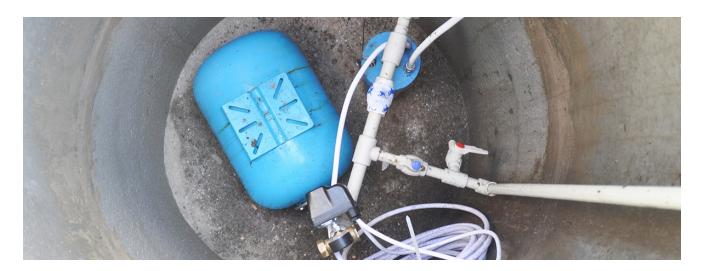
How to Install and Wire a Well Pump

waterpumpsdirect.com/stories/1852-Well-Pump-Installation-Guide.html

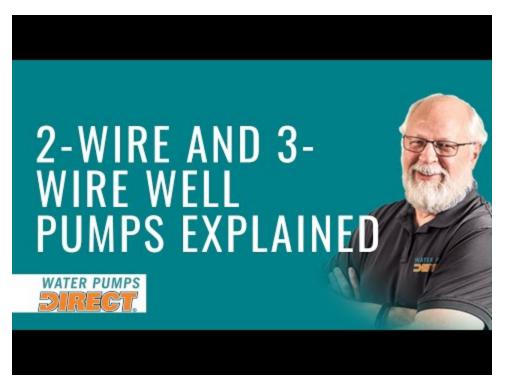


Well Pump Installation Guide

By <u>Jim O.</u> Water Pump Expert

Our previous article, <u>Deep Well Pump Wiring Explained</u>, describes the differences between 2-wire and 3-wire well pumps, and we highly recommend reading it before continuing on with the information below. It explains key differences between both types of well pumps, since each type will be installed differently.

This guide is a general overview of the steps that should be taken, and *should not* replace your owner's manual.



Watch Video At: https://youtu.be/cKJQT6fih0o

Before Installation

Well pump installation can be dangerous when dealing with water and electricity, so extreme caution must be taken. Before getting started, <u>look up your owner's manual</u> and read over the precautions and all other warnings before beginning the installation. The manual will contain important safety precautions, wiring diagrams, tools required for assembly, proper grounding instructions, troubleshooting items, and step-by-step installation tips that may be unique to your well pump.

For new deep well installations, the well driller should have ensured a clear well free of any sand or debris left from drilling. Make sure the well is clear of any debris before installation or lowering your pump into the well.

Recommended Items for Installation

Tools we recommend having on hand for installation include:

- Pipe Wrenches
- Gloves and Safety Glasses
- Pipe Vices or Clamps
- Teflon Tape
- CSA/UL Approved Electrical Tape
- Tripod w/ Chain Hoist (for deep well pumps)
- Proper Gauge and Length of Submersible Wire
- Additional Check Valves may be needed depending on pump depth

- Torque Arrestor
- Other Misc. Tools

Understanding Well Pump Wiring Diagrams

Learning how to read well pump wiring diagrams is necessary to install a well pump properly. **Deep submersible well pumps** will be either 2-wire or 3-wire well pumps, and 3-wire well pumps will need a separately installed control box.

Two-Wire Well Pump Wiring Diagrams

2-wire well pump diagrams are slightly easier to understand, and are more straight-forward to wire. Black wires go to black wires, and the green wire (the ground) goes to the ground wire.

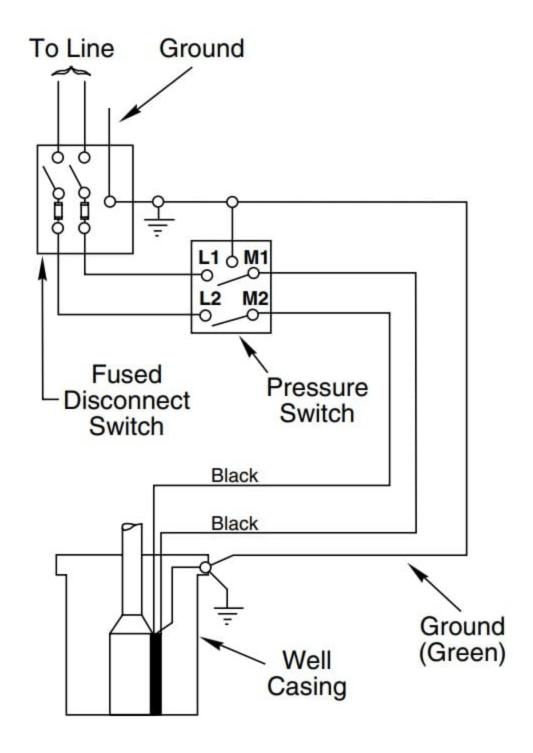


Fig. 1 (Above): 2 Wire Well Pump Wiring Diagram

Three-Wire Well Pump Wiring Diagrams

3-wire well pump diagrams are more complicated and require a better understanding of electrical work. It's important that the wire colors go together.

