



The Steel Strong-Wall™ is a corrugated steel panel which is designed to be fixed directly to the concrete foundations of a building, within either the external or external wall sections, via a bolted connection.

FEATURES



INDOOR

Z275

Material

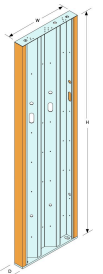
- Steel Strong-Wall™: Galvanised mild steel
- Timber Studs: 38 x 89mm, C16 graded, preservative treated
- SDS Screws: Hot dip galvanised, carbon steel
- AT-HP Adhesive: Styrene Free Methacrylate Mortar Resin
- Threaded Rods: Grade 5.8 Carbon Steel, Zinc plated
- Nuts and Washers: Carbon Steel, Zinc Plated

Benefits

- Available in two widths: 305mm and 610mm.
- Standard height: 2172mm.
- At only 89mm wide, it can be fitted into standard 89mm and 140mm deep stud walls.
- Supplied with pre-attached timber studs.
- All fixings and adhesives required for installation are provided in the kit.

TECHNICAL DATA

Dimensions



| References | Dimension of the wall [mm] | | | Fixing to the ground | | Fixing to the top part | |
|------------------|----------------------------|-------------|-----------|----------------------|---------------|------------------------|---------------------------|
| | Width (A) | Height (B) | Depth (C) | Quantity | Diameter [mm] | Quantity | Screws |
| SSWT305 | 305 | - | - | - | - | - | SDS25312 (6,35 x 88,9 mm) |
| SSWT610 | 610 | - | - | - | - | - | |
| SSWT305/2369-AT | 305 | 2369 | 142 | 2 | 20 | 4 | |
| SSWT305/2369-SET | 305 | 2369 | 142 | 2 | 20 | 4 | |
| SSWT305/2673-AT | 305 | 2673 | 142 | 2 | 20 | 4 | |
| SSWT305/2673-SET | 305 | 2673 | 142 | 2 | 20 | 4 | |
| SSWT610/2369-AT | 610 | 2369 | 142 | 2 | 24 | 14 | |
| SSWT610/2369-SET | 610 | 2369 | 142 | 2 | 24 | 14 | |
| SSWT610/2673-AT | 610 | 2673 | 142 | 2 | 24 | 14 | |
| SSWT610/2673-SET | 610 | 2673 | 142 | 2 | 24 | 14 | |
| SSW300-FR/X* | 300 | 1900 - 2700 | 142 | 2 | 20 | 4 | |
| SSW450/X | 450 | 1900 - 2700 | 142 | 2 | 24 | 10 | |
| SSW600-FR/X* | 600 | 1900 - 2700 | 142 | 2 | 24 | 14 | |

Characteristic Performance

| References | Dimension of the wall [mm] | | Max. characteristic resistance ⁽¹⁾ [R _k] [kN] | Characteristic capacity with pre-cast anchors ⁽²⁾ [R _k] [kN] | Characteristic capacity with chemical anchors ⁽³⁾ [R _k] [kN] |
|-------------------|----------------------------|-------------|--|---|---|
| | Width (A) | Height (B) | | | |
| SSWT305/2369-AT | 305 | 2369 | 14.3 | 10.7 | 7.1 |
| SSWT305/2369-SET | 305 | 2369 | 14.3 | 10.7 | 7.1 |
| SSWT305/2673-AT | 305 | 2673 | 9 | 9 | 6.3 |
| SSWT305/2673-SET | 305 | 2673 | 9 | 9 | 6.3 |
| SSWT610/2369-AT | 610 | 2369 | 47.8 | 32.1 | 16 |
| SSWT610/2369-SET | 610 | 2369 | 47.8 | 32.1 | 16 |
| SSWT610/2673-AT | 610 | 2673 | 35.9 | 28.5 | 14.2 |
| SSWT610/2673-SET | 610 | 2673 | 35.9 | 28.5 | 14.2 |
| SSW300/1900-2350* | 300 | 1900 - 2350 | 13.1 | 10.7 | 7.1 |
| SSW300/2350-2700* | 300 | 2350 - 2700 | 8.1 | 9.3 | 6.2 |
| SSW450/1900-2350* | 450 | 1900 - 2350 | 29.3 | 22.9 | 11.4 |
| SSW450/2350-2700* | 450 | 2350 - 2700 | 22.9 | 19.9 | 9.9 |
| SSW600/1900-2350* | 600 | 1900 - 2350 | 45.7 | 32 | 16 |
| SSW600/2350-2700* | 600 | 2350 - 2700 | 39 | 27.8 | 13.9 |

