

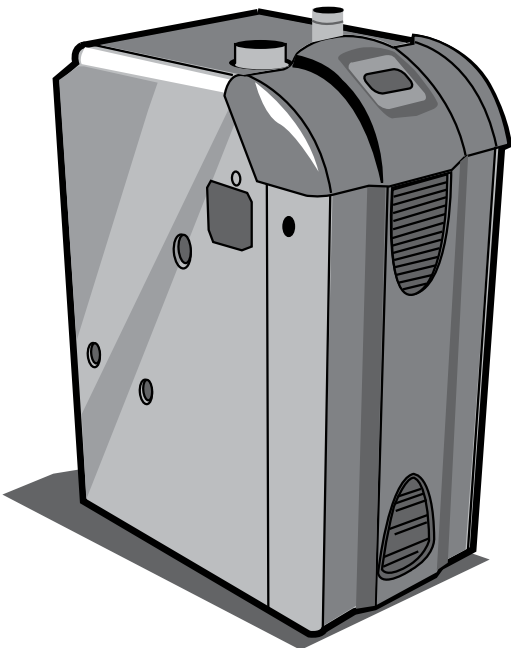
USER'S INFORMATION MANUAL

ESC™

Gas - Fired Boiler

WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- **WHAT TO DO IF YOU SMELL GAS**
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.



AVERTISSEMENT. Assurez-vous de bien suivre les instructions données dans cette notice pour réduire au minimum le risque d'incendie ou d'explosion ou pour éviter tout dommage matériel, toute blessure ou la mort.

- Ne pas entreposer ni utiliser d'essence ni d'autres vapeurs ou liquides inflammables dans le voisinage de cet appareil ou de tout autre appareil.
- **QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ:**
 - Ne pas tenter d'allumer d'appareils.
 - Ne touchez à aucun interrupteur. Ne pas vous servir des téléphones dans le bâtiment où vous vous trouvez.
 - Appelez immédiatement votre fournisseur de gaz depuis un voisin. Suivez les instructions du fournisseur.
 - Si vous ne pouvez rejoindre le fournisseur de gaz, appelez le service des incendies.
- L'installation et l'entretien doivent être assurés par un installateur ou un service d'entretien qualifié ou par le fournisseur de gaz.

U.S. Boiler Company

The following terms are used throughout this manual to bring attention to the presence of hazards of various risk levels.

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death, serious injury or substantial property damage.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor injury or property damage.

Important Product Safety Information **Refractory Ceramic Fiber Product**

Warning:

The Repair Parts list designates parts that contain refractory ceramic fibers (RCF). RCF has been classified as a possible human carcinogen. When exposed to temperatures about 1805°F, such as during direct flame contact, RCF changes into crystalline silica, a known carcinogen. When disturbed as a result of servicing or repair, these substances become airborne and, if inhaled, may be hazardous to your health.

AVOID Breathing Fiber Particulates and Dust

Precautionary Measures:

Do not remove or replace RCF parts or attempt any service or repair work involving RCF without wearing the following protective gear:

1. A National Institute for Occupational Safety and Health (NIOSH) approved respirator
 2. Long sleeved, loose fitting clothing
 3. Gloves
 4. Eye Protection
- Take steps to assure adequate ventilation.
 - Wash all exposed body areas gently with soap and water after contact.
 - Wash work clothes separately from other laundry and rinse washing machine after use to avoid contaminating other clothes.
 - Discard used RCF components by sealing in an airtight plastic bag. RCF and crystalline silica are not classified as hazardous wastes in the United States and Canada.

First Aid Procedures:

- If contact with eyes: Flush with water for at least 15 minutes. Seek immediate medical attention if irritation persists.
- If contact with skin: Wash affected area gently with soap and water. Seek immediate medical attention if irritation persists.
- If breathing difficulty develops: Leave the area and move to a location with clean fresh air. Seek immediate medical attention if breathing difficulties persist.
- Ingestion: Do not induce vomiting. Drink plenty of water. Seek immediate medical attention.