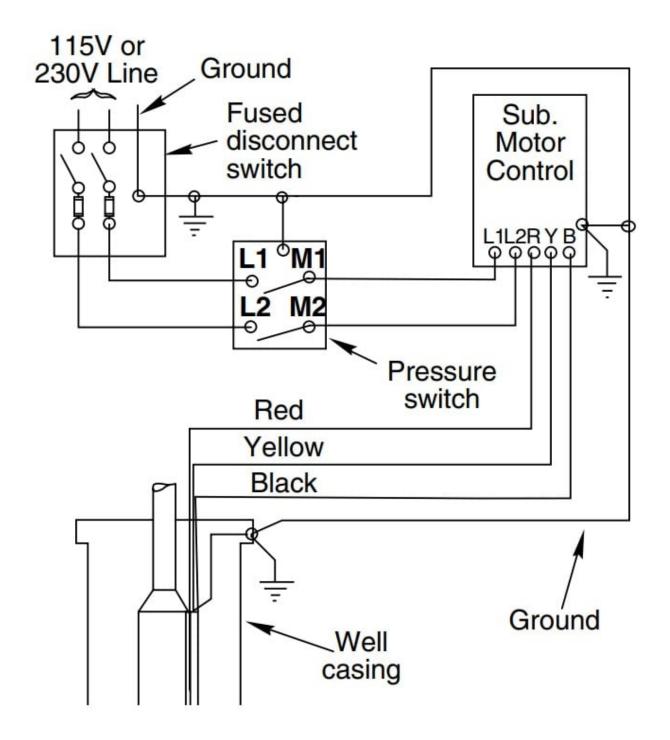


Fig. 2 (Above): 3 Wire Well Pump Wiring Diagram

How to Wire a Well Pump

The first step for installing a well pump is to familiarize yourself with the owner's manual and all the wiring steps you'll need to complete. You'll want to have all the tools you need handy, which should also be stated in the manual as well.

Step 1 - Disconnect All Power

Easily the first step, all power should be turned off at the electrical panel and the pump's control box if applicable, and tested with a voltmeter to ensure no electricity is flowing to the installation location.

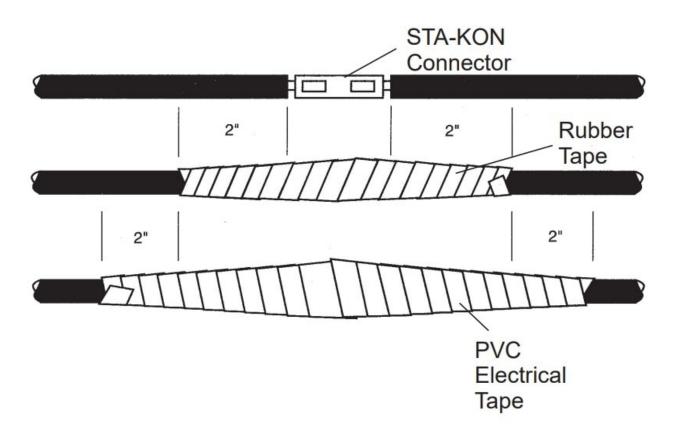
Step 2 - Ground the System

Note that all wiring must meet National Electric Code and local electric code requirements for safety, so make sure to consult your owner's manual for information that may be unique to your deep well pump.

It's extremely important to properly ground the system to any metal plumbing, the control box (for 3-wire well pumps), and the motor frame using copper wire at least as thick as the other wires used to supply power to the pump motor. The owner's manual will include wiring charts to make sure the wire gauge (AWG) is correct, which will prevent the pump from overheating. **Do not ground to a gas supply line.**

Step 3 - Make the Wiring Connections

Splice the wires to the motor leads, matching the colors of the wire. In the case of 3-wire pumps, it will be red to red, yellow to yellow, and black to black. Only use copper wire. Make sure that any tape splicing that is done is spliced to be water-sealed. There are splice kits that can be purchased and make this step much easier than sourcing all materials separately. Make sure to use the proper tape.



Step 4 - Test the Pump Before Installing

To test the pump before installing, you'll need to connect it to the proper power supply. The frequency and voltage must match the motor nameplate frequency and voltage. Next, you'll need to properly attach the supply wire leads and attach the copper ground wire to the motor bracket. Remember to only use wires supplied by the manufacturer to ensure safety.

Now, submerge the spliced wires underwater to test the connection [see image]. Run the pump for no more than 30 seconds to see if it works properly (you never want to run a pump dry).