The characteristic resistance must be used with the formula:

$$R_d = \frac{k_{mod} \times R_k}{\gamma_M}$$

This performance must be used for ULS checking.

- 1) Maximum characteristic resistance in case the anchors are dimensioned to resist the racking loads
- 2) Resistance with pre-cast anchors. For Steel Strong-Wall™ of a width of 300mm, the hypothesis is that the design tension load in the anchor is 90kN. For Steel Strong-Wall™ of a width of 600mm, the hypothesis is that the design tension load in the anchor is 120kN.
- 3) The values are given with the maximum load in non-cracked concrete according to ETAG001 : 60kN.

Stiffness

| References | Dimension of the wall [mm] | | Stiffness [N/mm] |
|------------------|----------------------------|------------|------------------|
| | Width (A) | Height (B) | |
| SSWT305/2369-AT | 305 | 2369 | 290 |
| SSWT305/2369-SET | 305 | 2369 | 290 |

| References | Dimension of the wall [mm] | | Stiffness [N/mm] |
|-------------------|----------------------------|-------------|------------------|
| | Width (A) | Height (B) | |
| SSWT305/2673-AT | 305 | 2673 | 145 |
| SSWT305/2673-SET | 305 | 2673 | 145 |
| SSWT610/2369-AT | 610 | 2369 | 1293 |
| SSWT610/2369-SET | 610 | 2369 | 1293 |
| SSWT610/2673-AT | 610 | 2673 | 1051 |
| SSWT610/2673-SET | 610 | 2673 | 1051 |
| SSW300/1900-2350* | 300 | 1900 - 2350 | 225 |
| SSW300/2350-2700* | 300 | 2350 - 2700 | 139 |
| SSW450/1900-2350* | 450 | 1900 - 2350 | 766 |
| SSW450/2350-2700* | 450 | 2350 - 2700 | 620 |
| SSW600/1900-2350* | 600 | 1900 - 2350 | 1651 |
| SSW600/2350-2700* | 600 | 2350 - 2700 | 1068 |

The stiffness must be used for ELS checking

Seismic Performance

| References | Dimension of the wall [mm] | | Characteristic capacity [R _{k, seismic}] [kN] |
|-------------------|----------------------------|-------------|---|
| | Width (A) | Height (B) | |
| SSWT305/2369-AT | 305 | 2369 | 14.3 |
| SSWT305/2369-SET | 305 | 2369 | 14.3 |
| SSWT305/2673-AT | 305 | 2673 | 9 |
| SSWT305/2673-SET | 305 | 2673 | 9 |
| SSWT610/2369-AT | 610 | 2369 | 47.8 |
| SSWT610/2369-SET | 610 | 2369 | 47.8 |
| SSWT610/2673-AT | 610 | 2673 | 35.9 |
| SSWT610/2673-SET | 610 | 2673 | 35.9 |
| SSW300/1900-2350* | 300 | 1900 - 2350 | 13.1 |
| SSW300/2350-2700* | 300 | 2350 - 2700 | 8.1 |
| SSW450/1900-2350* | 450 | 1900 - 2350 | 29.3 |
| SSW450/2350-2700* | 450 | 2350 - 2700 | 22.9 |
| SSW600/1900-2350* | 600 | 1900 - 2350 | 45.7 |
| SSW600/2350-2700* | 600 | 2350 - 2700 | 39 |

