

# Ultra-tec®

CABLE RAILING INFILL

## Product Information

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U.S.A.  
Manufacturer



ISO 9001  
DHS-001 Global



# Summary of Cable Fittings

This booklet is designed to give you a better understanding of our product line, why there are so many different components, and the application they're designed for, all at a glance. For more detailed information on each of the components themselves, please refer to our web site or our *Architectural Cable Railing Products* catalog in hard copy. If you have a smart phone, please scan the QR code listed with the component to go straight to the website description of that part.

Each component listed is unique from every other component. They are divided into four groups: swaged tensioning and non-tensioning fittings, and swageless tensioning and non-tensioning fittings.

## Tensioning and non-tensioning fittings

Cables must be tensioned, so there needs to be a tensioner on at least one end of each cable. On many cable runs, a tensioner can be used on one end and a non-tensioner fitting can be used on the other end. Non-tensioning devices are generally less expensive than tensioners.

## Swaged vs. swageless fittings

Swaging is a term used for attaching fittings to cables. Swaged and swageless fittings can be used together on the same cable, as long as one end has a tensioning device.

*Swaged Fittings.* Generally less expensive than swageless fittings, swaged fittings require special equipment to swage the fittings onto the cables. On larger jobs, the savings in using swaged fittings may more than offset the cost of renting or purchasing the swaging equipment or having the fittings swaged onto the cables by a distributor or the factory.

*Swageless Fittings.* Generally more expensive than swaged fittings, swageless fittings offer the convenience of installation of the fittings onto the cables by hand, without the need for special equipment.

## Swaged Tensioning Fittings

*Invisiware® Receiver.* Used in conjunction with Invisiware® swaging stud. Receiver fits into and can be concealed inside the end post. Can be used at an angle in conjunction with another Receiver (for any length Receivers) or with a Pull-Lock® fitting (for Receivers 2" or longer).

*Adjust-A-Body® tensioners.* Fitting styles that attach to end posts using tabs or lag eyes by threading into posts, lagging into wood, or anchoring into concrete.

*Adjust-A-Jaw® Tensioner.* Fitting attaches to a tab or lag eye on the outside of the end post (see Mounting Aids). Can be used on level runs or stairs.

## Swaged Non-Tensioning Fittings

*Invisiware® Radius Ferrule.* Fits into end post. Complements Invisiware® Receiver (above) on other end of cable.

*Invisiware® Stud.* The same fitting that threads into a Receiver can be used as a non-tensioning fitting.

*Ultra-tec® Fixed Jaw.* Fitting attaches to a tab or lag eye on the outside of the end post (see Mounting Aids). Complements Adjust-A-Jaw® tensioner (above) on other end of cable. Can be used on level runs or stairs.

## Swageless Tensioning Fittings

*Receiver with Push-Lock® stud.* Invisiware® Receiver used with a swageless Push-Lock® stud instead of a swaging stud.

*Push-Lock® Tensioners.* Four varieties to match up with whatever end post need you have: lag in, thread in, or hinge for stairs.

*Push-Lock® Turnbuckles.* Six styles for a variety of end posts: lag in, thread in, hinge for stairs, or anchor into concrete.

## Swageless Non-Tensioning Fittings

*Push-Lock® Fittings.* Seven varieties to match up with whatever end post need you have — hide inside the post, lag in, thread in, anchor into concrete, hinge for stairs, or connect to a Receiver.

*Pull-Lock® Fitting.* For level runs. Fits into and can be concealed inside the end post.

Front cover photo courtesy of Sierra Homes

# Cable Fittings for Pedestrian Cable Railings

**Material:** All products are made entirely of stainless steel components, most of them Type 316.

**Applicable Standards:** ASTM A276 – Stainless Steel Bars and Shapes, unless otherwise noted.

**Availability:** Supplied from manufacturer's stock or from stocking distributors.

**Uses:** Cable fittings, including tensioning and non-tensioning devices for use in pedestrian cable railings. Can also be used in trellis applications. Fittings are not designed for lifting and will not hold to the breaking strength of the cable. Maximum load should not exceed 700 pounds.

