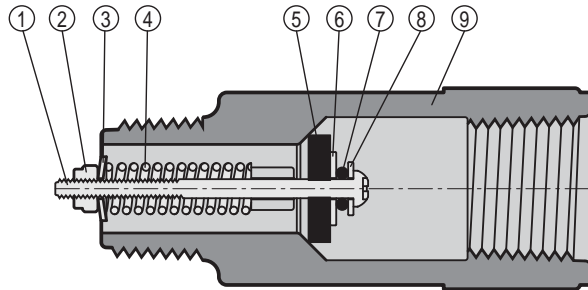
All thermoplastic check valves shall be Adjustable Spring Check type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All Valve Seats shall be EPDM. All valves shall have external Arrow Flow Indicator. All valves shall be pressure rated to 200 psi water at 73°F, as manufactured by Spears® Manufacturing Company.

Quick-View Valve Selection Chart

Standard Unit - Female Inlet x Male Outlet		
Size	Part Number	Configuration
1/2	S1102-05	Fipt x Mipt (Inlet x Outlet)
3/4	S1102-07	Fipt x Mipt (Inlet x Outlet)
1	S1102-10	Fipt x Mipt (Inlet x Outlet)
1/2 x 3/4	S1102-05-07	Fipt x Mipt (Inlet x Outlet)
Male Inlet x Female Outlet Option		
Size	Part Number	Configuration
1/2	S1101-05	Mipt x Fipt (Inlet x Outlet)
Female Inlet x Female Outlet Option		
Size	Part Number	Configuration
3/4	S1100-07	Fipt x Fipt (Inlet x Outlet)

Valves Product Guide & Engineering Specifications

In-Line Adjustable Spring Check Valves



Replacement Parts

No.	Component	Qty.	Material
1	Screw	1	Stainless Steel
2	Nut	1	Stainless Steel
3	Belleville Washer	1	Stainless Steel
4	Spring	1	Stainless Steel
5	Seat	1	EPDM
6	Washer - A	1	Stainless Steel
7	O-ring	1	EPDM
8	Washer - B	1	Stainless Steel
9	Body	1	PVC

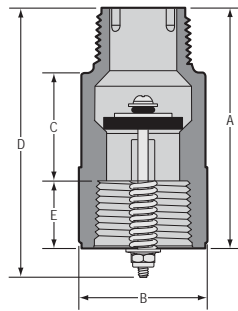


FIG. I
Standard Unit Female Inlet x
Male Outlet

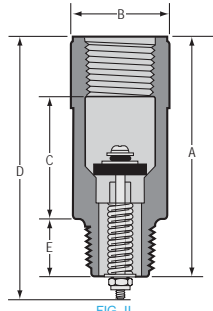


FIG. II
Male Inlet x
Female Outlet Option

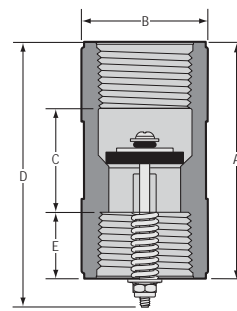


FIG. III
Female Inlet x
Female Outlet Option



Dimensions

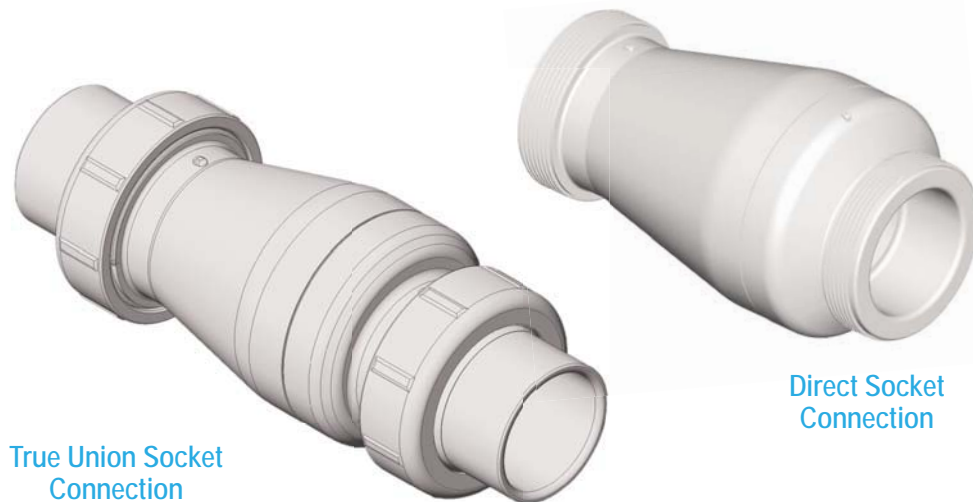
SIZE	INLET X OUTLET	A ± 1/16	B ± 1/16	C ± 1/16	D ± 1/16	E ± 1/16	FIG.
1/2	FIPT X MIPT	2-5/8	1-3/16	1-3/16	2-3/4	3/4	I
3/4	FIPT X MIPT	2-5/8	1-3/8	1-3/16	2-15/16	3/4	I
1	FIPT X MIPT	3-3/16	1-11/16	1-7/16	3-7/16	7/8	I
1/2 x 3/4	FIPT X MIPT	2-5/8	1-3/8	1-3/16	2-15/16	3/4	I
1/2	MIPT X FIPT	2-7/8	1-3/16	1-7/16	3-1/8	3/4	II
3/4	FIPT X FIPT	2-5/8	1-3/8	1-3/16	2-15/16	3/4	III

