

Keeper Replacement

for E-Series Gliding Windows

Thank you for choosing Andersen.

For questions call 1-888-888-7020. For more information and/or guides visit www.eaglewindow.com

Please leave this guide with building owner.

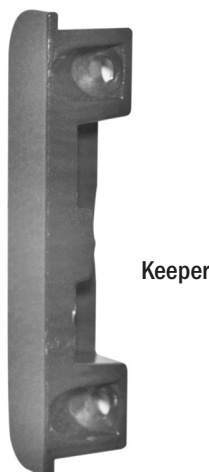
- ▶ **Read guide from beginning to end before starting installation. Read all warnings and cautions during unit installation.**
- ▶ **For information, calculating, and design pressure ratings for E-Series windows and doors go to www.eaglewindow.com/Wintelligence/Design-Pressure-Estimator.aspx**
- ▶ **Check with your local building code official to identify and confirm compliance with local building code requirements.**

Parts Included

(1) Keeper

Tools Needed

- Safety Glasses
- #2 Phillips Screwdriver



Standard gliding window shown in guide.

⚠ WARNING

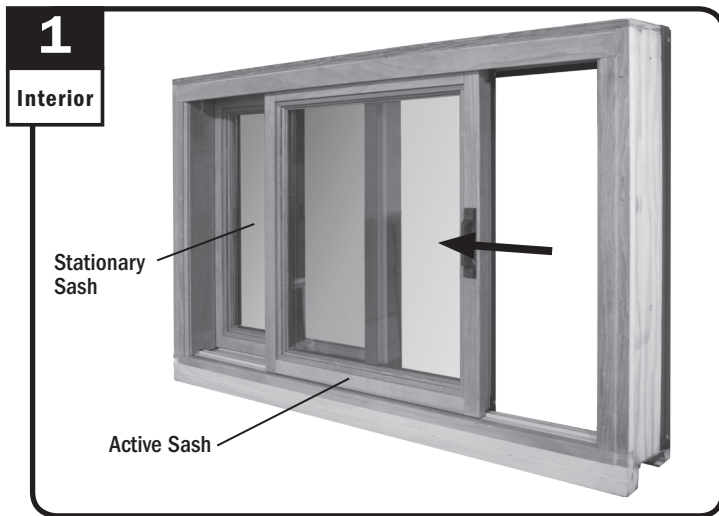
Windows and doors can be heavy. Use safe lifting techniques and a reasonable number of people with enough strength to lift, carry and install window and door products to avoid injury and/or product damage.

⚠ WARNING

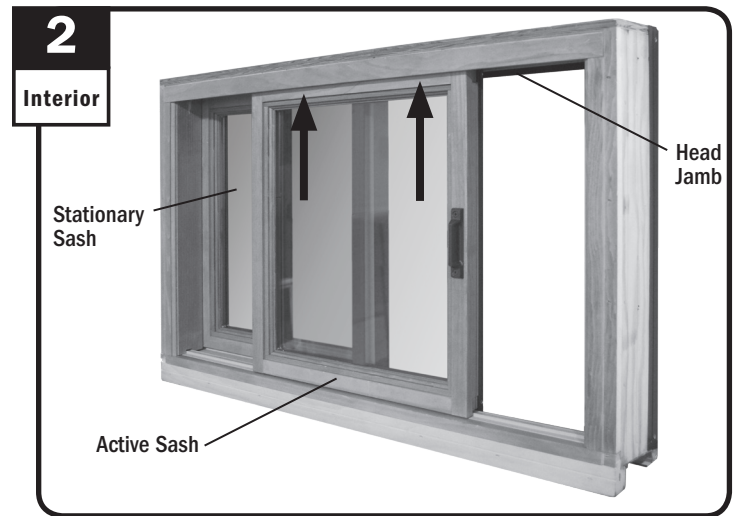
Use caution when working at elevated heights and around unit openings. Follow manufacturers' instructions for ladders and/or scaffolding. Failure to do so may result in injury or death.

