**1. Where To Install**

**HOT WATER BOILERS:** Probe must be installed at or above the minimum safe water level established by the boiler manufacturer. The probe may be installed directly in the boiler (A), in the riser (B), in the header horizontally (C), or in the header vertically (D). IMPORTANT: To assure proper drainage, pipe diameter should be no less than 1” on installations in vertical piping and no less than 1 1/4” on installations in horizontal piping.

**STEAM BOILERS (Secondary):** Control must be installed in a suitable tapping provided in the boiler (A), or in an equalizing line (B). The control should be located below the level of the primary low water cut-off but above the lowest permissible water line as specified by the boiler manufacturer. **Note:** For installations in equalizing lines, Hydrolevel recommends the use of Safgard Tees (see step 2).

**2. Tee Options**

- **STANDARD REDUCING TEE** (SV Models Only)
- **FABRICATED TEE**
- **Safgard FOEM-TEE (160psi)**
- **Safgard 1214C-2 TEE (250psi)**

**TEE MOUNTING:** If a field fabricated tee is used, make sure that the tee drains thoroughly when the water level falls below it, and that it conforms to the spacing requirements described in Step 3. Models equipped with the shorter EL1214-SV probe can be installed in most standard reducing tees. Safgard cast iron tees are also available to accommodate all probe models (See page 4).

**3. Probe Installation**

Check to insure 1/4” clearance from probe to any surface within the boiler or tee. When installed in a tee, the probe tip should extend fully into the pipe run. Apply pipe sealing compound to threads. **Note:** Use of Teflon tape is not recommended.

**4. Control Mounting**

Loosen the two control box cover binding head screws and remove the cover. Slide keyhole slots over probe mounting screws and tighten screws (with either a 1/4” hex head driver or flat screwdriver). Connect the ring terminal wire lead to the probe terminal stud and secure with the lock washer and wing nut provided. **With the power removed,** proceed with installation and wiring according to Method A or B described on next page.
**WIRING METHOD A: SAME POWER SOURCE FOR CONTROL AND BURNER CIRCUIT.**

A1. Connect the hot lead of the input voltage (120 VAC, 60 Hz) to terminal 1. Connect the neutral lead to terminal 2. 120 VAC, 60 Hz must be supplied to terminals 1 and 2 for internal operation of the control.

Install a jumper between terminal 1 and terminal P1. Power from terminal P1 is supplied to terminal P2 through the control relay when water is at the probe.

A3. Connect terminal 2 to burner circuit neutral. Connect terminal P2 to burner circuit in series with other limit controls. Consult boiler manufacturer instructions for proper terminal connections. Control should be wired in series with and before other circuits.

Optional alarm connection. Connect alarm common to terminal 2. Connect alarm hot to terminal A.

Upon completion of wiring, replace control box cover.

**WIRING METHOD B: SEPARATE POWER SOURCE FOR CONTROL AND BURNER CIRCUIT.**

B1. Connect the hot lead of the input voltage (120 VAC, 60 Hz) to terminal 1. Connect the neutral lead to terminal 2. 120 VAC, 60 Hz must be supplied to terminals 1 and 2 for internal operation of the control.

Connect hot lead from the 24 VAC or 120 VAC burner power source to terminal P1. This terminal supplies power to terminal P2 in normal operating conditions when water is at the probe. Connect neutral to burner circuit. Note: consult boiler manufacturer instructions for proper terminal connections.

B3. Connect terminal P2 to burner circuit in series with and before other limit controls.

Optional alarm connection. Connect alarm hot to terminal A. Connect alarm common to neutral of the burner power source.

Upon completion of wiring, replace control box cover.
**WIRING METHOD C: SECONDARY CUT-OFF**

When a Safgard 550/750 is used as a secondary low water cut-off on a steam boiler, the following wiring instructions should be used. The diagram below depicts the 550/750 as a secondary control wired in series with a Safgard Model 450/CG450. Consult boiler manufacturer's instructions for the location of a tapping recommended for a secondary low water cut-off. **CAUTION** — Model 550/750 should not be used as a primary cut-off on a steam boiler.