**Ultra-tec®**  
CABLE RAILING INFILL

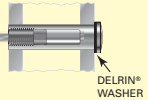
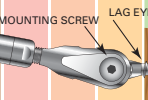
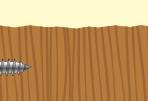
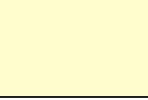


## SWAGED TENSIONING FITTINGS

**Product Description**  
**Part No.**

### APPLICATIONS

<b>Tensioning Device</b> — a tensioning device is required on at least one end						
<b>Non-tensioning Device</b>						
<b>Swageless fitting</b> — no special equipment to install						
<b>Use with metal frame</b>						
<b>Use with wood frame</b>						
<b>Mounts through post</b> — can be hidden inside post						
<b>Mounts to inside face of post</b>						
<b>Mounts with Tab or Lag Eye</b> — see page 8						
<b>Use on straight runs only, not on stairs</b>						
<b>For Cable Diameter (1x19 S/S Strand)</b>						

Product Description	Part No.	Use with metal frame	Use with wood frame	Mounts through post	Mounts to inside face of post	Mounts with Tab or Lag Eye	Use on straight runs only, not on stairs	For Cable Diameter (1x19 S/S Strand)
 <p><b>Invisiware® Receiver</b></p>								
R-6-12 through R-6-82		X	X	X	X	X	X	1/8" & 3/16"
R-8-22 through R-8-52		X	X	X	X	X	X	1/4"
R-12-32 through R-12-52		X	X	X	X	X	X	5/16" & 3/8"
 <p><b>Adjust-A-Jaw®</b></p>								
A-J62 (with TT-6B threaded tab)		X	X	X*	X	X	X	1/8" & 3/16" (with LE-6 lag eye)
A-J82 (with TT-8B threaded tab)		X	X	X	X	X	X	1/4" (with LE-8 lag eye)
A-J122 (with TT-8B threaded tab)		X	X	X	X	X	X	5/16" & 3/8" (with LE-8 lag eye)
 <p><b>Adjust-A-Body® with Threaded Eye</b></p>								
A-JTE6 (with TT-6B threaded tab)		X	X	X*	X	X	X	1/8" & 3/16" (with LE-6 lag eye)
A-JTE8 (with TT-8B threaded tab)		X	X	X	X	X	X	1/4" (with LE-8 lag eye)
 <p><b>Adjust-A-Body® with Threaded Bolt</b></p>								
A-JTB6		X	X	X	X	X	X	1/8" & 3/16"
A-JTB8		X	X	X	X	X	X	1/4"
A-JTB12		X	X	X	X	X	X	5/16" & 3/8"

\*For sleeved posts with an outside diameter of greater than 4-1/2", use the Extended Length Lag Eye, see page 8.





**APPLICATIONS**

**Tensioning Device** — a tensioning device is required on at least one end

**Non-tensioning Device**

**Swageless fitting** — no special equipment to install

Use with metal frame

Use with wood frame

Mounts through post — can be hidden inside post

Mounts to inside face of post

Mounts with Tab or Lag Eye — see page 8

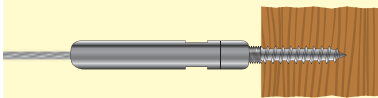
Use on straight runs only, not on stairs

For Cable Diameter  
(1x19 S/S Strand)

**SWAGED TENSIONING FITTINGS** (continued)

**Product Description**

**Part No.**

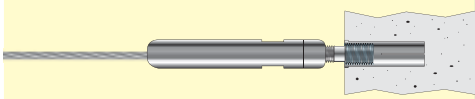


**Adjust-A-Body® with Hanger Bolt**

A-JB6	X		X	X	X	1/8" & 3/16"
A-JB8	X		X	X	X	1/4"
A-JB6-L (Extended Length Hanger Bolt)	X		X	X	X	1/8" & 3/16"

A-JB6-L is designed for use in sleeved posts with an outside diameter of greater than 4-1/2".