Temperature Pressure Rating

System Operating Temperature °F (°C)			100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	1/2"-1"	PVC	200 (1.38)	135 (.93)	120 (.83)	75 (.52)	50 (.34)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)



Eliminates Noise in Sump Pump and Sewage Ejector Check Valve Operation

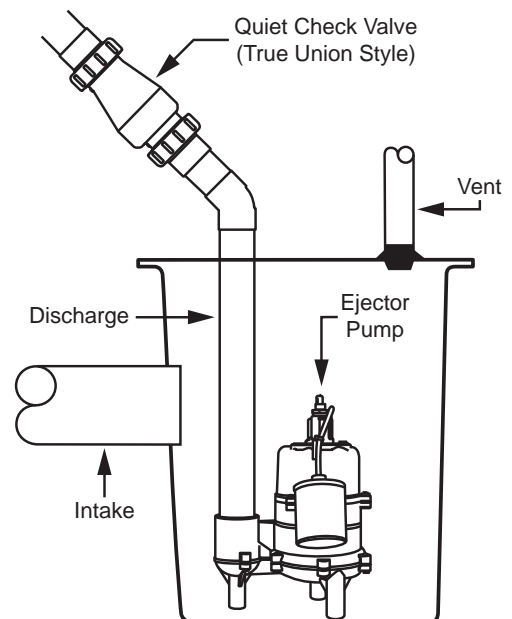


Spears® Quiet Check Valve has been designed to provide quiet operation in sump pump or sewage ejector pump systems typically found in home basements. The back flow of the water column in the discharge pipe can slam conventional check valves closed, producing a disturbing “thump” when the pump shuts off. The Quiet Check Valve uses a spring controlled rate of closing to prevent slamming and eliminates the noise.

Each Spears® Quiet Check Valve contains both regular socket ends for direct solvent cement connection of the valve and True Union style end connectors for easy valve removal or replacement.

Produced in both 1-1/2" and 2" nominal sizes, the 2" size is the minimum recommended for a sewage discharge system (i.e., sewage ejector pump) while the 1-1/2" size can be used in an effluent system (i.e., sump pump) discharge line to prevent back flow of liquid into sump basin.

Pressure Rating @ 73°F (23°C), Water
Full Flow (open) 150 psi
Back Pressure (closed) 75 psi
Maximum Service Temperature
140°F (60°C)
Temperature/Pressure De-ratings Apply