⚠ WARNING

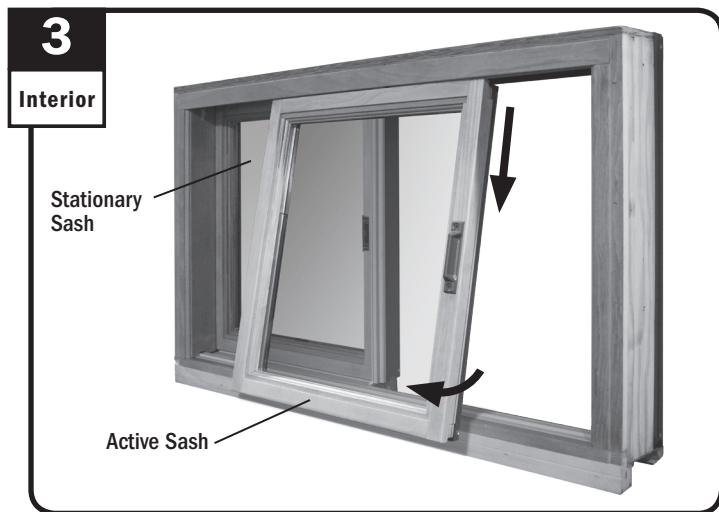
Follow manufacturers' instructions for hand or power tools. Always wear safety glasses. Failure to do so may result in injury and/or product damage.



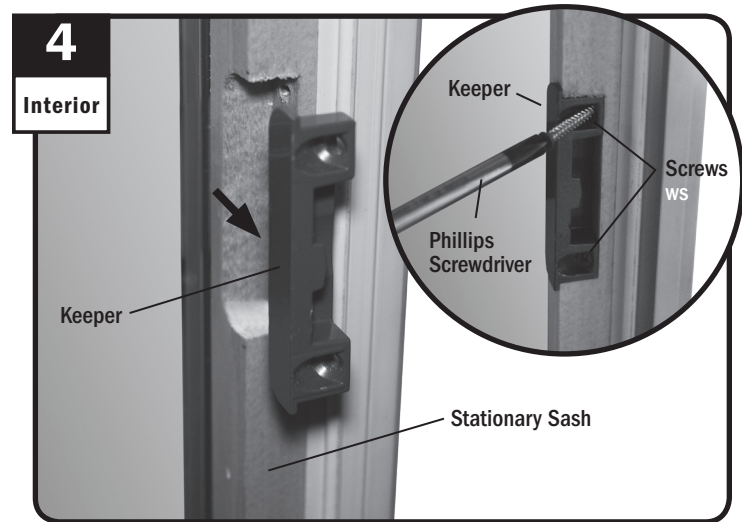
Unlock and open active sash to midpoint of window.



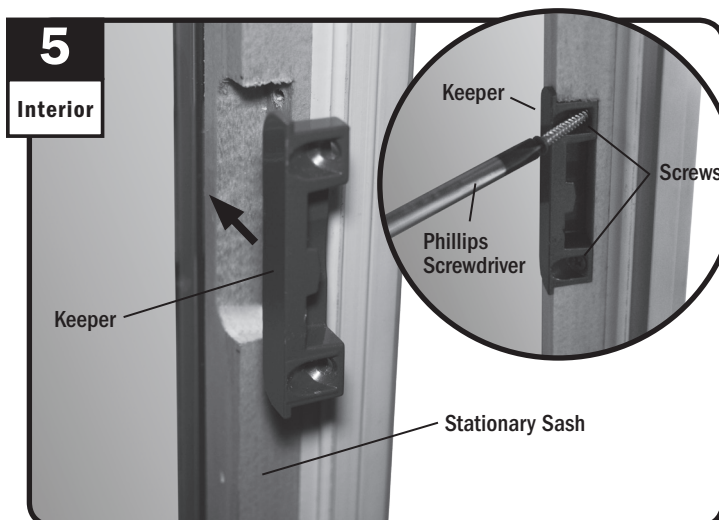
Lift sash up tight to head jamb.



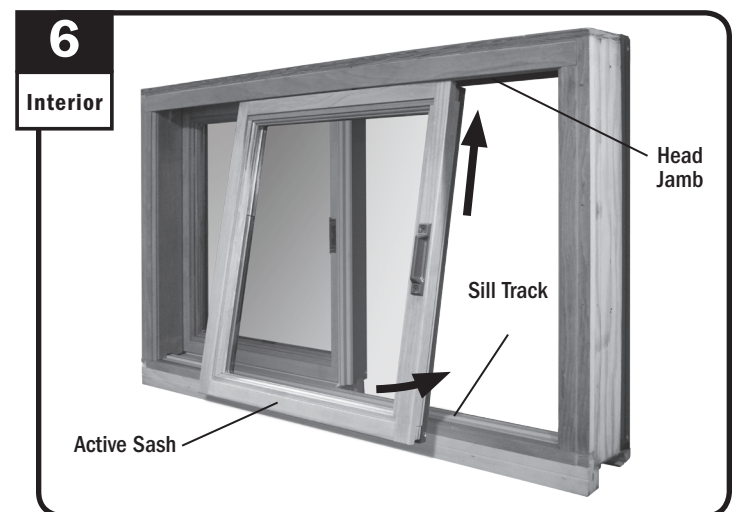
Rotate bottom of active sash out from sill and frame. Set on clean, dry work surface.