Basic Operation

CAUTION

Should overheating occur or the gas supply fail to shut off, do not turn off or disconnect the electrical supply to the pump. Instead, shut off the gas supply at a location external to the appliance.
En cas de surchauffe ou si l'admission de gaz ne peut être coupée, ne pas couper ni débrancher l'alimentation électrique de la pompe. Fermer plutôt le robinet d'admission de gaz à l'extérieur de l'appareil.

Do not use this boiler if any part has been under water. Immediately call a qualified service technician to inspect the boiler and to replace any part of the control system and any gas control which has been under water.

A. General. This water boiler utilizes fan-assisted combustion and is equipped with controls for proper operation. All controls must be in proper working order. Contact a qualified service agency to provide annual maintenance as specified in Installation, Operating and Service Instructions.

- 1. Limit.** See Figure 1. A device which automatically interrupts boiler operation when the water temperature exceeds the set point. Maximum allowable temperature is 220°F.
Original equipment with this boiler is U.S. Boiler IQ Control and Limit Rated Sensor combination. The IQ Control shuts off boiler main burners when boiler water temperature exceeds pre-programmed IQ control water temperature set point. Boiler main burners will re-light automatically, providing the call for heat is present, when boiler water temperature falls below pre-programmed control water temperature set point less the set point differential.
- 2. Flame Rollout Switch.** See Figure 1. A device which automatically interrupts boiler operation when flames or excessive heat are present in the combustion area enclosure. The control is a single use device. The control is located in the combustion area enclosure. If the control was activated to interrupt boiler operation, do not attempt to place boiler in operation. Contact a qualified service agency.