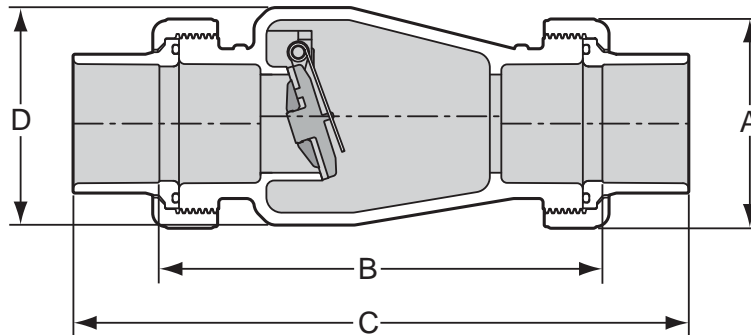


Typical Application

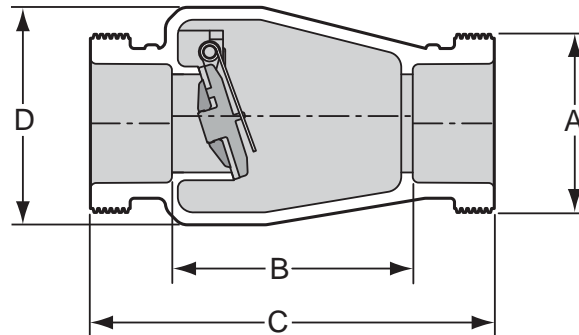
Quiet Check Valves



Technical Information



True Union Socket Connection



Direct Socket Connection



True Union Socket Connection

Part Number	Size	A	B	C	D
8622-015	1-1/2	3-3/8	7-1/8	9-15/16	3-1/2
8622-020	2	3-3/4	8-3/4	11-13/16	4-1/2

Direct Socket Connection

Part Number	Size	A	B	C	D
8622-015	1-1/2	2-3/4	3-13/16	6-1/2	3-1/2
8622-020	2	3-3/8	5-3/16	8	4-1/2

Note: Includes Both True Union Sockets for Easy Servicing and Direct Socket Connection for Installation in Confined Space

The check valve should be installed 12–18" above the pump discharge, or as recommended by the pump system manufacturer. Be sure check valve installation complies with local codes.

The Quiet Check Valve may be installed in either horizontal or vertical position. Check pump system manufacturer's recommendations for horizontal, vertical or angled positioning of check valve in discharge line. In horizontal installations, orient valve according to "This Side Up" marking for best operation. In all installations, valve **MUST** be installed in proper flow direction as indicated by the flow arrow on body.



Backwater Valves



Basic Valve

- All PVC Construction with EPDM Flapper Seal
- Threaded Top Plug for Convenient Service
- Simple Snap-In Internal Flapper Assembly for Easy Replacement
- Optional Factory Assembled Service-Access Extension Kits - External Housing with Internal Extension for Convenient Removal, Inspection or Replacement
- Optional Extension Components Kits for Assembly with User-Supplied Pipe
- Available in Sizes 2", 3", 4" and 6" with Socket Ends
- Direct Connection to ASTM D 2665 PVC DWV or other IPS size pipe. Spears® IPS x Sewer Adapters Available for Connection to ASTM 3034 Sewer
- Conforms to ASME/ANSI A112.14.1 for Backwater Valves
- Pressure Rated to 43 psi (100 feet of head) @ 73°F

Sample Engineering Specification

All thermoplastic valves shall be Backwater type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454. All Valve Seats shall be EPDM. All valves shall have external Arrow Flow Indicator. All valves shall be pressure rated to 43 psi (100 feet of Head) for water @ 73°F as manufactured by Spears® Manufacturing Company.

Quick-View Backwater Valve Selection Chart Standard Valve

Valve Size	Seat Material	PVC Material	Pressure Rating
		Socket	
2	EPDM	S275P	43 psi (100 feet of Head)
3	EPDM	S375P	
4	EPDM	S475P	
6	EPDM	S675P	

Features - PVC Gray

Backwater Valves are designed to prevent backflow in numerous applications where easy service access for maintenance and cleaning is needed. Excellent for use in sanitary or storm sewer drainage systems to prevent waste back up due to inadequate drainage, for balancing multi-level ponds, aquaculture features or storage tank systems, and many other applications. Spears® Backwater Valve has been engineered for improved function and easier service, especially in buried service with use of optional Service-Access Extension Kit.



Valve with Extension Kit

PVC Service-Access Extension Kit Options:

Available as a complete unit, with or without valve, factory assembled to internal flap assembly, extension pipe, and external extension housing with top access adapter in convenient increments of 12", 16", 20", 24", 36", and 48" (measured from top of valve to top of extension). All extension kits can be cut shorter in the field for custom fits. Also available as Extension Components Kits, with or without valve for assembly with user-supplied Class 125 or Schedule 40 pipe. Kits without valve require use of existing valve top Access Plug, all kits require solvent cement assembly to valve. Contact Spears® for pricing on custom cut lengths.

Quick View

Extension Components Kit Options

Extension Adapters and Flap Assembly with or without valve. Must be assembled with user-supplied Class 125 or Schedule 40 Pipe.

