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POR-ROK PRODUCTS ARE LICENSED THROUGH NOVEX SYSTEMS INTERNTIONAL AND MANUFACTURED/ DISTRIBUTED BY CGM, INC

DP-300

DASH PATCH®

FAST SETTING-GYPSUM BASED-VERSATILE FLOOR PATCH

DESCRIPTION:

DASH PATCH is a gypsum based powder which, when mixed with water forms a plastic composition that can be troweled onto most surfaces to provide a smooth base for resilient or hard surfaces. DASH PATCH is designed to have rapid setting, high strength, adhesion and workability. DASH PATCH will not shrink or expand.

USES & APPLICATIONS:

- Fills holes, voids and depressions up to 1/2" thick
- Can be used over properly prepared tile, concrete, wood, dry wall, plaster and cement backer board.
- For walls and floors

LIMITATIONS:

DASH PATCH should not be used under flooring that has a tendency to lift, such as, rubber, pure vinyl tile, cork, etc. We would recommend SUPER DASH PATCH for such applications. Interior use only.

TOOLS AND MATERIALS RECOMMENDED:

- Mixing container
- Low Speed Mixer (300 rpm)
- Rubber or plastic gloves and safety goggles for mixing
- Straight Edge Trowel

COVERAGE / 25 LB BAG + 1 GAL. WATER:

APPROXIMATE COVERAGE THICKNESS 1/16" (15.mm) 39.7 Sq ft. (3.6 sq.m) 1/8" (3mm) 19.8 sq.ft (1.8 sq.m) 1/4"(6mm) 10.2 sq.ft. (.9 sq.m)

CURING:

At room temperature a minimum curing time of 60-90 minutes is required before floor covering installation. Material must be completely dry prior to applying floor-covering adhesives. Do not accelerate curing time by using ventilators or heating appliances.

PREPARATION AND APPLICATION:

1. All supporting surfaces to receive DASH PATCH must be structurally sound, level and true. Remove all dust, oil, grease, coatings and loose particles. Surface must also be exempt of the presence of acids, alkalis or chemical cleaning agents. Substrate must be mechanically sound, scarified to completely remove paint, loosely bonded toppings and construction debris.

- In one gallon of clean water, gradually add one 25lb bag of DASH PATCH. Blend with a low speed mixer (300 rpm) only, to avoid excessive air entrapment which will shorten pot life. Mix until a homogenous trowel-able consistency is achieved. Do not slake (let sit in container). Product is now ready to use.
- Wash hands and tools with water immediately after mixing.
- Do not contaminate subsequent batches with partially set up material
- Complete spreading mixed material with a flat trowel within 10-15 minutes and wash tools while product is still
- Do not fill or cover expansion joints with patching compound.

TYPICAL PROPERTIES:

Appearance White Powder

Base: Odorless Gypsum Powder Curing Time: 90 minutes minimum

PERFORMANCE RATING: (Tested in accordance with

ASTM C-109-01)

Dash Patch mixed with water:

Working Time: 20 minutes @ 70° F Final Set: 60-90 minutes @ 70° F Time allowed before installation of floor covering .90 minutes

Compressive Strength – 7 days: >1500 psi

SHELF LIFE: When stored in original, un-opened container, one year. Rotate your stock.

PACKAGING: DASH PATCH is packaged in a 45lb bags, 25 lb bags, 7 lb containers (4/case) and 3.2.5 lb containers (8/case).

GENERAL INFORMATION:

Please contact CGM, Inc. at any of the following numbers for customer service or technical assistance

Voice: 215-638-4400 Fax: 215-638-7949 Toll Free: 800-523-6570 info@cgmcement.com E-mail:

WARRANTY:

CGM INC. warrants this product to be free of manufacturing defects. The sole responsibility and maximum liability of CGM under this warranty shall be at CGM's option, either (1) to replace the defective product in the form the product was purchased but not in the form the product was installed or used, or (2) to refund the purchase price of the product. In no event shall CGM be liable to the purchaser or to any third party for any loss or damage, of any type, including but not limited to incidental and/or consequential damage, resulting from the purchase or use of this product. In the event of any claim under this warranty, written notice must be given by registered mail.

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