**SAME POWER SOURCE FOR CONTROL AND BURNER CIRCUIT**

**SEPARATE POWER SOURCE FOR CONTROL AND BURNER CIRCUIT**

**ALTERNATE WIRING: SECONDARY CUT-OFF WITH CRITICAL DIFFERENTIAL**

On some installations it may be necessary to mount the secondary cut-off at a level in close proximity to the primary cut-off level. In these situations, when the primary low water cut-off shuts down the boiler, the water line can settle below the secondary cut-off causing nuisance lockouts. The wiring diagram at the right is designed to prevent these lockouts. **NOTE:** This wiring method can only be used if the power supply from the primary cut-off is 120 VAC.

**OPERATING INSTRUCTIONS**

**750 Series: Manual Reset**

1. With the water level above the probe, turn on the power and set the thermostat to call for heat. The burner will fire immediately. The LED lamps should be off.
2. Slowly lower the water level below the probe. The amber light will come on and the burner will shut down within two seconds.
3. Wait 30 seconds. The red LED lamp will come on indicating that the control is locked-out.
4. Raise the water above the probe. The red LED lamp will remain lit and the burner will not fire.
5. Push the RESET button to reset the control and restore burner operation.

**650 Series: Automatic Reset & Test Button**

1. With the water level above the probe, turn on the power and set the thermostat to call for heat. The burner will fire immediately. The LED lamp should be off.
2. Push the test button on the top of the control to simulate a low water condition. The LED lamp will light and the burner will shut down within two seconds.

**550 Series: Manual Reset & Test Button**

Follow the operating instructions for the 750 & 650 Series above.

**TROUBLE SHOOTING**

**IF THE BURNER DOES NOT SHUT DOWN**

If the burner does not shut down when the water drops below the probe:

1. Remove power immediately and re-check wiring.
2. Remove power and check for adequate clearance from the probe to any surface within the boiler or tee.

**IF THE BURNER DOES NOT FIRE**

1. Make sure water is at probe and probe lead wire is properly secured to the terminal.
2. Check for proper ground between probe and boiler shell. Excessive use of Teflon tape or sealing compound may insulate the probe from the boiler shell.
3. Re-check wiring and test for correct incoming voltage.

**IF THE RED LED LAMP IS ON**

The red LED lamp indicates that the control is locked-out. This feature will activate if the boiler experiences a low water condition exceeding 30 seconds in duration. **IMPORTANT:** Do not reset control until the cause of the low water condition is corrected. **CAUTION:** Do not add water until boiler is cool.

**MAINTENANCE**

To ensure optimum performance, inspect probe annually. Clean any scale or build-up from the probe using a scouring pad or steel wool. Re-install the probe and test control in accordance with the Operating Instructions.
Fittings

Controls equipped with the EL1214-SV Probe can be mounted in standard reducing tees (supplied by others). Safgard manifolds, listed below, can be used with all probe models.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>PSI</th>
<th>SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>FOEM-1</td>
<td>160</td>
<td>1 1/2&quot; x 1 1/2&quot; x 3/4&quot;NPT</td>
</tr>
<tr>
<td>FOEM-2</td>
<td>160</td>
<td>1&quot; x 1&quot; x 3/4&quot;NPT</td>
</tr>
<tr>
<td>FOEM-3</td>
<td>160</td>
<td>1 1/4&quot; x 1 1/4&quot; x 3/4&quot;NPT</td>
</tr>
<tr>
<td>1214C-2 TEE</td>
<td>250</td>
<td>1&quot; x 1&quot; x 3/4&quot;NPT</td>
</tr>
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Probes can be mounted in standard reducing tees (supplied by others).

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<tr>
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<td>160</td>
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</tbody>
</table>

Probes can be mounted in standard reducing tees (supplied by others).

Limited Manufacturer's Warranty

We warrant products manufactured by Hydrolevel Company to be free from defects in material and workmanship for a period of two years from the date of manufacture or one year from the date of installation, whichever occurs first. In the event of any claim under this warranty or otherwise with respect to our products which is made within such period, we will, at our option, repair or replace such products or refund the purchase price paid to us by you for such products. In no event shall Hydrolevel Company be liable for any other loss or damage, whether direct, indirect, incidental or consequential. This warranty is your EXCLUSIVE remedy and shall be IN PLACE OF any other warranty or guarantee, express or implied, including, without limitation, any warranty of MERCHANTABILITY or fitness for a particular purpose. This warranty may not be assigned or transferred and any unauthorized transfer or assignment thereof shall be void and of no force or effect.