NEW YORK CITY MECHANICAL CODE (2014)

Chapter 13 Fuel-Oil Piping and Storage

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Section 1301 General

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1301.1 Scope

This chapter shall govern the design, installation, construction and repair of <u>fuel-oil</u> storage and <u>piping</u> systems. The storage of flammable and <u>combustible liquids</u> not addressed in this chapter shall be in accordance with the <u>New York City Fire Code</u>.

1301.2 Storage and Piping Systems

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<u>Fuel-oil</u> storage and <u>piping</u> systems shall comply with the requirements of Chapter 13 and, to the extent not otherwise provided for in this code, shall comply with the requirements of NFPA 31. All above-ground and underground storage facilities with a combined storage capacity of over 1,100 gallons (4160 L) shall also comply with the requirements of the *New York State Department of Environmental Conservation's Petroleum Bulk Storage Code*.

1301.3 Fuel Type

An <u>appliance</u> shall be designed for use with the type of fuel to which it will be connected. Such <u>appliance</u> shall not be converted from the fuel specified on the rating plate for use with a different fuel without conforming with its listing and manufacturers specifications and securing reapproval from the <u>commissioner</u>.

1301.4 Fuel Tanks, Piping and Valves

The tank, <u>piping</u> and valves for <u>appliances</u> burning oil shall be installed in accordance with the requirements of this chapter. When oil burning <u>equipment</u> is served by a tank located such that any part of the tank is above the level of the burner inlet connection and where the fuel supply line is taken from the top of the tank, an <u>approved</u> anti-siphon valve or other siphon-breaking device shall be installed. The anti-siphon valve or siphon-breaking device shall be located at the highest point in the supply line.

Exceptions: An anti-siphon valve or other siphon-breaking device shall not be required where either:

- 1. An <u>approved</u> foot valve is used in the tank, or
- 2. No. 6 fuel oil is used.

1301.5 Tanks Abandoned or Removed

All exterior above-grade fill <u>piping</u> shall be removed when tanks are abandoned or removed. Tank abandonment and removal shall be in accordance with Section 3404 of the <u>New York</u> <u>City Fire Code</u>.

1301.6 Out of Service System

1301.7 Fuel-Oil Spill and Overfill Prevention Equipment

<u>Fuel-oil</u> spill and overfill prevention <u>equipment</u> shall comply with EPA 40 CFR Parts 280, and Section 1305.6.6.

1301.8 Portable Fire Extinguishers

Portable fire extinguishers shall be provided as required by the <u>New York City Fire Code</u> and NFPA 10.

1301.9 Absorbent Materials

The building owner shall maintain a sufficient quantity of absorbent materials near <u>fuel-oil</u> storage tanks, pumps, and related <u>equipment</u> to <u>control</u> leaks and slipping hazards.

1301.10 Certificate of Fitness

Where <u>fuel-oil piping systems</u> utilize pumps to transfer <u>fuel oil</u> to <u>equipment</u> at levels above the lowest floor or to storage tanks at levels above the lowest floor in buildings, a qualified employee or contracted general company holding a certificate of fitness from the Fire Department shall maintain the <u>fuel-oil</u> system.

Section 1302 Material

1302.1 General

<u>Piping</u> materials shall conform to the ASTM standards cited in this section.

1302.2 Rated for System

All materials shall be rated for the operating temperatures and pressures of the system, and shall be compatible with the type of liquid being handled by the system.

1302.3 Pipe Standards

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<u>Fuel-oil pipe</u> shall comply with the standards listed in Table 1302.3.

Exception: <u>Piping</u> for <u>fuel-oil</u> systems utilizing a transfer pump to <u>equipment</u> at levels above the lowest floor or to storage tanks at levels above the lowest floor in buildings shall comply with the requirements of <u>Section 1305.9.5</u>.

MATERIAL	STANDARD (see <u>Chapter 15</u>)	
Brass <u>pipe</u>	ASTM B 43	
Copper or copper-alloy pipe	ASTM B 42; ASTM B 302	
Copper or copper-alloy <u>tubing</u> (Type K, or L (PVC coated))	ASTM B 75; ASTM B 88; ASTM B 280	
Labeled pipe	(See Section 1302.4)	
Nonmetallic <u>pipe</u>	ASTM D 2996	
Steel pipe	ASTM A 53M; ASTM A 106	
Steel tubing ^b	ASTM A 254; ASTM A 539	
TABLE 1302.3 ^a		

TABLE 1302.3^a FUEL OIL PIPING

- 1. Brass <u>tubing</u>, and copper <u>tubing</u> type M are not permitted.
- 2. Steel <u>tubing</u> shall only be permitted when installed by the <u>equipment</u> manufacturer in accordance with UL 2200 and UL <u>labeled</u>.

1302.4 Nonmetallic Pipe

All nonmetallic <u>pipe</u> shall be listed and <u>labeled</u> as being acceptable for the intended application for flammable and <u>combustible liquids</u>. Nonmetallic <u>pipe</u> shall be installed only outside, underground.

1302.5 Fittings and Valves

Fittings and valves for the <u>piping</u> systems shall be compatible with, or shall be of the same material as, the <u>pipe</u> or <u>tubing</u>, and shall conform with <u>Table 1202.5</u>.

1302.6 Bending of Pipe

<u>Pipe</u> shall be suitable for bending and shall conform with <u>Table 1302.3</u>. <u>Pipe</u> bends shall be made with <u>approved equipment</u>. The bend shall not exceed the structural limitations of the <u>pipe</u>.

1302.7 Pumps

Pumps that are not part of an <u>appliance</u> shall be of a positive-displacement type. The pump shall automatically shut off the supply when not in operation. Pumps shall be listed and <u>labeled</u> in accordance with UL 343.

1302.8 Flexible Connectors and Hoses

Flexible metal connectors and hoses used where rigid connections are impractical or to reduce the effect of jarring and vibration shall be listed and <u>labeled</u> in accordance with UL 536 and shall be installed in compliance with its <u>label</u> and the manufacturer's installation instructions and shall not exceed 18 inches (457 mm). Connectors made from <u>combustible</u> <u>materials</u> shall not be used inside buildings or above ground outside of buildings.

Section 1303 Joints and Connections

1303.1 General

Joints and connections shall conform to the ASTM Standards listed in Section 1203, shall be of a type <u>approved</u> for <u>fuel-oil piping systems</u>, shall be rated for the temperatures and pressures of the systems in which the devices are installed, and shall be compatible with the fluid and all materials used. All threaded joints and connections shall be made tight with suitable lubricant or <u>pipe</u> compound. Unions and flanges, right or left couplings, and sweat fittings shall be brazed in accordance with *ASME Boiler and Pressure Vessel Code*, Section IX (Welding and <u>Brazing Qualifications</u>) or in accordance with AWS B2.2 *Standard for Brazing Procedure and Performance Qualification*. Cast-iron fittings shall not be used. Joints and connections shall be tight for the pressure required by test. Flanged joints requiring gaskets or packing shall be equipped with gaskets rated for a minimum of 750°F (399°C).