Valve Size	Socket Valve With Extension Component Kit	Extension Component Kit Only	Pressure Rating
2	S275P-AK	S275P-ECK	43 psi (100 feet of head)
3	S375P-AK	S375P-ECK	
4	S475P-AK	S475P-ECK	
6	S675P-AK	S675P-ECK	

Valves Product Guide & Engineering Specifications

Backwater Valves



Quick View Backwater Valves with Extension Kit to Premade Lengths

Socket Valve with complete Extension Assembly in precut lengths.

Valve x Extension Size ¹	Socket Valve With Extension	Valve x Extension Size ¹	Socket Valve With Extension	Pressure Rating
2 x 12HT	S275P-120	4 x 12HT	S475P-120	43 psi (100 feet of head)
2 x 16HT	S273P-160	4 x 16HT	S473P-160	
2 x 20HT	S275P-200	4 x 20HT	S475P-200	
2 x 24HT	S275P-240	4 x 24HT	S475P-240	
2 x 36HT	S275P-360	4 x 36HT	S475P-360	
2 x 48HT	S275P-480	4 x 48HT	S475P-480	
3 x 12HT	S375P-120	6 x 12HT	S675P-120	
3 x 16HT	S373P-160	6 x 16HT	S673P-160	
3 x 20HT	S375P-200	6 x 20HT	S675P-200	
3 x 24HT	S375P-240	6 x 24HT	S675P-240	
3 x 36HT	S375P-360	6 x 36HT	S675P-360	
3 x 48HT	S375P-480	6 x 48HT	S675P-480	

1 - Size designates nominal valve size x extension height (HT-top of valve to top of extension, inches).

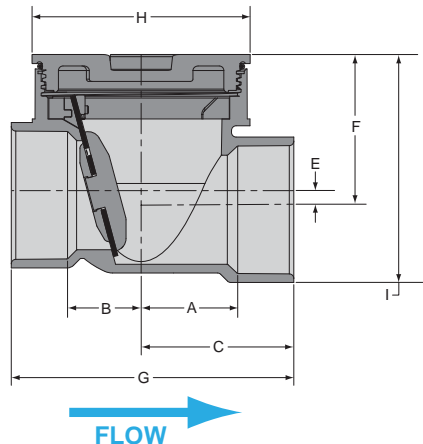
Quick View Service Access Extension Kit Only In Premade Lengths (valve not included)

Extension Assembly in precut lengths. Use existing valve top Access Plug.

Size ¹	Premade Extension	Size ¹	Premade Extension	Pressure Rating
2 x 12HT	SAEK-020-120	4 x 12HT	SAEK-040-120	43 psi (100 feet of head)
2 x 16HT	SAEK-020-160	4 x 16HT	SAEK-040-160	
2 x 20HT	SAEK-020-200	4 x 20HT	SAEK-040-200	
2 x 24HT	SAEK-020-240	4 x 24HT	SAEK-040-240	
2 x 36HT	SAEK-020-360	4 x 36HT	SAEK-040-360	
2 x 48HT	SAEK-020-480	4 x 48HT	SAEK-040-480	
3 x 12HT	SAEK-030-120	6 x 12HT	SAEK-060-120	
3 x 16HT	SAEK-030-160	6 x 16HT	SAEK-060-160	
3 x 20HT	SAEK-030-200	6 x 20HT	SAEK-060-200	
3 x 24HT	SAEK-030-240	6 x 24HT	SAEK-060-240	
3 x 36HT	SAEK-030-360	6 x 36HT	SAEK-060-360	
3 x 48HT	SAEK-030-480	6 x 48HT	SAEK-060-480	

1 - Size designates nominal valve size x extension height (HT-top of valve to top of extension, inches). All extension kits can be cut shorter in the field for custom fits.

STANDARD VALVE



Standard Valve Dimensions

Size	A	B	C	E	F	G	H	I
2	1-13/16	1-3/4	2-5/8	5/16	3-1/4	5-9/32	4-3/16	4-9/16
3	2-5/8	2	4-3/16	13/32	4-1/8	7-3/4	6	6-1/8
4	3-5/8	3-3/4	5-7/16	23/32	5-7/16	10-15/16	8-1/4	7-15/16
6	4-3/4	4-5/8	7-3/4	13/16	7-3/16	15-3/8	11-1/4	10-13/16

VALVE WITH EXTENSION KIT

Valve with Extension Kit Dimensions (Inches)

HEIGHT-D
12
16
20
24
36
48
D = Top of plug Standard Valve to top of plug with Extension