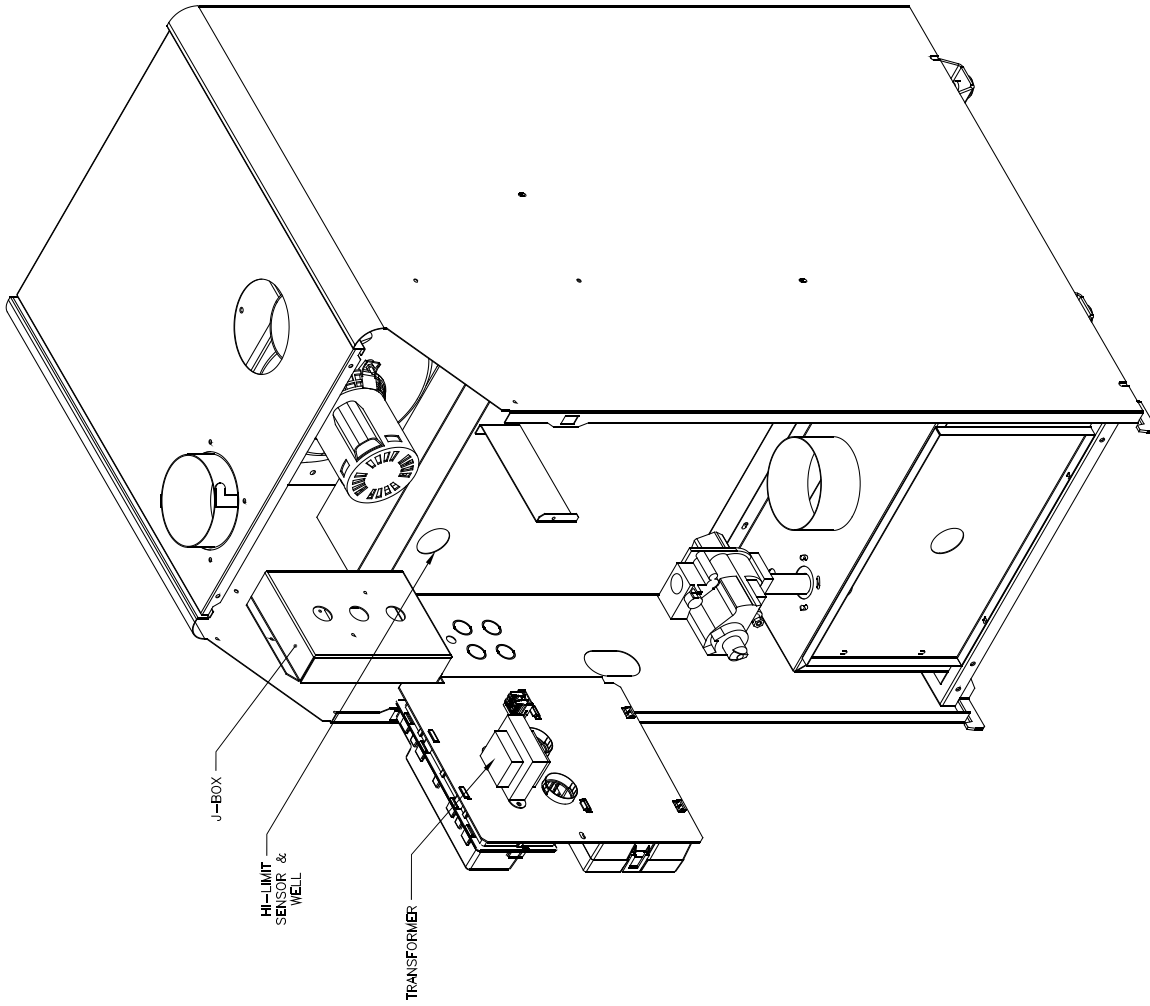
WARNING

Service on this boiler should be undertaken only by trained and skilled personnel from a qualified service agency.

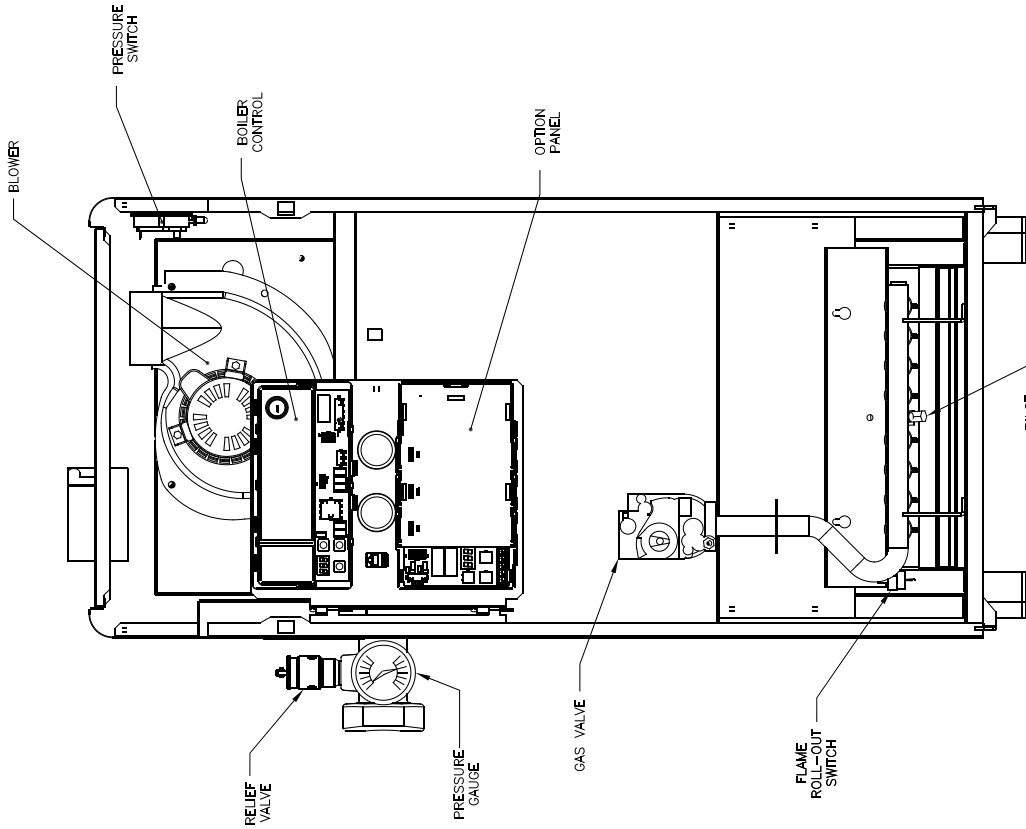
- 3. Pressure Switch.** See Figure 1. A device which automatically prevents or interrupts boiler operation when the induced draft blower fails to move sufficient combustion air for proper burner operation. Boiler operation resumes automatically when sufficient combustion air flow is reestablished.
- 4. Electronic Ignition System.** The Electronic Ignition (EI) System consists of:
 - a. a solid state ignition control module to initiate, monitor and stop burner operation. See Figure 1.
 - b. a combination gas valve to regulate gas flow to the burners. See Figure 1.
 - c. a pilot burner to provide the ignition source for the main burners. See Figure 4.

