

TECHNICAL BROCHURE

B1DW R4



1DW

SUBMERSIBLE DEWATERING PUMP



Goulds Water Technology

Wastewater

FEATURES

Impeller: AISI 304 SS open impeller

Diffuser Plate: AISI 304 SS with Polyurethane coating for maximum resistance to abrasion.

Casing: AISI 304 SS

Mechanical Seal: Silicon carbide sealing faces, all metal components of AISI type 300 stainless steel running in

protected oil chamber.

Elastomers: BUNA-N

Shaft: AISI type 304 stainless steel high strength pump shaft with keyed and locking cap screw impeller fastening.

Motor: Air filled class F insulated design for continuous use.

Designed for Continuous Operation: Pump ratings are within the motor's working limits and can be operated

continuously without damage.

Bearings: Upper and lower heavy duty ball bearing construction.

APPLICATIONS

Specifically designed for the following uses:

- Handling dirty waters
- Draining ditches and pits
- Excavating in the building trades
- Water transfer
- Industrial water drainage or transfer

SPECIFICATIONS

Pump:

• Discharge size: 1½" NPT

Capacities: up to 110 GPM

• Total heads: up to 66 feet TDH

• Maximum solids: 3/8" spherical

 Mechanical seal: Silicon carbide rotary/silicon carbide stationary, 300 series stainless steel metal

parts, BUNA-N elastomers.

• Maximum submergence: 23'

• Temperature limit: 120°F (50°C) maximum

• Fasteners: 300 series stainless steel.

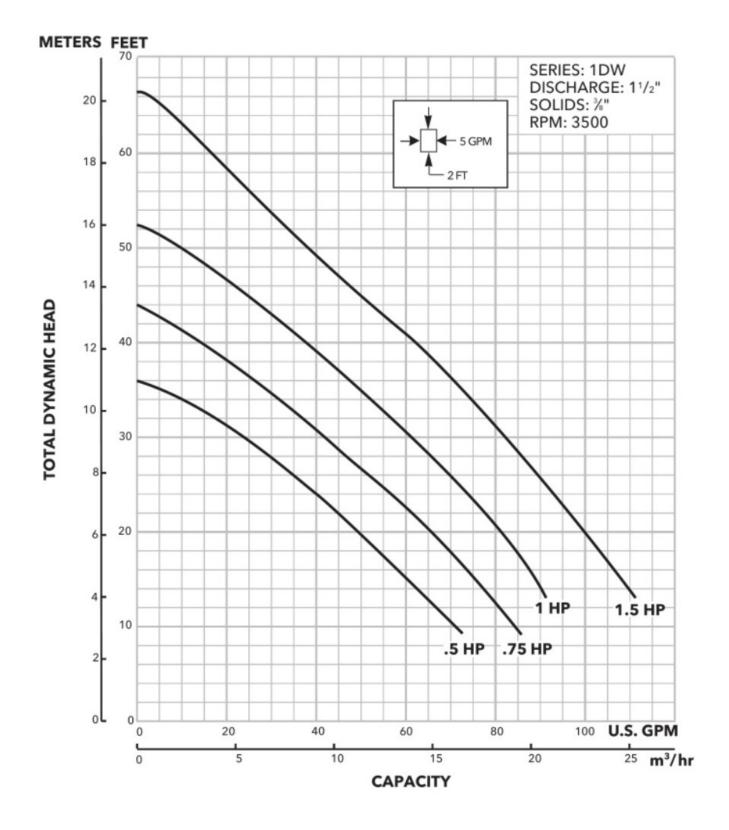
Motor:

- Single phase: 60 Hz, 3500 RPM, ½ HP, 115 and 230 V; ¾ and 1 HP, 230 V only.
- \bullet Three phase: 60 Hz, 3500 RPM, ½ to 1½ HP, 230 or 460 V
- Built-in thermal overload protection with automatic reset on single phase models.
- Three phase: Overload protection must be provided in starter unit with three phase pumps.
- Power cord: ½ HP 30' cord; all other HP's 20' cord
- Class F insulation

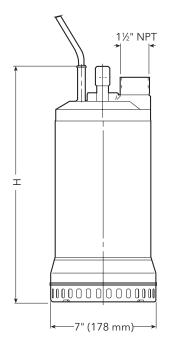
AGENCY LISTINGS

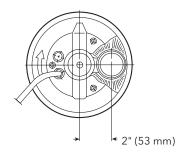


Tested to UL 778 and CSA 22.2 108 Standards
By Canadian Standards Association
File #LR38549



DIMENSIONS





Series	НР	Phase	Dimensions in inches (mm)	Discharge Size		
			Н			
1DW	1/2	1	141/8 (363)			
		3	13% (348)			
	3/4	1	15% (383)			
		3	14% (363)	1½"		
	1	1	15% (403)			
		3	15% (383)			
	1½	3	15% (403)			

MECHANICAL DATA

Order Number	НР	Volts	Phase	Maximum Amps	RPM	Weight (Lbs.)
1DW51C0EA	1/2	115	1	10.3	3450	29
1DW51C1EA		230		4.5		29
1DW51C3EA			3	2.5		27
1DW51C4EA		460		1.3		
1DW51D1EA		230	1	5.7		32
1DW51D3EA	3/4		3	3.6		29
1DW51D4EA		460		1.8		
1DW51E1EA		230	1	6.3		38
1DW51E3EA	1		3	4.0		33
1DW51E4EA		460		2.0		
1DW51F3EA	11/	230	3	5.6		27
1DW51F4EA	1½	460		2.7		37

Component	Material		
Pump body and motor casing	Stainless steel (AISI 304)		
Outer sleeve	Stainless steel (AISI 304)		
Impeller	Stainless steel (AISI 304)		
Motor Shaft	Stainless steel (AISI 304)		
Suction strainer	Stainless steel (AISI 304)		
Front diffuser plate	Stainless steel (AISI 304) coated with polyurethane elastomer		
Lower mechanical seal	Silicon carbide/silicon carbide		
Upper lip seal	Nitrile rubber		
Handle	Stainless steel (AISI 304) coated with polyacetalic resin		

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