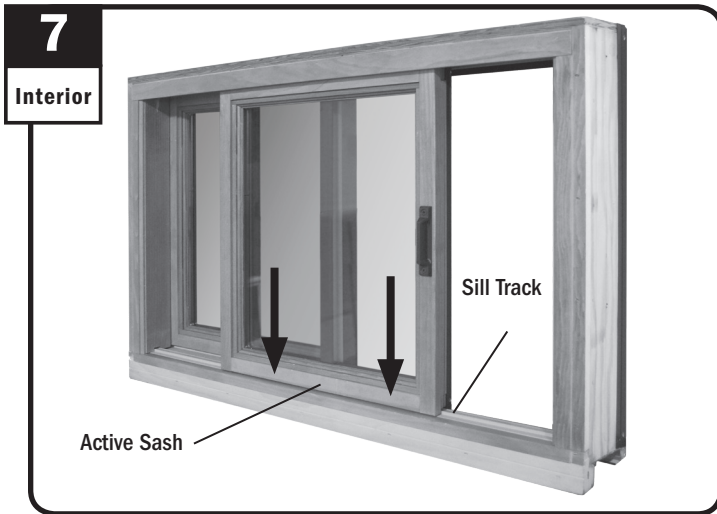
Remove keeper screws from stationary sash and save for reuse. Remove keeper and dispose of properly.



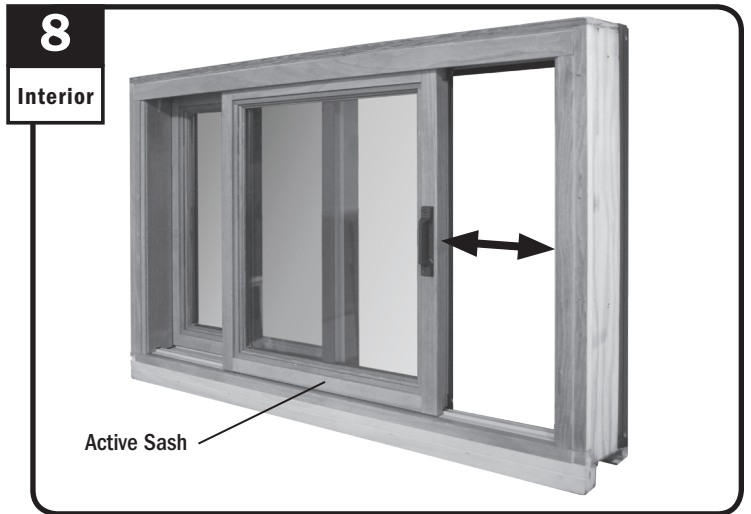
Apply new keeper on stationary sash and fasten with removed screws (from step 4).



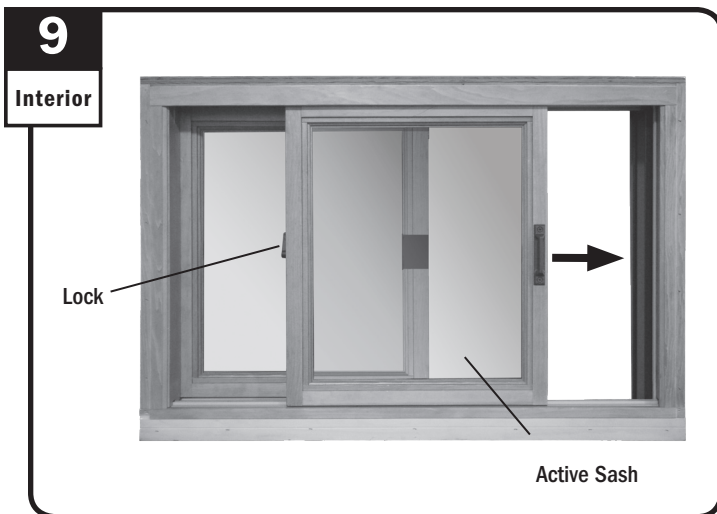
Insert active sash tight into head jamb and rotate sash bottom in to sill track.



Place sash bottom tight onto sill track.



Verify sash operation. Repeat steps 6 - 7 if sash does not operate correctly.



Close sash and lock window.

► Keeper replacement procedure is complete.