WOOD POST WITH COMPOSITE SLEEVE  
— DIAMETER GREATER THAN 4-1/2" —

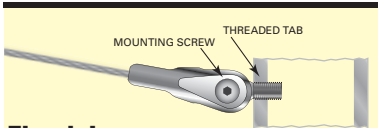


**Adjust-A-Body® with Anchor Bolt**

A-JAB6	X	For Concrete	X	X	X	1/8" & 3/16"
A-JAB8	X		X	X	X	1/4"

**Note:** The concrete anchor must be ordered separately from a building supply retailer.

**SWAGED NON-TENSIONING FITTINGS**



**Fixed Jaw**

F-J62 (with TT-6B threaded tab)	X	X	X*	X	X	1/8" & 3/16" (with LE-6 lag eye)
F-J82 (with TT-8B threaded tab)	X	X	X	X	X	1/4" (with LE-8 lag eye)
F-J122 (with TT-8B threaded tab)	X	X	X	X	X	5/16" & 3/8" (with LE-8 lag eye)



**Invisiware® Radius Ferrule**

RF-4	X	X	X	X		1/8"
RF-6	X	X	X	X		3/16"
RF-8	X	X	X	X		1/4"
RF-10	X	X	X	X		5/16"
RF-12	X	X	X	X		3/8"

**Note:** Delrin® washers are provided with fittings where appropriate; stainless steel washers must be ordered separately, see page 8.

\*For sleeved posts with an outside diameter of greater than 4-1/2", use the Extended Length Lag Eye, see page 8.



**APPLICATIONS**

**Tensioning Device** — a tensioning device is required on at least one end

**Non-tensioning Device**

**Swageless fitting** — no special equipment to install

**Use with metal frame**

**Use with wood frame**

**Mounts through post** — can be hidden inside post

**Mounts to inside face of post**

**Mounts with Tab or Lag Eye** — see page 8

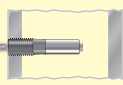
**Use on straight runs only, not on stairs**

**For Cable Diameter (1x19 S/S Strand)**

**SWAGED NON-TENSIONING FITTINGS** (continued)

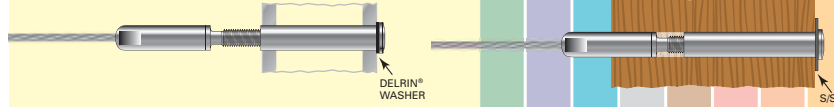
**Product Description**

**Part No.**



Part No.	Green	Purple	Blue	Grey	Brown	Red	Orange	Yellow
<b>Invisiware® Swaging Stud</b>								
S-4		X	X			X		1/8"
S-6		X	X			X		3/16"
S-8		X	X			X		1/4"
S-10		X	X			X		5/16"
S-12		X	X			X		3/8"

**SWAGELESS TENSIONING FITTINGS**

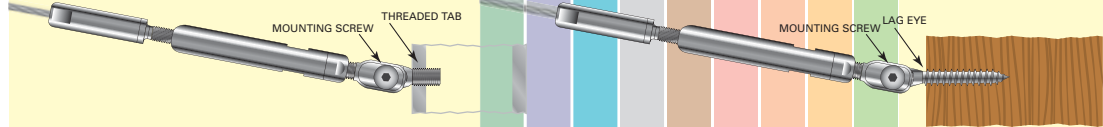


**Invisiware® Receiver with Push-Lock® Stud**

**Note:** Delrin® washers are provided with fittings where appropriate; stainless steel washers must be ordered separately, see page 8.


**\*\*** To use on stairs, holes must be drilled at an angle

Part No.	Green	Purple	Blue	Grey	Brown	Red	Orange	Yellow
R-6-42 thru R-6-82 and PLST-4	X	X	X	X	X	X	**	1/8"
R-6-42 thru R-6-82 and PLST-6	X	X	X	X	X	X	**	3/16"



**Push-Lock® Turnbuckle with Threaded Eye**

Part No.	Green	Purple	Blue	Grey	Brown	Red	Orange	Yellow
PL-TB-TE-4 (with TT-6B threaded tab)	X	X	X	X*	X	X	X	1/8" (with LE-6 lag eye)
PL-TB-TE-6 (with TT-6B threaded tab)	X	X	X	X	X	X	X	3/16" (with LE-6 lag eye)



**Push-Lock® Tensioner with Threaded Bolt**

Part No.	Green	Purple	Blue	Grey	Brown	Red	Orange	Yellow
PL-SFC-MS-4	X	X	X			X	X	1/8"

\*For sleeved posts with an outside diameter of greater than 4-1/2", use the Extended Length Lag Eye, see page 8.