B. Instructions to place the boiler in operation and to turn off the boiler are shown on the Operating Instruction Label posted on the left jacket panel of the boiler. The Operating Instruction Label is shown in Figure 2.

C. The Sequence of Operation is shown in Figure 3.



ISOMETRIC FRONT VIEW
FRONT DOOR AND FRONT COVER REMOVED



FRONT VIEW
AIR BOX, AIR BOX COVER, FRONT DOOR AND FRONT COVER REMOVED

Figure 1: Control Locations

NOTE: YOUR BOILER IS EQUIPPED WITH A HONEYWELL VR8204 OR VR8304 GAS VALVE. PLEASE FOLLOW THESE OPERATING INSTRUCTIONS:

FOR YOUR SAFETY READ BEFORE OPERATING / POUR VOTRE SECURITE LISEZ AVANT DE METTRE EN MARCHE

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

AVERTISSEMENT: Quiconque ne respecte pas à la lettre les instructions dans la présente notice risque de déclencher un incendie ou une explosion entraînant des dommages, des blessures ou la mort.

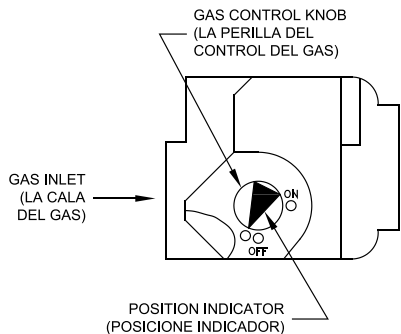
- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS:
- Do not try to light any appliance.
 - Do not touch any electric switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

- A. Cet appareil ne comporte pas de veilleuse. Il est muni d'un dispositif d'allumage qui allume automatiquement le brûleur. Ne tentez pas d'allumer le brûleur manuellement.
- B. **AVANT DE FAIRE FONCTIONNER**, renifllez tout autour de l'appareil pour déceler une odeur de gaz. Renifllez près du plancher, car certains gaz sont plus lourds que l'air et peuvent s'accumuler au niveau du sol.
- QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ:
- Ne pas tenter d'allumer d'appareil.
 - Ne touchez à aucun interrupteur ; ne pas vous servir des téléphones se trouvant dans le bâtiment.
 - Appelez immédiatement votre fournisseur de gaz depuis voisin. Suivez les instructions du fournisseur.
 - Si vous ne pouvez rejoindre le fournisseur, appelez le service des incendies.
- C. Ne poussez ou tournez la manette d'admission du gaz qu'à la main; ne jamais utiliser d'outil. Si la manette reste coincée, ne pas tenter de la réparer; appelez un technicien qualifié. Le fait de forcer la manette ou de la réparer peut déclencher une explosion ou un incendie.
- D. N'utilisez pas cet appareil s'il a été plongé dans l'eau, même partiellement. Faites inspecter l'appareil par un technicien qualifié et remplacez toute partie du système de contrôle et toute commande qui ont été plongés dans l'eau.

OPERATING INSTRUCTIONS / INSTRUCTIONS DE FONCTIONNEMENT

1. STOP! Read safety information above (to the left) on this label.
2. Set the thermostat to lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
5. Remove front door.
6. Locate the gas control valve at the end of the gas supply pipe going into the boiler. The gas control knob is the brown or blue plastic knob located on top of the gas control valve.
7. Rotate gas control knob clockwise ↻ from "ON" position to "OFF". Make sure knob rests against stop.
8. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B" in the safety information above (to the left) on this label. If you don't smell gas, go to the next step.
9. Rotate gas control knob counterclockwise ↺ from "OFF" to "ON". Make sure knob rest against stop. Do not force.
10. Replace front door.
11. Turn on all electric power to the appliance.
12. Set the thermostat to the desired setting.
13. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