1303.1.1 Joints Between Different Piping Materials

Joints between different <u>piping</u> materials shall be made with adapter fittings. Joints between different metallic <u>piping</u> materials shall be made with <u>approved</u> dielectric fittings. All such fittings shall conform with the requirements of <u>Section 1203</u>.

1303.2 Reserved

1303.3 Joint Preparation and Installation

Where required by Sections <u>1303.4</u> through <u>1303.10</u>, the preparation and installation of brazed, mechanical, threaded and welded joints shall comply with Sections <u>1303.3.1</u> through <u>1303.3.4</u>.

1303.3.1 Brazed Joints

All joints shall be brazed in accordance with *ASME Boiler and Pressure Vessel Code*, Section IX Welding and <u>Brazing Qualifications</u> or in accordance with American Welding Society AWS B2.2 *Standard for <u>Brazing Procedure and Performance Qualification</u>.*

1303.3.2 Mechanical Joints

<u>Mechanical joints</u> utilizing an elastomeric and/or compression seal are not permitted.

1303.3.3 Threaded Joints

Threads shall conform to ASME B1.20.1. <u>Pipe</u>-joint compound or tape shall be applied on the male threads only and shall be compatible for application on the <u>piping</u> material and fluid.

1303.3.4 Welded Joints

All joints shall be welded in accordance with *ASME Boiler and Pressure Vessel Code*, Section IX Welding and <u>Brazing Qualifications</u> or in accordance with AWS B2.1 *Specifications for Welding Procedure and Performance Qualification*.

<u>1303.4 Brass Pipe</u>

Joints between brass <u>pipe</u> or fittings shall be brazed, mechanical, threaded or welded joints complying with <u>Section 1303.3</u>.

1303.5 Reserved

1303.6 Copper or Copper-Alloy Pipe

Joints between copper or copper-alloy <u>pipe</u> or fittings shall be brazed, mechanical, threaded or welded joints complying with <u>Section 1303.3</u>.

1303.7 Copper or Copper-Alloy Tubing

Joints between copper or copper-alloy <u>tubing</u> or fittings shall be brazed or <u>mechanical joints</u> complying with <u>Section 1303.3</u> or flared joints. Flared joints shall be made by a tool designed for that operation.

1303.8 Nonmetallic Pipe

Joints between nonmetallic <u>pipe</u> or fittings shall be installed in accordance with the manufacturer's instructions for the <u>labeled pipe</u> and fittings.

<u>1303.9 Steel Pipe</u>

Joints between steel <u>pipe</u> or fittings shall be threaded or welded joints complying with Section 1303.3.

1303.10 Reserved

1303.11 Piping Protection

Proper allowance shall be made for expansion, contraction, jarring and vibration. <u>Piping</u> other than <u>tubing</u>, connected to underground tanks, except straight fill lines and test wells, shall be arranged to permit the tanks to settle without impairing the tightness of the <u>piping</u> connections. <u>Piping</u> serving <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings shall also comply with the requirements of Sections <u>1305.9.6</u> and <u>1305.9.7</u>.

Section 1304 Piping Support

1304.1 General

<u>Pipe</u> supports shall be in accordance with <u>Section 305</u>. <u>Piping</u> serving <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings shall also comply with the requirements of Sections <u>1305.9.6</u> and <u>1305.9.7</u>.

<u>Section 1305 Fuel-Oil System Installation</u>

1305.1 General

<u>Fuel-oil piping systems</u> shall be installed in accordance with this section.

1305.2 Protection of Pipe, Equipment and Appliances

All <u>fuel-oil pipe</u>, <u>equipment</u> and <u>appliances</u> shall be protected from physical damage. <u>Piping</u> serving <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings shall also comply with the requirements of <u>Section 1305.9</u>.

1305.2.1 Flood Hazard

All <u>fuel-oil pipe</u>, tanks, <u>equipment</u> and <u>appliances</u> located in areas of special flood hazard shall comply with Appendix G of the <u>New York City Building Code</u>.

1305.3 Supply Piping

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Supply <u>piping</u> shall comply with the requirements of Sections <u>1305.3.1</u> through <u>1305.3.7</u>.

1305.3.1 Size

The <u>fuel-oil</u> system shall be sized for the maximum capacity of <u>fuel oil</u> required. The minimum size of a supply line shall be $^{3}/_{8}$ -inch (9.5 mm) inside diameter nominal <u>pipe</u> or $^{3}/_{8}$ -inch (9.5 mm) OD <u>tubing</u>.

1305.3.2 Connections to Tank

Supply piping shall connect to the top of the fuel-oil tank.

Exception: Storage tanks in buildings that comply with all of the following conditions:

- 1. The tank is located above ground on the lowest floor;
- 2. The tank does not exceed 330 gallons (1250 L); and
- 3. The tank is provided with a $^3/_4$ -inch (19.1 mm) opening for gravity discharge and a 1-inch (25 mm) opening in the bottom for cleaning and protection against corrosion.

1305.3.3 Pumps

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<u>Fuel oil</u> shall be supplied by a transfer pump or automatic pump or by other <u>approved</u> means.

1305.3.4 Smoke Detectors

Appropriate safeties shall be provided so that detection of smoke or heat within the generator or <u>equipment</u> room shall prevent additional <u>fuel oil</u> from being pumped into the <u>piping</u> system within such room, including a fusible link operated valve in the supply <u>pipe</u> at the wall of the generator or equipment room.

1305.3.5 Horizontal Runouts

Horizontal runouts from risers to the generator or <u>equipment</u> room shall follow as direct a route as practicable.

1305.3.6 Direct Feed

Systems where day tanks are absent (such as generator installations where <u>fuel oil</u> is taken directly from a fuel-oil pipe or header into the engine) shall comply with Section 1305.9.12.

1305.3.7 Piping From Transfer Pump to Equipment or Storage Tanks Above the Lowest Floor

Supply <u>piping</u> from a transfer pump to <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings shall also comply with the requirements of <u>Section 1305.9</u>.

1305.4 Return Piping

Return <u>piping</u> shall connect to the top of the <u>fuel-oil</u> tank. The minimum size of a return line shall be no less than the size of the supply <u>piping</u> specified in <u>Section 1305.3.1</u>. Valves shall not be installed on return <u>piping</u> unless a means of relieving overpressure is provided. Return <u>piping</u> serving <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings shall also comply with the requirements of <u>Section 1305.9</u>.

1305.5 System Pressure

The system shall be designed for the maximum pressure required by the <u>fuel-oil</u>-burning <u>appliance</u>. Air or other gases shall not be used to pressurize tanks. Pressure in a storage tank for the purpose of discharging oil shall be prohibited.

1305.6 Fill Piping

Fill piping shall comply with the requirements of Sections 1305.6.1 through 1305.6.6.

1305.6.1 Size

Fill <u>piping</u> shall be a minimum of 2 inches (51 mm) in diameter or 3 inches (76 mm) for No. 6 fuel oil.