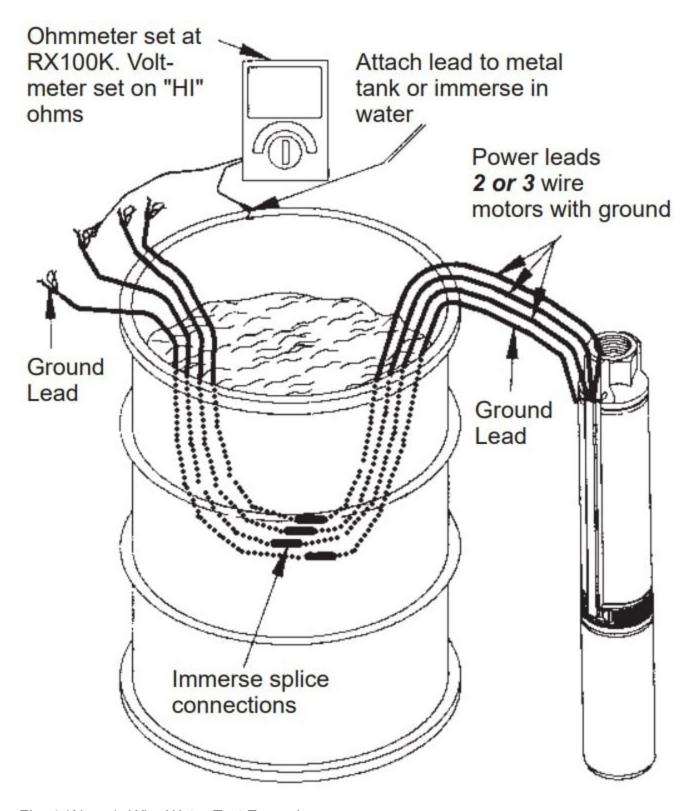


Fig. 4 (Above): Wire Water Test Example

Step 5 - Mount the Control Box

Now that everything has been tested, it's time to install the control box. Again, see the owner's manual for specific instructions for your pump. Mount the control box in a permanent weather-proof location. Controls should never be exposed to moisture or excessive heat.

After the control box is mounted, make sure all controls are set to off and no electricity is turned on anywhere, before attempting to install the pump. Then, connect the box to the motor leads.

Step 6 - Install the Pump

If you are using a standard air over water pressure tank, you need to drill two bleeder orifices about two feet apart so they will automatically charge the tank with air. If a pre-charged tank is being used or is replacing a traditional tank system, do not create new orifices, and remove old ones if necessary. To prevent dropping the pump, do not attempt to lower it into the well using the cord; instead, tie a safety rope long enough to reach the bottom of the well, permanently attached for later removal in the future.

For depths under 100 feet, use 100 PSI rated polyethylene plastic pipe. For depths under 220 feet, use 160 PSI rated polyethylene plastic pipe. For applications deeper than 220 feet, use galvanized steel pipe for the entire pipe length.

Initial Start-Up Precautions:

- Never operate a pump when the discharge is completely closed; it can destroy itself.
- Never start the pump with the discharge completely open

Step 7 - Clear Out the Well

After the control box is set up and the motor leads have been connected, you'll need to attach a pipe elbow and a gate valve at the top of the piping temporarily in order to clean out the well. Set the gate valve on the discharge to be open one-third of the way. Then, start the pump and let the water run out until it is clear and free of dirt or sand. You can test this by filling up a clear cup with the water and looking for solids.

When water is running clear, turn off pump and repeat this process after opening the discharge to two-thirds open. After repeating this process, repeat it one more time after turning the pump off and opening the gate valve completely.

After this is done, remove the gate valve for permanent installation near the tank.

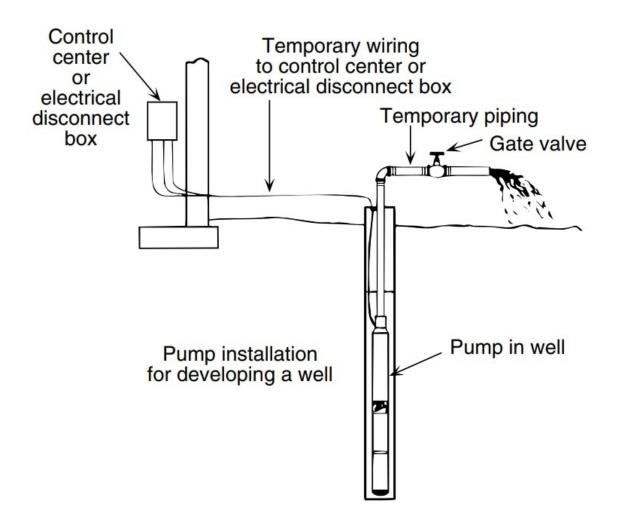


Fig. 5 (Above): Cleaning Out the Well Example Diagram

Step 8 - Attach to Water Tank

Now it is time to attach the pump system to the water tank. Submersible tanks can cause high-pressure backups and even blow up, so be sure to install a pressure release valve that can pass full pump flow (follow local codes on this).

For this step, be sure to reference the owner's manual for detailed piping instructions and diagrams.