1. ARRÊTEZ ! Lisez les instructions de sécurité sur la portion supérieure (à gauche) cette étiquette.
2. Réglez le thermostat à la température la plus basse.
3. Coupez l'alimentation électrique de l'appareil.
4. Cet appareil est équipé de l' dispositif d'allumage qui automobile allume maticallyle brûleur. Ne pas essayer d'allumer le brûleur près main.
5. Enlevez la porte de devant.
6. Localisez la valve du contrôle du Gaz a la fin du depart de la pipe de la proovision du gaz dans l'appareil. Le bouton plastique brun ou bleu localise sur la valve du controle du gaz. Voyez le diagramme.
7. Faites pivoter le bouton de contrôle du gaz dans le sens inverse ↻ des aiguilles d'une montre de "OFF" pour "ON".
8. Attendre cinq (5) minutes pour laisser échapper tout le gaz. Renifllez tout autour de l'appareil, y compris près du plancher, pour déceler une odeur de gaz, ARRÊTEZ ! Passez à l'étape B des instructions de sécurité sur la portion supérieure (à gauche) cette étiquette. S'il n'y a pas d'odeur de gaz, passez à l'étape suivante.
9. Faites pivoter gas contrôle bouton clockwise ↻ la position "ON" à "OFF". Assurez-vous que pommeau repose contre stop. Ne forcez pas.
10. Remplacer la porte de devant.
11. Allumer toute l'énergie électrique au appareil.
12. Réglez le thermostat à la température désirée.
13. Si l'appareil ne se met pas en marche, suivez les instructions intitulées "Comment couper l'admission de gaz de l'appareil" et appelez un technicien qualifié ou le fournisseur de gaz.



TO TURN OFF GAS TO APPLIANCE / COMMENT COUPER L'ADMISSION DE GAZ DE L'APPAREIL

1. Set the thermostat to lowest setting.
 2. Turn off all electric power to the appliance if service is to be performed.
 3. Remove front door.
 4. Rotate gas control knob clockwise ↻ from "ON" position to "OFF". Make sure knob rests against stop.
 5. Replace front door.
1. Regler le thermostat au plus bas regle.
 2. Coupez l'alimentation électrique de l'appareil si le service devrait être exécuté.
 3. Enlever la porte de devant.
 4. Tourner le gaz regle le bouton dans le sens des aiguilles d'une montre a partir ↻ de position a de. Assurer que le se repose contre arete.
 5. Remplacer la porte de devant