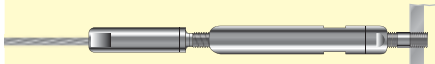



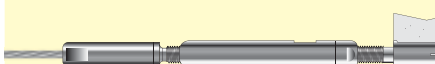


**APPLICATIONS**

**SWAGED TENSIONING FITTINGS** (continued)

**Product Description**

**Part No.**

	Tensioning Device — a tensioning device is required on at least one end		Non-tensioning Device					
	Swageless fitting — no special equipment to install		Use with metal frame					
	Use with wood frame		Mounts through post — can be hidden inside post					
	Mounts to inside face of post		Mounts with Tab or Lag Eye — see page 8					
	Use on straight runs only, not on stairs		For Cable Diameter (1x19 S/S Strand)					
 <p><b>Push-Lock® Tensioner with Threaded Clevis</b></p>	PL-SFC-MP-4	X	X	X		X		1/8"
 <p><b>Push-Lock® Turnbuckle with Threaded Bolt</b></p>	PL-TB-TB-4	X	X	X		X	X	1/8"
	PL-TB-TB-6	X	X	X		X	X	3/16"
 <p><b>Push-Lock® Tensioner with Hanger Bolt</b></p>	PL-SFC-WS-4	X	X		X	X	X	1/8"
<p>PL-SFC-WS-4 can also be used in sleeved posts with an outside diameter of greater than 4-1/2".</p> <p>WOOD POST WITH COMPOSITE SLEEVE — DIAMETER GREATER THAN 4-1/2"</p>								
 <p><b>Push-Lock® Tensioner with Lag Clevis</b></p>	PL-SFC-WP-4-1	X	X		X	X		1/8"
 <p><b>Push-Lock® Turnbuckle with Hanger Bolt / Extended Length Hanger Bolt</b></p>	PL-TB-HB-4 / PL-TB-HBL-4	X	X		X	X	X	1/8"
	PL-TB-HB-6 / PL-TB-HBL-6	X	X		X	X	X	3/16"
<p>PL-TB-HBL is designed for use in sleeved posts with an outside diameter of greater than 4-1/2".</p> <p>WOOD POST WITH COMPOSITE SLEEVE — DIAMETER GREATER THAN 4-1/2"</p>								
 <p><b>Push-Lock® Turnbuckle Concrete Anchor Bolt</b></p>	PL-TB-AB-4	X	X	For Concrete		X	X	1/8"
	PL-TB-AB-6	X	X			X	X	3/16"