1305.6.2 Termination Location

A fill <u>pipe</u> shall terminate outside of a building at or above grade at a point at least 2 feet (610 mm) from any building opening and 5 feet (1524 mm) away from any subway grating at the same or lower level. A fill <u>pipe</u> shall terminate in a manner designed to minimize spilling when the filling hose is disconnected. Where No. 6 <u>fuel oil</u> is used, the fill <u>pipe</u> terminal shall be within 3 feet (914 mm) of the curb unless otherwise required by the Department of Transportation or the Transit Authority. If facilities exist for an oil delivery truck to drive onto the <u>premises</u>, the <u>fuel-oil</u> terminal may be located elsewhere other than the curb.

1305.6.3 Separate Fill Piping

Each storage tank shall be provided with a separate fill <u>pipe</u>, except that where a battery of tanks containing the same grade of oil is installed, a common fill and header <u>pipe</u> may be installed.

1305.6.4 Check Valve

Where the top of the storage tank is above the fill <u>pipe</u> terminal, the fill <u>pipe</u> shall be connected to the top of the tank and provided with a shutoff valve and swing check valve, both of which shall be located at the fill <u>pipe</u> terminal. The shutoff valve and swing check valve may be installed in an accessible location inside the building at or below the level of the fill <u>pipe</u> terminal.

1305.6.5 Terminal Opening

The fill opening shall be equipped with a tight metal cover designed to discourage tampering. All fill <u>pipe</u> terminals shall be of an <u>approved</u> type and shall be provided with lugs for embedding in concrete. In lieu of lugs, a set screw or threads to fasten the terminal to the fill <u>pipe</u> may be used. The outer flange of the fill <u>pipe</u> terminal or the seal cap shall be permanently marked: <u>FUEL OIL</u>. The fill <u>pipe</u> terminal shall be right-handed thread or provided with other equivalent means to receive the seal cap. The seal cap shall be suitably slotted for receiving an opening wrench, and an oilproof gasket inserted in a groove in the fill <u>pipe</u> terminal shall be provided so as to make the seal cap leakproof. A strainer shall not be required but if used, shall be of at least \(^1/8\)-inch (3.2 mm) mesh. Where a storage system for volatile flammable oil and a storage system for <u>fuel oil</u> are to be used in the same <u>premises</u>, the terminal of the volatile oil <u>pipe</u> shall be provided with a left-handed thread and the fill <u>pipe</u> fitting shall be of a different size than that required for the fill <u>pipes</u> to the tanks containing the volatile flammable oil.

1305.6.6 Spill Containment

For fill terminal openings serving tanks greater than 660 gallons (2500 L), an <u>approved</u> overflow/spill containment device shall be provided.

1305.7 Normal Vent Piping

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Normal <u>ventpiping</u> shall comply with the requirements of Sections <u>1305.7.1</u> through <u>1305.7.9</u>.

TANK SIZE	MINIMUM <u>VENT</u> DIAMETER
660 gallons (2500 L) or less	1 ¹ / ₄ inch (32 mm)
661 gallons (2505 L) to 3,000 gallons (11 355 L)	1 ¹ / ₂ inch (38 mm)
3,001 gallons (11 360 L) to 10,000 gallons (37 850 L)	2 inch (51 mm)
10,001 gallons (37 855 L) to 20,000 gallons (75 700 L)	2 ¹ / ₂ inch (64 mm)
Larger than 20,000 gallons (75 700 L)	3 inch (76 mm)

TABLE 1305.7(1)
VENT PIPING FOR UNDERGROUND TANKS

TANK SIZE MINIMUM VENT DIAMETER

660 gallons (2500 L) or less	1 ¹ / ₄ inch (32 mm)a
Larger than 660 gallons (2500 L)	Sized to prevent abnormal pressure in the tank during filling but not smaller than the <u>pipe</u> size specified in Table 1305.7(1)

TABLE 1305.7(2)

VENT PIPING FOR TANKS INSTALLED INSIDE BUILDINGS

1. For tanks constructed to UL 80 specifications, the minimum <u>vent</u> diameter shall be 2 inches (51 mm). For tanks constructed to UL 142 specifications, the minimum <u>vent</u> diameter shall not be less than as required by <u>Section 1305.8.4</u>.

1305.7.1 Size

Normal <u>vent</u> sizes shall comply with the sizes listed in <u>Tables 1305.7(1)</u> and <u>1305.7(2)</u>; provided, however, for tanks other than those complying with the alternate tank design and construction standards contained in <u>Section 1305.14</u>, the normal <u>vent</u> shall not be smaller in size than the supply <u>pipe</u>.

1305.7.2 Termination Location

The location of the normal vent pipe terminations shall comply with the following:

- 1. Liquid fuel normal <u>vent pipes</u> shall terminate outside of buildings in a nonhazardous location at a point not less than 2 feet (610 mm) measured vertically or horizontally from any building opening and not less than 2 feet (610 mm) nor more than 12 feet (3658 mm) above the fill <u>pipe</u> terminal.
- 2. If the normal <u>vent pipe</u> terminal is not visible from the fill <u>pipe</u> terminal location, a 1-inch (25 mm) tell-tale line shall be connected to the tank and shall parallel the fill <u>pipe</u> and terminate at the fill <u>pipe</u> terminal with an unthreaded end. Such tell-tale lines shall be provided with a check valve set to prevent flow of surface water to the storage tank.
- 3. Normal <u>vent pipes</u> shall terminate sufficiently above the ground to avoid being obstructed with snow or ice.
- 4. Normal <u>vent pipes</u> from tanks containing heaters shall be extended to a location where oil vapors discharging from the normal <u>vent</u> will be readily diffused.

1305.7.3 Termination Caps

Outer ends of normal <u>vent pipes</u> shall terminate in a weatherproof <u>vent</u> cap or fitting or be provided with a weatherproof <u>hood</u>. All normal <u>vent</u> caps shall have a minimum free open area equal to the cross-sectional area of the normal <u>vent pipe</u> and shall not employ screens finer than No. 4 mesh.

1305.7.4 Tank Pressure

The tank shall be designed for the maximum static head that will be imposed with the normal vent piping filled with oil.

1305.7.5 Multiple Tanks

A normal <u>vent pipe</u> shall be provided for each storage tank. Normal <u>vent piping</u> from multiple tanks of the same grade oil with not more than 660 gallons (2500 L) aggregate capacity may be combined. Where a battery of storage tanks complying with the alternate tank design and construction standards contained in <u>Section 1305.14</u> designed to hold the same grade of oil with not more than 660 gallons (2500 L) aggregate capacity is installed, normal <u>vent pipes</u> may be run into a main header.

1305.7.6 Pitch

Normal <u>vent pipes</u> shall drain toward the tank. The normal <u>vent pipes</u> shall have no sags or traps where liquid can collect.

1305.7.7 Protection

Normal <u>vent pipes</u> shall be located so that they are not subjected to physical damage.

1305.7.8 Cross-Connection

Liquid fuel normal <u>vent pipes</u> shall not be cross-connected with fill <u>pipes</u>, lines from burners or overflow lines from auxiliary tanks.

1305.7.9 Tanks Above the Lowest Floor

For tanks installed above the lowest floor, the normal <u>vent</u> shall be piped, in an <u>approved</u> manner, into the <u>vent</u> or top of tank of the lowest floor storage tank that supplies the fuel to such tank.

