



Click anywhere in this page to return to Paint Failure Diagnosis, Correction, Prevention advice at InspectAPedia.com



**ACRI-HUES®**  
Exterior Acrylic  
Flat Paint  
W 720

**THE #1 CHOICE OF  
PAINTING PROFESSIONALS®**

**DESCRIPTION:** ACRI-HUES® is a quality exterior acrylic flat paint that has very good durability, adhesion, and hide. ACRI-HUES® is designed for use on properly prepared and primed wood, masonry, and metal surfaces.

### PRODUCT INFORMATION

#### SOLVENT TYPE

Waterborne

#### RESIN TYPE

100% acrylic

#### FINISH (ASTM D 523)

Flat. 1.5-2.5% on a 60° meter.  
Less than 2.0% on an 85° meter.

#### COLORS

All colors can be special ordered or store mixed.

#### TINT BASES

L Tintable White, M Medium, U Ultra Deep

#### VISCOSITY AT 77°F/25°C (ASTM D 562)

100-105 KU

#### MAXIMUM VOC CONTENT

50 g/L (as supplied)

#### SOLIDS BY VOLUME (ASTM D 2697)

40.0% ± 2%

#### SOLIDS BY WEIGHT

54.0% ± 2%

#### WEIGHT PER GALLON (ASTM D 1475)

11.20 lbs.

#### COMPOSITION BY WEIGHT

<u>Pigment – 37.0%</u>		<u>Vehicle – 63.0%</u>	
*Prime pigments .....	15.0	Acrylic resins.....	14.0
Reinforcing pigments .....	22.0	Water & additives.....	49.0

\*Prime pigments include titanium dioxide (TiO<sub>2</sub>), plus all other pigments directly adding to the hiding power of this paint.

#### RECOMMENDED FILM THICKNESS PER COAT

Wet: 3.8 mils                                  Dry: 1.5 mils

#### PRACTICAL COVERAGE PER COAT AT RECOMMENDED DRY FILM THICKNESS

300-400 sq. ft. per gallon, depending on surface conditions.

#### AVERAGE DRY TIME AT 77°F/25°C (ASTM D 1640)

To touch:            1-2 hours  
Recoat:             4-6 hours

#### APPLICATION EQUIPMENT

Brush, roller, airless spray

#### PACKAGING

One-gallon, five-gallon containers

#### CONFORMS TO:

Green Seal's Standard GS-11 requirements

#### MATERIAL SAFETY DATA SHEET

Form #2

#### SURFACE PREPARATION

All surfaces must be cured, clean, dry, and free from dirt, dust, rust, stains, grease, oil, mildew, wax, efflorescence and other contaminants. Remove all loose, peeling, or chalky paint by sanding, scraping, high-pressure washing or other appropriate methods. Repair all cracks, holes, and other surface imperfections with a suitable patching material. Repaired surfaces should match the surrounding surface texture. If efflorescence exists, remove all noticeable deposits and prime the entire surface with **Super-Loc® (W 718)**, **Eff-Stop® (W 709)** or **Acri-Loc® (W 6232)**.

#### SPECIAL INSTRUCTIONS

- **CAUTION:** Scraping or sanding surfaces of older buildings (especially pre-1978) may release dust containing lead or asbestos. EXPOSURE TO LEAD OR ASBESTOS CAN BE VERY HAZARDOUS TO YOUR HEALTH. Always wear appropriate personal protective equipment during surface preparation, and finish cleanup of any residues by water-washing all surfaces. For more information, see Dunn-Edwards brochure on "Surface Preparation Safety" or call EPA's National Lead Information Hotline at 1-800-424-LEAD, or log on to [www.epa.gov/lead](http://www.epa.gov/lead) or /asbestos, or contact your state or local Health Department.
- This product can neither cause nor prevent or cure the growth of mold, mildew, or other forms of fungus. Excessive moisture and inadequate ventilation are the main conditions that promote their growth. Correct any such conditions before painting.
- Certain woods, such as redwood, cedar and spruce contain water-soluble extracts (tannins) that may discolor lighter colors. In these situations, it is recommended to prime the wood with **E-Z Prime® (W 708) - Exterior Acrylic Wood Primer** before applying **ACRI-HUES® (W 720)**.
- For best results, use airless spray application.
- Do not apply when the air or surface temperature is below 50°F.

#### THINNING RECOMMENDATIONS

Designed to be applied at package consistency. However, if thinning is necessary to maintain good flow and workability, add up to ½ pint (8 fl. oz.) of clean water per gallon.

#### STORAGE

Store in a dry area. Protect from freezing. Extreme temperatures may cause paint to become unusable. For example: Freezing and thawing may cause paint to gel, and high heat may cause a solid skin to form.

#### CLEANUP

Warm, soapy water

#### DISPOSAL

For information on local options to dispose of unwanted, leftover paint, call 1-800-CLEANUP, or log onto [www.cleanup.org](http://www.cleanup.org).

#### PRIMERS

#### MASONRY

Stucco	}	<b>Super-Loc® (W 718)</b> , <b>Eff-Stop® (W 709)</b> , <b>Acri-Loc® (W 6232)</b> or <b>Flex-Prime® (W 6315)</b>
Tilt-up concrete		
Poured-in-place		
Plaster		
Brick		
Concrete block:		<b>Blocfil (W 304 or W 305)</b> or <b>Concrete Block Filler (W 315)</b> <b>Super-Loc® (W 718)</b> or <b>Enduraseal® (W 360)</b>

Smooth trowel:

#### WOOD

Smooth:	<b>E-Z Prime® (W 708)</b>
T1-11 siding:	<b>E-Z Prime® (W 708)</b>
Rough-sawn:	<b>Self-priming (see <i>Special Instructions</i>)</b>

#### SYNTHETIC WOOD

Masonite:	<b>Ultra-Grip® (W 715)</b>
Hardboard:	<b>Ultra-Grip® (W 715)</b>
MDO siding:	<b>Ultra-Grip® (W 715)</b>

#### METAL

Ferrous:	<b>Corrobar® (43-5)</b> , <b>Galv-Alum (43-7)</b> or <b>Bloc-Rust® (43-4)</b>
Non-Ferrous:	<b>Ultra-Grip® (W 715)</b> or <b>Galv-Alum (43-7)</b>