The Steel Strong-Wall have a behaviour factor of q=3

Thermal Performance

| References | U values [U] [W/m ² .K] |
|-------------------|------------------------------------|
| SSWT305/2369-AT | 0.65 |
| SSWT305/2369-SET | 0.65 |
| SSWT305/2673-AT | 0.65 |
| SSWT305/2673-SET | 0.65 |
| SSWT610/2369-AT | 0.65 |
| SSWT610/2369-SET | 0.65 |
| SSWT610/2673-AT | 0.65 |
| SSWT610/2673-SET | 0.65 |
| SSW300/1900-2350* | 0.65 |
| SSW300/2350-2700* | 0.65 |
| SSW450/1900-2350* | 0.65 |
| SSW450/2350-2700* | 0.65 |
| SSW600/1900-2350* | 0.65 |
| SSW600/2350-2700* | 0.65 |

Product Range & Performance Values

| References | Dimension of the wall [mm] | | | Fixing to the ground | | Fixing to the top part | | Permissible loads [kN] | | Anchor Loads at Max Permissible Racking Load ⁽³⁾ [kN] | |
|----------------------|----------------------------|-------------|-----------|----------------------|---------------|------------------------|---------------------------|------------------------|-------|--|-------|
| | Width (A) | Height (B) | Depth (C) | Quantity | Diameter [mm] | Quantity | Screws | Racking R _b | Axial | Tension | Shear |
| SSWT305 | 305 | - | - | - | - | - | - | - | - | - | - |
| SSWT610 | 610 | - | - | - | - | - | - | - | - | - | - |
| SSWT305/2369-AT | 305 | 2369 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT305/2369-SET | 305 | 2369 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT305/2673-AT | 305 | 2673 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT305/2673-SET | 305 | 2673 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT610/2369-AT | 610 | 2369 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT610/2369-SET | 610 | 2369 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT610/2673-AT | 610 | 2673 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSWT610/2673-SET | 610 | 2673 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW300-FR/X* | 300 | 1900 - 2700 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW450/X | 450 | 1900 - 2700 | 142 | 2 | 24 | 10 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW600-FR/X* | 600 | 1900 - 2700 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW300/1900-2350*300 | 300 | 1900 - 2350 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW300/2350-2700*300 | 300 | 2350 - 2700 | 142 | 2 | 20 | 4 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW450/1900-2350*450 | 450 | 1900 - 2350 | 142 | 2 | 24 | 10 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW450/2350-2700*450 | 450 | 2350 - 2700 | 142 | 2 | 24 | 10 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW600/1900-2350*600 | 600 | 1900 - 2350 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |
| SSW600/2350-2700*600 | 600 | 2350 - 2700 | 142 | 2 | 24 | 14 | SDS25312 (6,35 x 88,9 mm) | - | - | - | - |

1. Fasteners are supplied with the Steel Strong Wall.
2. R_b is the racking resistance determined from test carried out in accordance to BS EN 549:2011
3. It is the responsibility of the building engineer / designer to ensure the foundation and hold down anchors can take the applied 'tension' and 'compression' loads.

INSTALLATION

Fasteners

Fixations Bois

SDS - Vis pour connecteurs (Réf: SDS25312) : La vis SDS Simpson Strong-Tie® est une vis à bois structurale, idéale pour l'installation de nombreux connecteurs ainsi que pour les applications bois sur bois. Aucun pré-perçage n'est nécessaire. La vis possède une pointe brevetée pour une pénétration simplifiée et une résistance à la corrosion assurée par un revêtement double barrière.

Fixations Béton

L'ancrage étant un point clé de la résistance du Steel Strong-Wall, il faut que l'ancrage soit vérifié dans tous les cas

SET-XP - Résine très haute performance : Résine chimique 100% époxy très haute performance. Ancrage chimique pour béton fissuré et non fissuré.

AT-HP - Résine béton haute performance (Réf : AT-HP 280) : Résine Chimique méthacrylate sans styrène, haute performance, multi-matériaux. Ancrage chimique couvrant toutes les applications structurales dans tous les matériaux, utilisable sans risque en intérieur.