1305.8 Emergency Relief Vent Piping

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Each primary tank, the interstitial space of a secondary containment tank and each compartment of a compartment tank complying with UL 142 shall be provided with emergency relief venting. A tank's emergency relief <u>vent piping</u> and normal <u>vent piping</u> shall be combined. The design and installation of the combined normal and emergency relief <u>vent shall</u> be in accordance with <u>Section 1305.7</u> and Sections <u>1305.8.1</u> through <u>1305.8.4</u>. Tanks designed in accordance with <u>Section 1305.14</u> shall not require emergency relief <u>vent piping</u>.

<u>1305.8.1 Piping</u>

The combination normal and emergency relief venting shall be provided through an open <u>vent pipe</u> connected directly, as applicable, to the primary tank, interstitial space or compartment. The use of a self-closing man- way cover, a manway cover provided with long bolts that permit the cover to lift under internal pressure, or other type emergency relief <u>vent</u> device, shall be prohibited.

1305.8.2 Termination

Combination normal and emergency relief <u>vent piping</u> shall terminate outdoors.

1305.8.3 Tanks Above the Lowest Floor

For tanks installed inside of buildings above the lowest floor, the combination normal and emergency <u>vent piping</u> shall be piped, in an <u>approved</u> manner, into the <u>vent</u> or top of tank of the lowest floor storage tank that supplies the fuel to such tank. Normal and emergency <u>vents</u> are to be sized in accordance with NFPA 30.

1305.8.4 Capacity

The total relief venting capacity of the combination normal and emergency relief venting shall be in accordance with Section 4.2.5.2 of NFPA 30. Construction documents shall include calculations demonstrating that the extension of the normal and emergency vent piping is adequately sized to provide the required emergency vent flow while limiting the backpressure to less than the maximum pressure permitted by the design of the tank. Additionally, consistent with Section 4.2.5.2.5 of NFPA 30, where the design provides for a reduction in the required emergency relief venting capacity based upon the properties of the fuel oil to be stored in the tank, the construction documents shall include supporting calculations.

1305.9 Supplemental Requirements for Piping From Transfer Pumps to Equipment or Storage Tanks Above Lowest Floor

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<u>Fuel-oil piping systems</u> utilizing pumps to transfer <u>fuel oil</u> to <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings shall comply with the requirements of Sections <u>1305.9.1</u> through <u>1305.9.12</u>.

1305.9.1 Shaft Enclosure

The <u>piping</u> from a transfer pump to <u>equipment</u> at levels above the lowest floor or storage tanks at levels above the lowest floor in buildings, the return <u>piping</u>, and <u>vent piping</u> shall be enclosed in a <u>shaft</u> constructed of 4-inch (102 mm) concrete or masonry having a 4-inch (102 mm) <u>clearance</u> from all <u>pipe</u> or <u>pipe</u> covering, except that no such enclosures shall be required within the room containing the pump, tank, or <u>equipment</u> where such room is itself

enclosed with construction and materials having at least a 2-hour fire-resistance rating. Multiple <u>fuel oil</u> risers serving multiple systems are permitted within a common <u>shaft</u> <u>enclosure</u>. All <u>shaft</u> penetrations must be fire stopped.

1305.9.2 Ducts or Other Piping in Shafts

<u>Pipe shafts</u> containing <u>fuel-oil piping</u> shall not be penetrated by or contain other <u>piping</u> or ducts.

1305.9.3 Horizontal Offsets

Where it is necessary to make horizontal <u>offsets</u> in the supply and overflow/return <u>piping</u> and <u>pipe shafts</u>, including the lowest level, such <u>piping</u> shall be enclosed in a sleeve of other <u>piping</u> of at least No. 10 standard Gage steel, two sizes larger than the supply <u>piping</u> and arranged to drain into the <u>shaft</u>. Horizontal <u>piping offsets</u> shall be further enclosed in construction having a 2-hour fire-resistance rating except that no such enclosure or <u>pipe</u> sleeve shall be required for the <u>pipes</u> serving the <u>equipment</u> within the room containing the pump, tank, or <u>equipment</u> where such room is itself enclosed with construction and materials having at least a 2-hour fire-resistance rating. Horizontal <u>piping</u> shall include all <u>piping</u> at or above the roof level. No 2-hour fire-resistance-rated enclosure is required for horizontal <u>piping offsets</u> located outside the building.

1305.9.4 Drain at Base of Shafts; Leak Detection

A drain <u>pipe</u> shall be installed at the base of <u>shafts</u> enclosing the supply and overflow/return <u>piping</u>. The <u>pipe</u> shall lead to a dedicated sump or minimum 55-gallon (208 L) container with a leak detection alarm, arranged so as to sound an alarm and stop the transfer pump. The alarm shall be connected to a local audible alarm and to a remote alarm located at a supervising station. The wiring shall comply with the <u>New York City Electrical Code</u>.

1305.9.5 Piping Materials

Oil lines for <u>equipment</u> or tanks shall be steel <u>pipe</u> ASTM A 53 or ASTM A 106, grade B seamless Schedule 40 with welded connections up to the oil tank or <u>equipment</u>, except that fittings at the tank or <u>equipment</u>, shutoff valves and other <u>fuel-oil</u> flow and <u>control</u> devices may be screwed or flanged.

1305.9.6 Expansion

Provision shall be made for expansion in piping without the use of expansion joints.

1305.9.7 Movement and Vibration

The <u>piping</u> shall be located and secured from movement so as to prevent undue stress on the <u>piping</u> and to isolate the <u>piping</u> from vibrations from any <u>equipment</u>.

1305.9.8 Connections to Header

<u>Pipe</u> connections to the main header (supply or return) shall be made from the top of the header, except for systems with <u>equipment</u> above the lowest floor where such <u>equipment</u> is designed to operate utilizing fuel pumped as needed from the lowest floor and without utilizing <u>fuel oil</u> stored above the lowest floor.

1305.9.9 Air Vents and Breakers

Required air <u>vents</u> and vacuum breakers shall be designed for their required use.

1305.9.10 Curb or Pan

All air vents and vacuum breakers shall be hard-piped to a curb or pan.

1305.9.11 Pipe Size; Fuel Storage Above the Lowest Floor

In systems with <u>equipment</u> above the lowest floor where such <u>equipment</u> is designed to operate utilizing fuel stored above the lowest floor, <u>piping</u> diameters shall not exceed 4 inches (102 mm). However, where an applicant demonstrates by the inclusion of calculations in the <u>construction documents</u> that a greater diameter is necessary to ensure the proper flow for the functioning of the system, such greater diameter may be permitted. <u>Piping</u> shall not be used for fuel storage purposes.