**Note:** The concrete anchor must be ordered separately from a building supply retailer.



**APPLICATIONS**

**SWAGELESS  
NON-TENSIONING  
FITTINGS**

**Product Description**

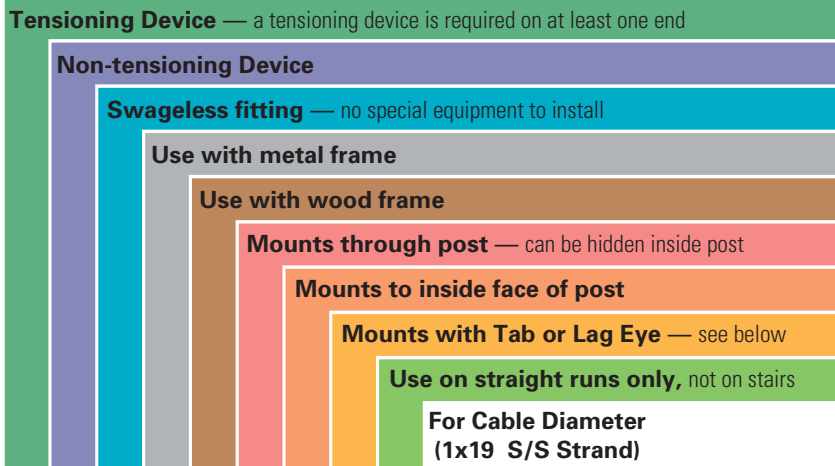
**Part No.**

	Tensioning Device — a tensioning device is required on at least one end		Non-tensioning Device					
			Swageless fitting — no special equipment to install					
			Use with metal frame					
			Use with wood frame					
			Mounts through post — can be hidden inside post					
			Mounts to inside face of post					
			Mounts with Tab or Lag Eye — see page 8					
			Use on straight runs only, not on stairs					
			For Cable Diameter (1x19 S/S Strand)					
<p><b>Pull-Lock® Fitting</b></p>								<p><b>Note:</b> Delrin® washers are provided with fittings where appropriate; stainless steel washers must be ordered separately, see page 8.</p>
PUL-4	X	X	X	X	X	X		1/8"
PUL-6	X	X	X	X	X	X		3/16"
<p><b>Push-Lock® Fitting</b></p>								<p><b>Note:</b> Delrin® washers are provided with fittings where appropriate; stainless steel washers must be ordered separately, see page 8.</p>
PL-4-12 through PL-4-3.030	X	X	X	X	X	X		1/8"
PL-6-12 through PL-6-3.030	X	X	X	X	X	X		3/16"
<p><b>Push-Lock® Threaded Eye</b></p>								
PL-TE4 (with TT-6B threaded tab)	X	X	X	X*	X	X		1/8" (with LE-6 lag eye)
PL-TE6 (with TT-6B threaded tab)	X	X	X	X	X	X		3/16" (with LE-6 lag eye)
<p><b>Push-Lock® Threaded Bolt</b></p>								
PL-FM-MS-4	X	X	X		X	X		1/8"
PL-FM-MS-6	X	X	X		X	X		3/16"
<p><b>Push-Lock® Threaded Clevis</b></p>								
PL-CL-RP-4	X	X	X		X			1/8"

\*For sleeved posts with an outside diameter of greater than 4-1/2", use the Extended Length Lag Eye, see page 8.



**APPLICATIONS**



**SWAGELESS NON-TENSIONING FITTINGS** (continued)

**Product Description**

**Part No.**

<b>Push-Lock® Lag</b>											
PL-LAG-4		X	X	X	X	X	X				1/8"
PL-LAG-6		X	X	X	X	X	X				3/16"
<b>Push-Lock® with Lag Clevis</b>											
PL-LAG-CL-TE4-1		X	X	X	X	X	X				1/8"

PL-LAG-X is designed for use in sleeved posts with an outside diameter of greater than 4-1/2".

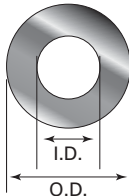
**Mounting Aids for Cable Fittings for Cable Railings**

**Material:** All products shown are Type 316 stainless steel, unless otherwise noted.

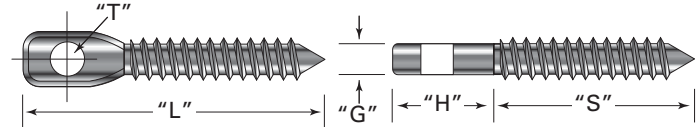
**Availability:** Supplied from manufacturer's stock or from stocking distributors.

**7/16SAE Stainless Steel Washer**

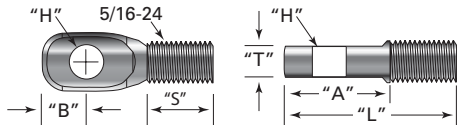
TYPE 316 STAINLESS STEEL			
PART NO.	WASHER O.D.	WASHER I.D.	USED WITH HARDWARE FOR CABLE DIAMETERS
7/16SAE	59/64"	31/64"	1/8" and 3/16"



**Lag Eye and Extended Length Lag Eye**



**Invisiware® Threaded Tab**



TYPE 316 STAINLESS STEEL							
CABLE DIA.	PART NO.	"H"	"S"	"T"	"A"	"B"	"L"
1/8", 3/16"	TT-6B	.256"	.500"	.232"	.780"	.330"	1.30"
1/4", 5/16", 3/8"	TT-8B	.393"	.375"	.290"	1.100"	.410"	1.66"

**TYPE 316 STAINLESS STEEL**

CABLE DIA.	PART NO.	"G"	"H"	"T"	"S"	"L"	MIN. NOMINAL TIMBER SIZE
1/8"	LE-6	.232"	.735"	.256"	1.50"	2.23"	4x4
3/16"							
1/4"	LE-8	.290"	1.20"	.393"	2.00"	3.55"	4x4
5/16"							
3/8"							

**Extended Length Lag Eyes with 3-inch Thread**

**TYPE 316 STAINLESS STEEL**

CABLE DIA.	PART NO.	"G"	"H"	"T"	"S"	"L"	MIN. NOMINAL TIMBER SIZE
1/8"	LE-6L	.232"	.780"	.256"	3.00"	3.94"	4x4
3/16"							

**Mounting Screw**

**TYPE 316 STAINLESS STEEL**

CABLE DIA.	PART NO.	THREAD
1/8", 3/16"	SC-6	1/4-28
1/4", 5/16", 3/8"	SC-8	3/8-24