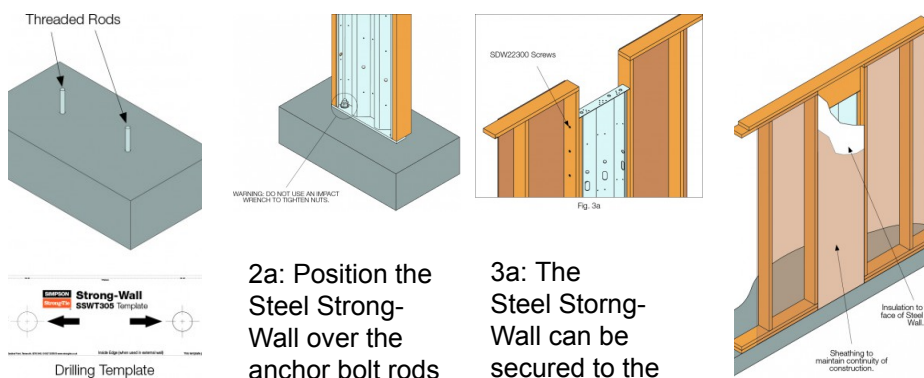
THR - Tiges au mètre (Réf : THR 20-1000 ; THR 24-1000) : Tiges filetées au mètre utilisables en complément du scellement chimique SET-XP et AT-HP.

Thermal Performance

The thermal performance of Steel Strong-Wall™ has been independently assessed by TRADA Technology Ltd. for the stated insulation options below.

Typical Construction Details

| Insulation Description and Position | Overall Insulation Thickness (mm) | Insulation Lambda (W/mK) | Wall U-Value (W/m2K) |
|--|-----------------------------------|--------------------------|----------------------|
| Celotex GA3000 on outside face of Steel Strong-Wall™ | 50 | 0.023 | 0.36 |
| Kingspan TW55 on outside face of Steel Strong-Wall™ | 50 | 0.023 | 0.36 |
| Steico Flex on outside face of Steel Strong-Wall™ | 50 | 0.038 | 0.42 |
| Knauf Earthwool on outside face of Steel Strong-Wall™ | 50 | 0.032 | 0.40 |
| Celotex GA3000 on outside face of Steel Strong-Wall™ + Cavity Fill | 100 | 0.023 | 0.23 |
| Kingspan TW55 on outside face of Steel Strong-Wall™ + Cavity Fill | 100 | 0.023 | 0.22 |



1a: Position the drilling template (provided) on top of the foundations in the required position, ensuring the correct orientation of the template. The drilling template is the same size as the bottom of the Steel Strong-Wall. 1b: Drill vertically through the drilling template in the positions marked. Drill holes to the stated diameter and depth (indicated on the template). 1c: Ensure the holes are cleaned thoroughly. 1d: Install the anchor bolts supplied (AT-HP resin with M20X245 threaded rod for SSWT305 and M24X310 threaded rod for SSWT610.

and level by using the TFLS ssteel shims and structural grout if required. Plumb and where necessary provide temporary bracing, which can be adjacent timber frame panels if already installed. 2b: Install nuts and washers and tighten by hand. once the AT-HP resin has cured, tighten the nut to the recommended torque (M20: 150nM torque using 36mm socket). Do not over-tighten nuts as this may lead to premature failure.

adjacent timber frame wall panels using SDW22300 screw, installed from the time frame side as shown in fig 3a. the spacing of the SDW screws is to be determined by the engineer responsible for the design structure. Alternate fastening specification shall be in accordance to engineers instructions.

4a: Connect the top of the Steel Strong-Wall to the timber frame structure through the pre-drilled holes in the top plate with the SDS screws provided. If required, as a height make-up piece, a single solid timber packer (typically LVL) should be inserted between the top of the Steel Strong-Wall and the timber structure. 4b: Install the head binder over the timber frame and the Steel Strong-Wall. 4c: Install insulation on the outer face of the Steel Strong-Wall panel and close off the panel by installing sheathing to the face of the timber studs - thus maintaining continuity in the timber frame construction. Sheathing to be installed in accordance with engineers instructions.

TECHNICAL NOTES