1305.9.12 Pipe Size; Without Fuel Storage Above the Lowest Floor

In systems with <u>equipment</u> above the lowest floor, where such <u>equipment</u> is designed to operate utilizing fuel pumped as needed from the lowest floor and without utilizing <u>fuel oil</u> stored above the lowest floor, <u>piping</u> diameters throughout such systems shall not exceed the design flow (three times the maximum firing rate as calculated by the <u>engineer</u> or <u>architect</u>). However, <u>piping</u> diameters within rooms containing such <u>equipment</u> may exceed the calculated design flow <u>pipe</u> size to provide limited reservoir storage to prime <u>equipment</u>, provided such reservoir storage is counted toward the maximum permitted oil storage per story, as provided for in Section 1305.11.1.3.

1305.10 Devices to Control Flow to Oil-Burning Equipment Including Generators

The following requirements shall apply:

1. The pressure in oil lines to oil-burning <u>equipment</u> located above the lowest floor of a building shall not be more than is required to circulate oil to and from the burners, and all parts of the oil system shall be capable of withstanding the maximum working pressure in that part of the system.

- 2. A remote <u>control</u> shall be provided to stop the flow of oil to any burner wherever located, and to any oil-burning <u>equipment</u> located on levels above the lowest floor in buildings. Such <u>control</u> shall be located outside the entrance to the room in which the burner is located and as close to such entrance as practicable, except that when an outside location is impracticable, such <u>control</u> may be located immediately inside the room in which the burner is located, provided such location is accessible at all times. All such <u>controls</u> shall be permanently <u>labeled</u>: "REMOTE <u>CONTROL</u> FOR BURNER," or as appropriate to the oil-burning <u>equipment</u>. On storage tanks of 60 gallons (227 L) or less capacity used with manually operated <u>equipment</u>, such remote <u>control</u> may be installed in the supply lines between tank and burner.
- 3. In systems where either steam or air is used for atomizing the oil, the oil and the atomizing supply shall be interlocked so that where the supply of either is interrupted, the supply of the other will be immediately cut off.

1305.11 Limitations on Quantities of Fuel-Oil Storage

Quantities of <u>fuel-oil</u> storage shall be limited in accordance with the provisions of this section. For the purposes of this section, <u>fuel oil</u> stored on roofs shall be deemed inside of buildings and located on the floor to which they are adjacent.

1305.11.1 Inside of Buildings

A total of not more than 100,000 gallons (378 000 L) shall be stored inside of any building. Oil storage inside of buildings shall also comply with applicable requirements of Sections 1305.11.1.1 through 1305.11.1.3.

1305.11.1.1 Inside of Buildings; Below Ground

The maximum size of each below-ground oil-storage tank inside of a building shall be 35,000 gallons (132 475 L).

*1305.11.1.2 Inside of Buildings; Above Ground on the Lowest Floor

<u>Fuel-oil</u> storage tanks installed above ground on the lowest floor of a building shall be mounted on and anchored by adequate noncombustible supports. The maximum size of each individual tank shall be 660 gallons (2500 L), and a total of not more than 1375 gallons (5200 L) shall be stored within the same 2-hour fire area.

Exceptions. Fuel-oil storage tanks shall be permitted to exceed 660 gallons (2500 L), and the total quantity within a fire area shall be permitted to exceed 1375 gallons (5200 L) in accordance with any one of the following options:

- 1. **Buildings of Type I,II, IIIA, IV or VA construction with a total limit of 15,000 gallons.** The maximum size of each individual tank shall be 15,000 gallons (56 775 L) provided that all such tanks are located in a room or enclosure dedicated to oil storage that is separated from the rest of the building by fire-resistance-rated construction of at least 3 hours. Notwithstanding <u>Section 1305.11.1</u>, in such cases, the maximum total quantity in the building shall be limited to 15,000 gallons (56 775 L).
- 2. **Buildings of Type IIIB or VB construction with a total limit of 10,000 gallons.** The maximum size of each individual tank shall be 10,000 gallons (37 850 L) provided that all such tanks are located in a room or enclosure dedicated to oil storage that is separated from the rest of the building by fire-resistance-rated construction of at least 3 hours. Notwithstanding <u>Section 1305.11.1</u>, in such cases, the maximum total quantity in the building shall be limited to 10,000 gallons (56 775 L).
- 3. Buildings of any type construction with a total limit of 100,000 gallons. The maximum size of each individual tank shall be 25,000 gallons (94 625 L) provided that all such tanks are enclosed in a vault (i) with walls, floor, and top having a fire-resistance rating of not less than 3 hours, (ii) with such walls bonded to the floor, and (iii) with such top and walls of the vault independent of the building structure. An exterior building wall having a fire-resistance rating of not less than 3 hours shall be permitted to serve as a wall of the vault. The vault shall be located in a dedicated room or area of the building that is cut off vertically and horizontally from other areas and floors of the building by assemblies having a fire-resistance rating of not less than 2 hours. Where the aggregate <u>fuel-oil</u> storage on the lowest level of the building exceeds 50,000 gallons (189 250 L), such storage shall be protected with an alternative automatic fire-extinguishing system complying with this code and the <u>New York City</u>. Fire Code.

*Section MC 1305.11.1.2 was amended by <u>Local Law 195 of 2018</u>. This law has an effective date of May 30, 2019.

1305.11.1.3 Inside of Buildings; Above the Lowest Floor

<u>Fuel oil</u> above the lowest floor inside of a building shall be limited to 330 gallons (1249 L) per <u>story</u>. The maximum quantity shall include oversized <u>piping</u> as described in <u>Section</u> <u>1305.9.12</u>. <u>Piping</u> installations shall comply with the requirements of <u>Section 1305.9</u>.

Exception: Fuel-oil storage capacity in areas of special flood hazard and shaded X-Zones, as defined in Section G201.2 of Appendix G of the New York City Building Code, shall comply with Section G307.4 of Appendix G of the New York City Building Code.

1305.11.2 Outside of Buildings

Oil storage outside of buildings shall comply with applicable requirements of Sections 1305.11.2.1 and 1305.11.2.2.

1305.11.2.1 Outside of Buildings; Below Ground

The maximum size of each below-ground oil-storage tank outside of a building shall be 35,000 gallons (132 475 L).

1305.11.2.2 Outside of Buildings; Above Ground

The maximum size of each above-ground oil-storage tank outside of a building shall be 100,000 gallons (378 000 L).

1305.12 Standards for Tank Design

Tanks shall be designed and constructed in compliance with Sections <u>1305.12.1</u> and <u>1305.12.2</u>.

1305.12.1 Below Ground

Tanks located below ground, inside or outside of buildings, shall comply with any one of the following design standards, as appropriate for the specific installation as determined by the <u>engineer</u>:

- 1. UL 58; such tanks shall be listed and <u>labeled</u>;
- 2. UL 1316; such tanks shall be listed and labeled; or
- 3. Alternate tank design and construction standards contained in Section 1305.14

1305.12.2 Above Ground

<u>buildings</u> <u>bulletin</u>

Tanks located above ground, inside or outside of buildings, shall comply with any one of the following design standards, as appropriate for the specific installation as determined by the engineer:

- 1. UL 80; such tanks shall be listed and <u>labeled</u>;
- 2. UL 142; such tanks shall be listed and labeled;
- 3. ASME Boiler and Pressure Vessel Code, Section VIII, Division 1 or 2; such tanks shall be labeled; or
- 4. Alternate tank design and construction standards contained in Section 1305.14.

