



THE ARC 24 CHAMBER BY INFILTRATOR

Leaching chambers are rapidly becoming the product of choice for leachfield applications over conventional pipe and gravel systems. Their lightweight construction offers lower installed costs and less intrusive installations.



ENGINEERED FOR OPTIMAL PERFORMANCE

The Arc 24 septic leaching chamber is a sturdy, lightweight plastic unit that combines maximized infiltrative surface area and storage capacity with an improved structural design to handle most any conventional leachfield system challenge without sacrificing performance.

FEATURES & BENEFITS:

- Injection-molded from High Density Polyolefin for lightweight and sturdy design.
- 20-degree integral articulating joint that is ideal for either straight or contoured septic leachfield applications.
- Corrugated chamber design provides increased load bearing capability in the trench
- Designed to accommodate both gravity-fed and pressure-dosed systems.
- "Post and Dome" joint provides a more positive connection during installation and backfill.
- A universal inlet/outlet end cap.
- Inspection vent ports on every unit with easy-to-remove knockouts for maximum job site flexibility.
- Convenient five-foot lengths are easy to handle.
- Quickly installed by one person into two-foot wide trench or bed applications.
- Increased plumbing option with Side Port Coupler component which snaps in place to allow side entry at any joint throughout trench line.
- Diamond plate texture increases slip resistance and enhances ease of

Call Infiltrator at (800) 221-4436 or visit www.infiltratorwater.com for more information.



Overlocking Ends



Side Port Coupler



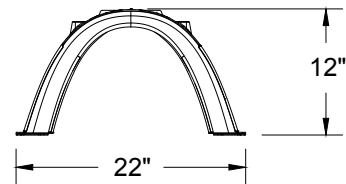
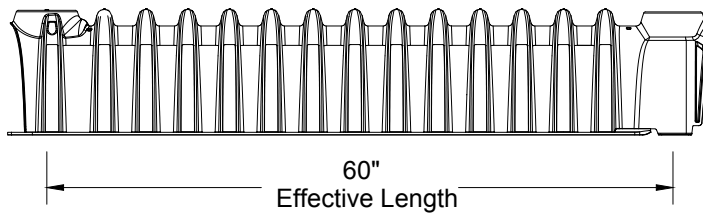
Diamond Plate Texture



Louvers and Feet



Arc 24 Chamber and Endcap



CHAMBER REQUIREMENTS

Chamber shall meet the load rating of H-10 (16,000 lb per axle) with a minimum of 12 inches of cover when tested in accordance with IAPMO PS 63 and installed in accordance with manufacturers installation procedures.

CHAMBER CONNECTION

Each chamber shall interlock with an integral articulating joint. Articulating joints shall have a free range of horizontal rotation of 20 degrees, with a maximum of 10 degrees in either direction. Articulating joint shall be constructed by placing the dome with previously-installed chamber, with final engagement occurring when the lower base flanges of the incoming chamber under-lap the raised base flanges of the previously-installed chamber.

Arc 24 Chamber Specifications

Size	22"W x 63"L x 12"H (559 mm x 1600 mm x 305 mm)
Effective Length	60" (1524 mm)
Louver Height	8.5" (216 mm)
Storage Capacity	37 gal (140 L)
Invert Height	2.4" (61 mm)

INFILTRATOR WATER TECHNOLOGIES STANDARD LIMITED WARRANTY

(a) The structural integrity of each chamber, endcap and other accessory manufactured by Infiltrator (collectively referred to as "Units"), when installed and operated in a leachfield of an onsite septic system in accordance with Infiltrator's installation instructions, is warranted to the original purchaser ("Holder") against defective materials and workmanship for one year from the date upon which a septic permit is issued for the septic system containing the Units; provided, however, that if a septic permit is not required for the septic system by applicable law, the one (1) year warranty period will begin upon the date that installation of the septic system commences. In order to exercise its warranty rights, Holder must notify Infiltrator in writing at its corporate headquarters in Old Saybrook, Connecticut within fifteen (15) days of the alleged defect. Infiltrator will supply replacement Units for those Units determined by Infiltrator to be defective and covered by this Limited Warranty. Infiltrator's liability specifically excludes the cost of removal and/or installation of the Units.

(b) THE LIMITED WARRANTY AND REMEDIES IN SUBPARAGRAPH (a) ARE EXCLUSIVE. THERE ARE NO OTHER WARRANTIES WITH RESPECT TO THE UNITS, INCLUDING NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

(c) This Limited Warranty shall be void if any part of the chamber system (chamber, endcap or other accessory) is manufactured by anyone other than Infiltrator. The Limited Warranty does not extend to incidental, consequential, special or indirect damages. Infiltrator shall not be liable for penalties or liquidated damages, including loss of production and profits, labor and materials, overhead costs, or other losses or expenses incurred by the Holder or any third party. Specifically excluded from Limited Warranty coverage are damage to the Units due to ordinary wear and tear, alteration, accident, misuse, abuse or neglect of the Units; the Units

being subjected to vehicle traffic or other conditions which are not permitted by the installation instructions; failure to maintain the minimum ground covers set forth in the installation instructions; the placement of improper materials into the system containing the Units; failure of the Units or the septic system due to improper siting or improper sizing, excessive water usage, improper grease disposal, or improper operation; or any other event not caused by Infiltrator. This Limited Warranty shall be void if the Holder fails to comply with all of the terms set forth in this Limited Warranty.

Further, in no event shall Infiltrator be responsible for any loss or damage to the Holder, the Units, or any third party resulting from installation or shipment, or from any product liability claims of Holder or any third party. For this Limited Warranty to apply, the Units must be installed in accordance with all site conditions required by state and local codes; all other applicable laws; and Infiltrator's installation instructions.

(d) No representative of Infiltrator has the authority to change this Limited Warranty in any manner whatsoever, or to extend this Limited Warranty. No warranty applies to any party other than the original Holder.

The above represents the standard Limited Warranty offered by Infiltrator. A limited number of states and counties have different warranty requirements. Any purchaser of Units should contact Infiltrator's corporate headquarters in Old Saybrook, Connecticut, prior to such purchase, to obtain a copy of the applicable warranty, and should carefully read that warranty prior to the purchase of Units.



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