Figure 2: Operating Instructions

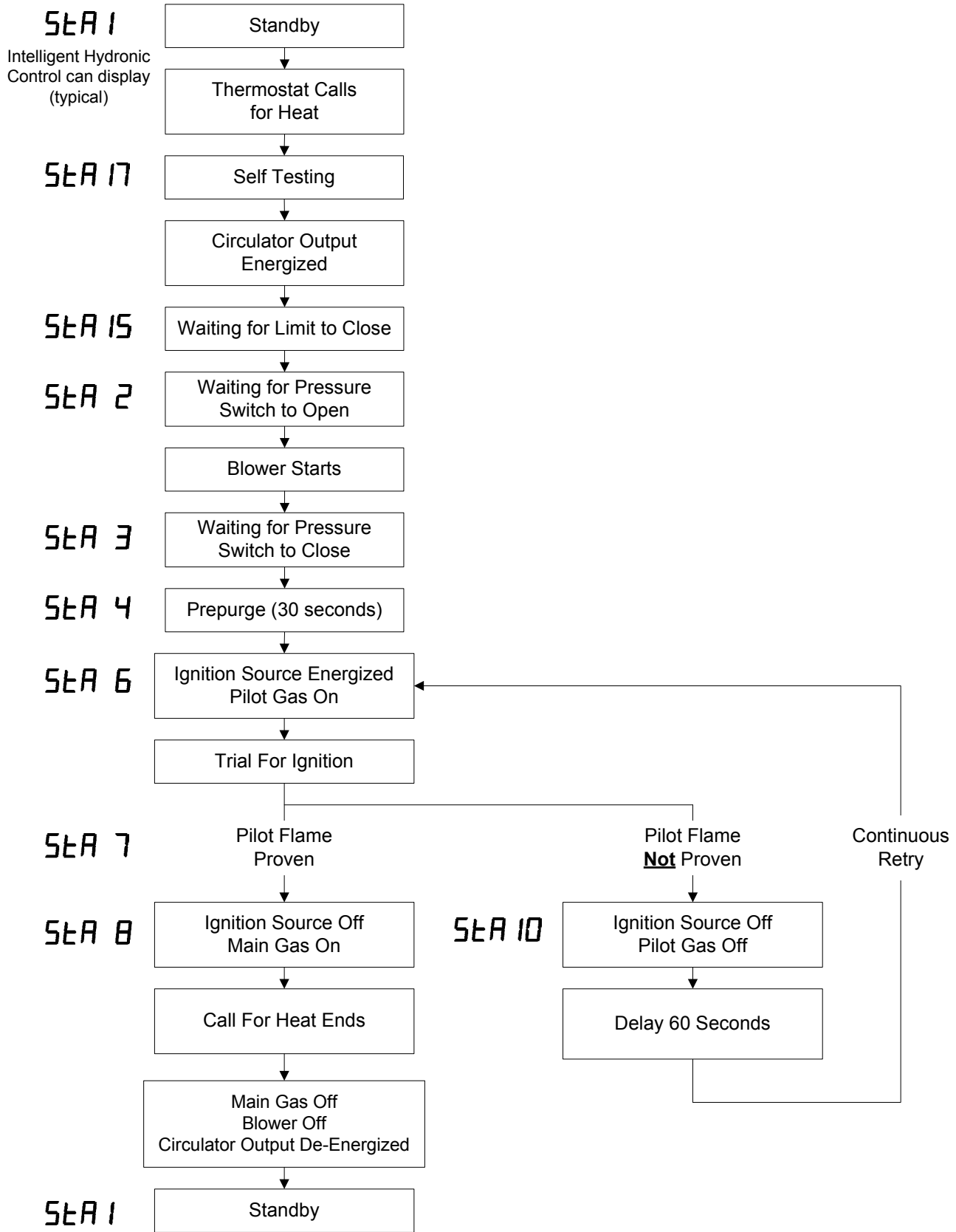


Figure 3: Sequence of Operation

User Maintenance

WARNING

Service on this boiler should be undertaken only by trained and skilled personnel from a qualified service agency. Inspections should be performed at intervals specified in Installation, Operating and Service Instructions and this manual. Maintain manuals in a legible condition.

Keep boiler area clear and free of combustible materials, gasoline and other flammable vapors and liquids.

Do not place any obstructions in boiler room that will hinder flow of combustion and ventilation air.

A. General Housekeeping (Continuous).

1. Keep boiler area clear and free of combustible materials and obstructions to the free flow of combustion and ventilation air to the boiler.
2. Do not store or use gasoline or other flammable vapors, liquids or sources of hydrocarbons in the vicinity of the boiler or any other appliance.
3. Do not store or use halogen-containing products (bleaches, cleaners, fabric softeners, refrigerants, chemicals, etc.) in the vicinity of the boiler.

B. Inspect Inlet Air and Vent System (Monthly). Check the following. If corrective action is required contact qualified service agency.

1. Inlet air terminal and vent terminal must be free of obstruction, undamaged, with screens securely in place.
2. Inlet air terminal, vent terminal, and wall thimble (if used) must be weather-tight.
3. Inlet air pipe and vent pipe must be full round shape, showing no damage from impact or excessive temperature.
4. Inlet air pipe and vent pipe must be supported at minimum 5 foot intervals and must not sag.
5. All inlet pipe joints must be secure and airtight.
6. All vent pipe joints must be secure and watertight.
7. Condensate drain (if used) must have minimum 6 inch trap and allow condensate to flow freely. To clean:
 - a. Disconnect condensate drain from drain fitting.
 - b. Flush condensate drain with water.
 - c. Securely fasten condensate drain to drain fitting, providing gas-tight and water-tight seal.