1305.13 Installation of Tanks

Tanks shall be installed in accordance with the provisions of Sections <u>1305.13.1</u> through <u>1305.13.4</u>. For the purposes of this section, <u>fuel oil</u> stored on roofs shall be deemed inside of buildings.

1305.13.1 Below Ground

Tanks located below ground, inside or outside of buildings, shall comply with the following requirements:

- 1. **Containment.** Fuel-oil tanks having a capacity of more than 660 gallons (2500 L) shall be provided with secondary containment intended to prevent any leakage of <u>fuel</u> oil from the tank from entering the environment. The capacity of the containment shall equal or exceed the capacity of the tank served.
- 2. **Burial.** Regardless of capacity, <u>fuel-oil</u> tanks shall be buried with the top of the tank at least 2 feet (610 mm) below ground. Tanks shall be placed in firm soil and shall be surrounded by clean sand or well-tamped earth, free from ashes or other corrosive substance, and free from stones that will not pass a 1-inch (25 mm) mesh.
- 3. **Anchorage.** When necessary to prevent floating, <u>fuel-oil</u> tanks, regardless of capacity, shall be securely anchored.
- 4. **Distance to foundations.** Regardless of capacity, no <u>fuel-oil</u> tank shall be buried within 3 feet (914 mm) of any foundation wall or footing.
- 5. **Special limitations near subways.** Regardless of capacity, no <u>fuel-oil</u> tank shall be placed within 20 feet (6096 mm) of the outside line of a subway wall. For the purpose of the foregoing requirement, a subway shall be deemed to include any subsurface railroad or rapid transit roadbed.

1305.13.2 Above Ground; On the Lowest Floor Inside a Building

Tanks located above ground, on the lowest floor inside of buildings, shall comply with the following requirements:

- 1. **Enclosure of room.** Installation of tank(s) and enclosure of room shall comply with Section 1305.11.1.2.
- 2. **Fire-extinguishing system.** Fire extinguishing systems shall comply with <u>Section 1305.11.1.2</u>.
- 3. <u>Ventilation</u>. Rooms containing <u>fuel-oil</u> tanks which exceed 1375 gallons (5200 L) shall be ventilated to limit the concentration of vapors within the room at or below 25 percent of the <u>Lower Flammable Limit</u> (<u>LFL</u>) of the <u>fuel oil</u> being used.
- 4. **Containment.** Fuel-oil tanks having a capacity of more than 660 gallons (2500 L) storage shall be provided with secondary containment intended to capture any leakage of <u>fuel oil</u> from the tank. The capacity of the containment shall equal or exceed the capacity of the tank served. For fuel storage, the capacity shall include the portion of the tank up to the height of the containment.
- 5. **Special limitations near subways.** Regardless of capacity, <u>fuel-oil</u> tanks located within the outer lines of the subway, or within 20 feet (6096 mm) of the outside line of a subway shall be placed within a welded steel oil-tight pan of not less than No. 18 Gage metal suitably reinforced and of capacity to contain the contents of the tank. For the purpose of the foregoing requirement, a subway shall be deemed to include any subsurface railroad or rapid transit roadbed.

1305.13.3 Above Ground; Above the Lowest Floor Inside a Building

buildings bulletin

Regardless of capacity, <u>fuel-oil</u> tanks and <u>fuel-oil</u>-burning <u>equipment</u> located above ground, above the lowest floor inside of buildings, shall comply with the following requirements:

- 1. **Enclosure of room.** Fuel-oil tanks and <u>fuel-oil</u>-burning <u>equipment</u> shall be located in a dedicated room or enclosure, having a fire-resistance rating of at least 2 hours. Rooftop tanks need not be enclosed provided that all exterior walls and roof surfaces within 10 feet (3048 mm) horizontally and 20 feet (6096 mm) vertically have a fire-resistance rating of at least 2 hours.
- 2. **Fire-extinguishing system.** Rooms containing <u>fuel-oil</u> tanks and <u>fuel-oil</u>-burning <u>equipment</u> shall be equipped with an automatic sprinkler system in accordance with <u>Section 903.3.1</u> of the <u>New York City Building Code</u>. To prevent overfilling of the containment barriers, sprinkler shut-offs shall be located on the outside of tank and generator rooms and prominently placarded for immediate <u>control</u> by the Fire Department.
- 3. **Smoke detection.** Rooms containing <u>fuel-oil</u> tanks and <u>fuel-oil-burning equipment</u> shall be equipped with automatic smoke detection in accordance with <u>Section 907</u> of the <u>New York City Building Code</u>, except that heat detectors may be utilized where, during normal operation, products of <u>combustion</u> are present in sufficient quantity to actuate a smoke detector.
- 4. <u>Ventilation</u>. Rooms containing <u>fuel-oil</u> tanks shall be ventilated to limit the concentration of vapors within the room at or below 25 percent of the <u>Lower Flammable Limit (LFL)</u> of the <u>fuel oil</u> being used.
- 5. **Containment.** Fuel-oil tanks, <u>fuel-oil</u>-burning <u>equipment</u>, and related <u>equipment</u> shall be provided with secondary containment area intended to capture any leakage of <u>fuel oil</u>. Floor drains shall be prohibited in containment areas. For tanks, the capacity of the containment area shall equal or exceed 2 times the capacity of the tank served. For fuel storage, the capacity shall include the portion of the tank up to the height of the containment. For <u>fuel-oil</u>-burning <u>equipment</u> and related <u>equipment</u>, the capacity of the containment area shall equal or exceed 1.5 times the fuel capacity of the equipment.
- 6. **Transfer pumps.** Fuel-oil tanks shall be filled by means of a transfer pump supplied from a primary storage tank located on the lowest floor. A separate transfer pump and piping circuit shall be provided for each storage tank installed above the lowest floor. No intermediate pumping stations shall be provided between the storage tank and the transfer pump. Appropriate devices shall be provided for the automatic and manual starting and stopping of the transfer pumps so as to prevent the overflow of oil from these storage tanks.

- 7. **Indicators and alarms.** Indicators and alarms shall be provided for <u>fuel-oil</u> tanks and rooms containing <u>fuel-oil</u>-burning <u>equipment</u>, including a level sensor for height and capacity of <u>fuel oil</u>, high and low levels, and leak detection. The float switch shall be provided within the containment areas and shall be arranged so as to sound an alarm and stop the transfer pump in case of failure of the tank or the <u>control</u> in the tank. These indicators shall be connected to a local audible alarm in the tank room and to a remote alarm located at a supervising station. The wiring shall comply with the <u>New York City Electrical Code</u>.
- 8. **Weekly testing.** The operation of the float switch shall be tested at least once each week by the holder of the certificate of fitness as provided for in Sections <u>1301.10</u> and <u>1308.3</u>.

