

<b>Operation Guidelines</b>	<ul style="list-style-type: none"> <li>• Unnecessary on/off cycling of the blower as best to run continuously to maintain cooling and constant pressure loadings</li> <li>• The blower should only be allowed to draw-in clean uncontaminated air</li> <li>• Although certified as rainproof the blower shall not be submerged in water / effluent</li> <li>• The blower air filter element shall be inspected / cleaned or replaced every 6 months</li> <li>• The blower pressure shall not be more than 200mbar</li> <li>• Ambient air temperature should not exceed 38°C +10%</li> <li>• The blower should be located no more than 5 meters away from the application</li> </ul>
<b>Air Filter Element(s)</b>	<p>Regular inspection can reveal a lot about operating conditions. Suggest inspecting, cleaning or replacing the intake filter every six months.</p> <p>Signs of biomass indicate the blower is drawing-in foul air from the treatment plant bio-zone. It should be immediately addressed by sealing the air pipe running into the kiosk, ensuring the blower can only draw-in a clean source of ambient air. Relocating the blower may be necessary to overcome the problem.</p>
<b>Auto-Stopper</b>	<p>Activation when a diaphragm ruptures (Cuts power supply preventing internal components from damage). Activation may also occur if there is a spike in power supply (Or an unstable power supply) as this can alter the operating frequency of the blower speeding up magnet travel.</p> <p>Ingress of foul air from the treatment plant bio-zone can corrode the copper micro-switch leading to failure.</p>
<b>Diaphragms</b>	<p>A definite life cannot be given for diaphragms as this is normally dictated by varying loadings (Back pressure) the blower can be subjected to.</p> <p>An estimated minimum 2 years diaphragm life can be anticipated on applications complying with operation guidelines. Suggest replacing diaphragms yearly or at 18 months intervals.</p> <p>Reduced diaphragm life occurs when the air blower is working over and above its optimum pressure ratings of 0.2bar.</p>
<b>Service Kits</b>	<p>Consider installing a full service kit when the blower reaches its 3<sup>rd</sup> year of continuous operation.</p>
<b>Off-Set Magnets / Carbon Dust Contamination</b>	<p>Caused by over pressurisation (The blower working over and above its optimum pressure rating of 0.2bar).</p> <p>Diaphragm material fatigue will also cause the magnet to become off-set.</p>
<b>Ingress of Foul Air</b>	<p>Caused when the blower is allowed to draw-in foul air. Suggest sealing air feed entry point with gland or expandable foam. Foul air will lead to premature failure of the air blower due to corrosive gasses generated by decomposing matter.</p>