C. Inspect Pilot and Main Burner Flames (Monthly).

1. Remove jacket front panel.
2. View flames through combustion area enclosure. See Figure 1.

3. Adjust thermostat to highest setting.
4. Check pilot flame. See Figure 4. The pilot produces three (3) flames. The center flame should be steady, medium hard blue enveloping $\frac{3}{8}$ to $\frac{1}{2}$ inch of sensing probe. If flame is yellow and lazy, follow instructions TO TURN OFF GAS TO APPLIANCE (see Figure 2), and contact qualified service agency.
5. Check main burner flames. See Figure 5. Flame should have clearly defined inner cone with no yellow tipping. Orange-yellow streaks caused by dust should not be confused with true yellow tipping. If yellow flames are observed, follow instructions TO TURN OFF GAS TO APPLIANCE (see Figure 2), and contact qualified service agency.
6. Adjust thermostat to normal setting.

D. Schedule Inspection by Qualified Service Agency (Annual or at Beginning of Heating Season). For continued safe operation a qualified service agency must provide a more detailed inspection of burners, heat exchanger and vent system, and provide maintenance as specified in Installation, Operating and Service Instructions.

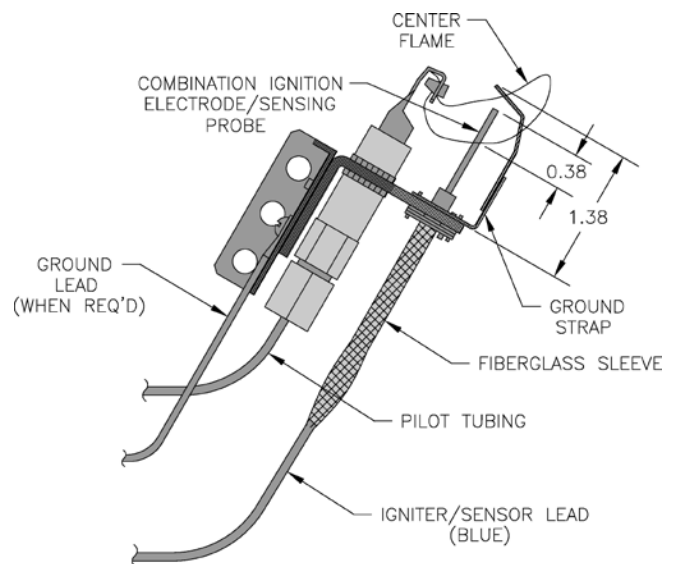


Figure 4: Pilot Burner

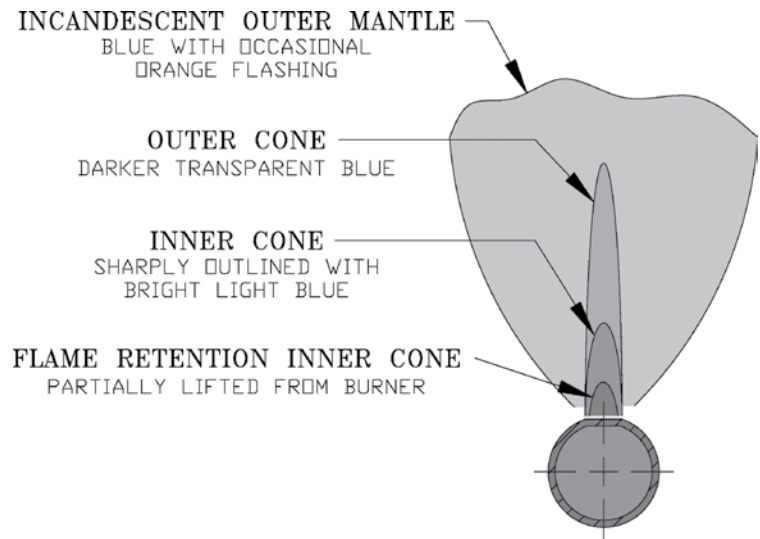


Figure 5: Main Burner Flame

All ESC™ Series Repair Parts may be obtained through your local U.S. Boiler Company product distributor. Should you require assistance in locating a U.S. Boiler Company product distributor in your area, or have questions regarding the availability of U.S. Boiler Company brand products or repair parts, please contact U.S. Boiler Company Customer Service at (717) 481-8400 or Fax (717) 481-8408.