1305.13.4 Above Ground; Outside a Building

Tanks located above ground, outside of buildings, shall comply with the following requirements:

- 1. **Containment.** Regardless of capacity, each <u>fuel-oil</u> storage tank shall be protected by an embankment or dike. Such protection shall have a capacity at least 1¹/₂ times the capacity of the tank so surrounded (including the portion of the tank up to the height of the containment) and shall be at least 4 feet (1219 mm) high, but in no case shall the protection be higher than one-quarter the height of the tank when the height of the tank exceeds 16 feet (4877 mm). Embankments or dikes shall be made of earthwork with clay core, of masonry, of reinforced concrete or of steel. Earth work embankments shall be firmly and compactly built of good earth free from stones, vegetable matter, or other similar material, and shall have a flat section of at least 3 feet (914 mm) at the top and a slope of at least 1¹/₂ (457 mm) rise to 2 feet (610 mm) of run on all sides. Concrete, masonry or steel dikes shall be designed so as to contain safely all of the oil in the tank so surrounded. Embankments or dikes shall be continuous and unpierced, and the outside toe shall be located at least 5 feet (1524 mm) inside of the property line, and no less than 5 feet (1524 mm) from a driveway or parking area.
- 2. **Distances to buildings, lot lines and other tanks.** Storage tanks of a capacity greater than 330 gallons (1250 L) shall be not less than 1¹/₄ tank diameters and in no case less than 10 feet (3048 mm) from the tax lot line, the nearest building or adjacent tank. However, in no case shall the <u>clearance</u> between individual tanks and the tax lot line be less than the distance fixed by the following formula:

where:

M.C. = 10 + 4 ((G - 275) / 5000) (Equation 13-1)

M.C. = Minimum <u>clearance</u> from nearest surface of tank to tax lot line, in feet.

G = Capacity of tank, in gallons.

3. **Means of egress.** Tanks shall be located so as not to obstruct or interfere with any means of egress.

1305.14 Alternate Tank Design and Construction Standards

<u>buildings</u> bulletin

Oil-storage tanks, other than those conforming to *ASME Boiler and Pressure Vessel Code*, Section VIII, Division 1 or 2, UL 58, UL 80, UL 142, or UL 1316 shall be designed, constructed and installed in accordance with the requirements of Sections <u>1305.14.1</u> through <u>1305.14.5</u>.

1305.14.1 General Construction Standards

All tanks shall comply with the requirements of Sections 1305.14.1.1 through 1305.14.1.9.

1305.14.1.1 Materials and Workmanship

All <u>fuel-oil</u> storage tanks shall be built of steel plates or sheets, made by the open hearth or basic oxygen process. Such steel shall be free from physical imperfections, and shall be new, in good condition and free from rust.

1305.14.1.2 Assembly

Tanks, flanges or other <u>pipe</u> connections shall be welded. Filler of any kind between plates shall be prohibited.

1305.14.1.3 Corrosion Resistance

Tanks to be buried shall be cleaned and then coated on the outside with two coats of corrosion protective material. They shall be further protected by a coating of hot tar, asphalt, or equivalent rust-resistive material, applied at the work site. Tanks installed inside buildings above ground shall be coated with one coat of corrosion protective material.

1305.14.1.4 External Loads on Underground Tanks

All buried storage tanks shall be constructed of at least $^{1}/_{4}$ -inch-thick (6.4 mm) metal and shall be designed to withstand any external loads to which the tank may be subjected.

1305.14.1.5 Identification

At the time of installation all storage tanks shall bear a permanently fixed plate, spot welded or equivalent, bearing the name of the tank manufacturer, the gage of the material, and capacity of the tank. Shop-fabricated storage tanks shall be installed without structural alteration.

1305.14.1.6 Openings

All openings shall be through the top of the storage tank, except that storage tanks of 275 gallon (1041 L) capacity or less, located above ground but below the lowest <u>story</u>, may be provided with a $^{3}/_{4}$ -inch (19.1 mm) opening for gravity discharge and a 1-inch (25 mm) opening in the bottom for cleaning and protection against corrosion.

1305.14.1.7 Manholes

Tanks for No. 1, No. 2, No. 3 and No. 4 commercial-grade oils need not have manholes. However, if manholes are used for tanks containing such oils, the manhole covers shall be bolted and made gas tight. Tanks for No. 5 and No. 6 commercial-grade oils shall have manhole covers bolted or otherwise secured to the tanks and kept hydrostatically tight at all times. Tanks 275 gallon (1041 L) capacity or less, and all other tanks without manholes, shall be provided with a 2 screwed connection on the top of the tank to permit measuring the level of the oil within.

1305.14.1.8 Electrical Grounding

Tanks outside of buildings shall be electrically grounded in accordance with the requirements for <u>equipment</u> grounding of the <u>New York City Electrical Code</u>.

1305.14.1.9 Protection From Heat and Flame

Tanks shall be located at least 7 feet (2134 mm), measured in the most direct manner, from any source of exposed flame unless protected as provided in <u>Section 1305.11.1.2</u>, Exception 3, and at least 2 feet (610 mm) from any surface where the temperature exceeds 165°F (74°C).

1305.14.2 Additional Construction Standards for Cylindrical Tanks Exceeding 275 Gallons (1041 L)

Cylindrical tanks, including oval, elongated oval, or round tanks, exceeding 275 gallons (1041 L) shall comply with the requirements of Sections 1305.14.2.1 through 1305.14.2.3.

Exception: Such above-ground vertical tanks that are outside of buildings shall comply with Sections <u>1305.14.1</u> and <u>1305.14.5</u>.

1305.14.2.1 Thickness

The minimum thickness shall be as follows:

- 1. Tanks 36 inches (914 mm) in diameter or less shall have at least a $^{1}/_{4}$ -inch (6.4 mm) shell and $^{1}/_{4}$ -inch (6.4 mm) heads.
- 2. Tanks 37 inches (940 mm) to 72 inches (1829 mm) in diameter shall have at least a $^{1}/_{4}$ -inch (6.4 mm) shell and $^{5}/_{16}$ -inch (7.9 mm) heads.

- 3. Tanks 73 inches (1854 mm) to 120 inches (3048 mm) in diameter shall have at least a $^{5}/_{16}$ -inch (7.9 mm) shell and $^{3}/_{8}$ -inch (9.5 mm) heads.
- 4. Tanks over 120 inches (3048 mm) in diameter shall be of at least $^3/_8$ -inch (9.5 mm) steel and shall be stiffened by angle rings or equivalent members so as to retain their cylindrical form.

1305.14.2.2 Dished Heads

Dished heads for such tanks shall have a curvature the radius of which is not greater than the diameter of the tank. Dished heads shall be formed with an adequate cylindrical extension rim to provide a welding surface.

1305.14.2.3 Flat Heads

If flat heads are used, they shall be braced in the same manner as described for the bracing of flat sides of rectangular tanks as provided for in <u>Section 1305.14.3</u>.

1305.14.3 Additional Construction Standards for Rectangular Tanks Exceeding 275 Gallon (1041 L)

Rectangular tanks exceeding 275-gallon (1241 L) capacity shall comply with the requirements of Sections 1305.14.3.1 through 1305.14.3.6.

1305.14.3.1 Thickness

Plates for rectangular tanks of more than 275 gallon (1040 L) capacity shall be at least $\frac{5}{16}$ inch (7.9 mm) thick.

1305.14.3.2 Corners

Corners may be made up by bending the plates or by using angles.

1305.14.3.3 Seams

All tanks shall have full penetration $\frac{5}{16}$ welds at all seams.

<u>1305.14.3.4 Bracing</u>

All flat surfaces of rectangular tanks shall be braced by structural members or rods.

1305.14.3.5 Structural Work

All structural members shall be designed in accordance with the requirements of the <u>New York City Building Code</u>.

1305.14.3.6 Connections

Connections between bracing members and the sides of the tank shall be designed so that the connection will not fail before the member will fail.

1305.14.4 Additional Construction Standards for Tanks 275 Gallons (1041 L) or Less

Storage tanks with a capacity of less than or equal to 275 gallons (1041 L) shall have a minimum thickness of shell and head plates of No. 10 manufacturer's standard Gage steel plate. Storage tanks of 60 gallon (227 L) capacity or less shall be similarly constructed but need not be thicker than No.14 manufacturer's standard Gage.

Exceptions:

- 1. Such vertical above-ground cylindrical tanks outside of buildings shall comply with Sections <u>1305.14.1</u> and <u>1305.14.5</u>.
- 2. Such underground tanks need comply only with <u>Section 1305.14.1</u>.
- 3. Storage containers of 6 gallons (23 L) or less used with burners or oil-burning heaters need only be designed so as to withstand a hydrostatic pressure test of at least 5 psi (34 kPa) without permanent deformation, rupture, or leakage, and shall be <u>approved</u>. Such containers shall be installed with rigid metal fasteners for wall, floor, or stand-type installations, and shall be protected against mechanical damage. Portable storage containers of 6 gallons (23 L) or less may be filled by a pump mounted on a storage tank, provided that the pump is <u>approved</u>.

1305.14.5 Additional Construction Standards for Vertical Above-Ground Cylindrical Tanks Outside of Buildings Exceeding 6 Gallons (23 L)

Vertical above-ground cylindrical storage tanks exceeding 6 gallons (23 L) that are located outside of buildings shall comply with the requirements of Sections <u>1305.14.5.1</u> through <u>1305.14.5.3</u>.

1305.14.5.1 Plates

Such tanks shall be built of steel plates of the quality required for cylindrical tanks in accordance with <u>Section 1305.14.2</u>.

1305.14.5.2 Thickness

The minimum thickness of shell or bottom plates shall be $^{1}/_{4}$ inch (6.4 mm), and the minimum thickness of roof plates $^{1}/_{8}$ inch (3.2 mm). The thickness of shell plates shall be determined in accordance with the following formula:

where:

t = Thickness of shell plate in inches.

$$t = \frac{P \times R \times F}{T \times E}$$
 (Equation 13-2)

P = Head pressure at bottom of ring under consideration in psi.
 R = Radius of shell, in inches.
 F = Factor of safety (taken as 5).
 T = Tensile strength of plate, in psi, as verified by mill test certificate.
 E = Efficiency of vertical joint in ring under consideration. E shall in no

case be taken greater than 1.00.

1305.14.5.3 Seams

Roof plates shall have welded water-tight seams, and the roof shall be built to shed water. Bottom plates shall have welded seams. Shell plate seams shall be designed to develop the full strength of the plate.

Section 1306 Oil Gauging

1306.1 Level Indication

All tanks located inside buildings shall be equipped with a method of determining the oil level.

1306.2 Test Wells

Test wells shall not be installed inside buildings. Unused tank openings shall be permanently sealed. For outside service, test wells shall be equipped with a tight metal cover designed to discourage tampering.

1306.3 Inside Tanks

The gauging of inside tanks by means of measuring sticks shall not be permitted. An inside tank provided with fill and <u>vent pipes</u> shall be provided with a device to indicate either visually or audibly at the fill point when the oil in the tank has reached a predetermined safe level.

1306.4 Gauging Devices

Gauging devices such as liquid level indicators or signals shall be designed and installed so that oil vapor will not be discharged into a building from the liquid fuel supply system.

<u>1306.5 Gauge Glass</u>

A tank used in connection with any oil burner shall not be equipped with a glass gauge or any gauge which, when broken, will permit the escape of oil from the tank.

1306.6 Storage Above Lowest Floors

<u>Fuel oil</u> stored above the lowest floor shall also comply with the indicator requirements of <u>Section 1305.13.3</u>, Item 7.

Section 1307 Fuel-Oil Valves

1307.1 Building Shutoff

For outside or below ground tanks, a shutoff valve shall be installed on the <u>fuel-oil</u> supply line at the entrance to the building. Inside or above-ground tanks shall have valves installed at the tank. The valve shall be capable of stopping the flow of <u>fuel oil</u> to the building or to the <u>appliance</u> served where the valve is installed at a tank inside the building.

1307.2 Appliance Shutoff

A shutoff valve shall be installed at the supply connection to each <u>appliance</u> and a check valve installed at the return connection.

1307.3 Pump Relief Valve

A relief valve shall be installed on the pump discharge line where a valve is located downstream of the pump.

1307.4 Fuel-Oil Heater Relief Valve

A relief valve shall be installed on the discharge line of <u>fuel-oil</u>-heating <u>appliances</u>.

1307.5 Relief Valve Operation

Relief valves shall be set to discharge at not more than $1^1/2$ times the maximum working pressure of the system. The discharge from relief valves shall be returned to the storage tank or to the supply line. Shutoff valves are not permitted in the line of relief.

Section 1308 Testing

<u>buildings</u> <u>bulletin</u>

1308.1 Testing Required

<u>Fuel-oil</u> storage tanks, other than tanks complying with the alternate tank design and construction standards contained in Section 1305.14, shall be tested in accordance with NFPA 31.

1308.2 Hydrostatic Test

<u>buildings</u> bulletin

All liquid-fuel <u>piping</u>, and all tanks complying with the alternate tank design and construction standards contained in <u>Section 1305.14</u>, shall be hydrostatically tested for tightness by the contractor who made the installation before the work is closed in and before the system is operated. The <u>piping</u> shall be tested at $1^1/2$ times the maximum working pressure applicable to that part of the <u>piping</u> system but at a pressure not less than the test pressure required for the storage tank. The minimum pressure for testing tanks shall be $1^1/2$ times the maximum working pressure applicable to the tank but in no case less than 25 psig (172 kPag), except as provided for containers 6 gallons (23 L) or less in capacity as provided for in <u>Section 1305.14.4</u>, Exception 3. The hydrostatic pressure shall be maintained until all joints and connections have been visually inspected for leaks, but in no case for less than 1/2 hour. The tank shall not show any permanent deformation as a result of the test. A record shall be kept of the pressure tests showing the name of the contractor and the pressures at which the piping and the tank were tested.

1308.3 Weekly Testing

For <u>fuel-oil</u> tanks and <u>fuel-oil</u>-burning <u>equipment</u> located above ground, above the lowest floor inside of buildings, the operation of the float switch shall be tested at least once each week by the holder of the certificate of fitness as provided for in Sections <u>1301.9</u> and <u>1305.13.3</u>, Item 8.